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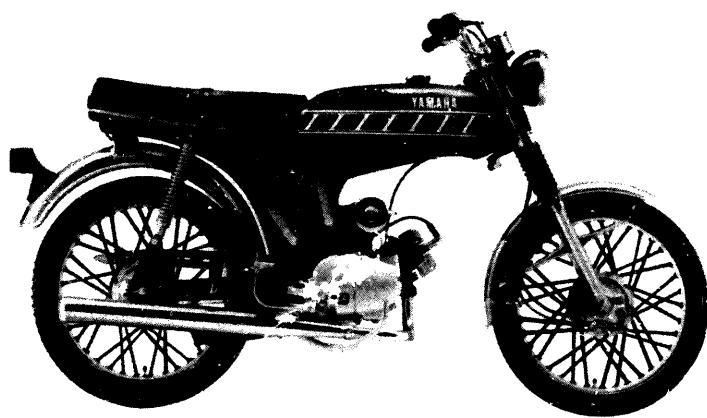
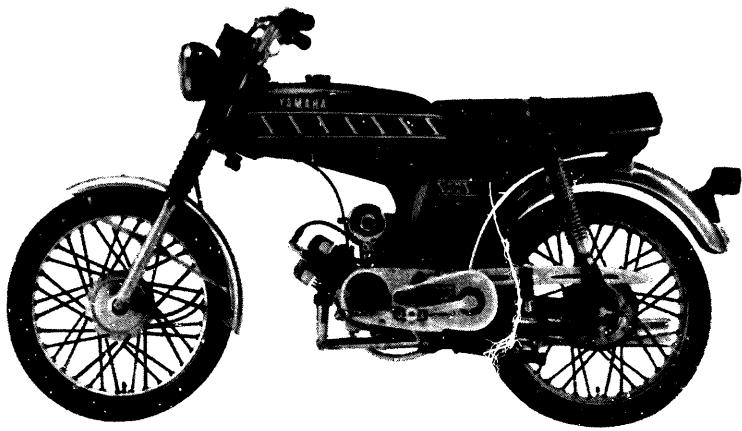
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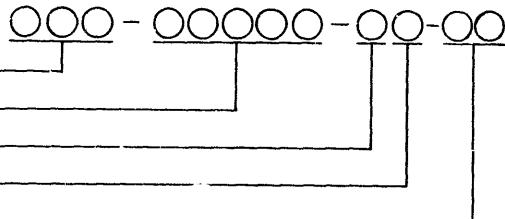
FOREWORD

This Parts List relates to the parts in use for the YAMAHA FS1P/FS1P-DX/FS1F/FS1F-DX. When you are ordering replacement parts for the YAMAHA FS1P/FS1P-DX/FS1F/FS1F-DX, refer to this Parts List and quote both part numbers and part names correctly.

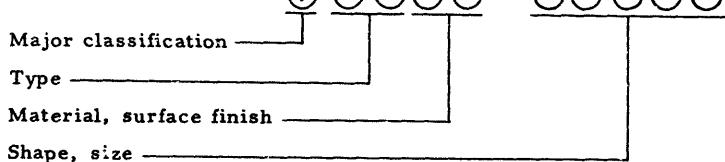
1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:

General Parts



Standard Parts



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	⋮
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.
- (5) The parts marked with * in the remark column of this list are not supplied with by Yamaha, those have to be found locally.
- (6) Please be advised that we supply you with Head Lamp Unit Ass'y, and Tail lamp Unit Ass'y without bulbs.
- (7) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (8) This Parts List is based on the model in the production line on Dec., 20, 1975. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, you will make necessary corrections to the Parts List on hand to keep it up-to dated.

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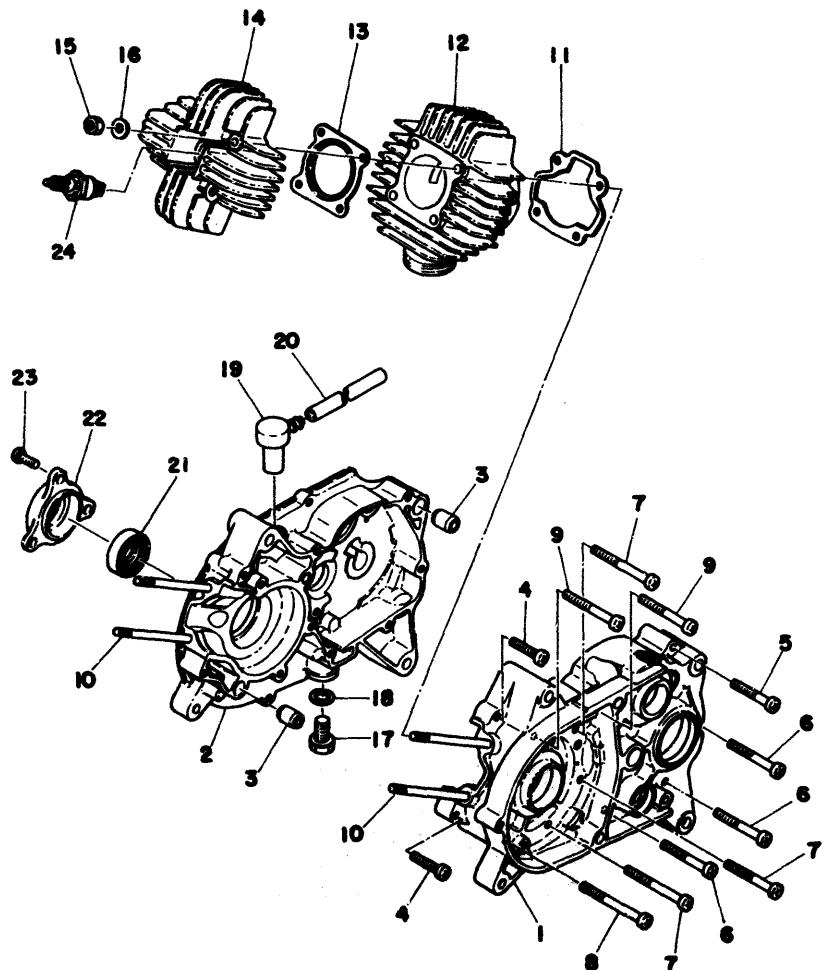
REPAIR KIT

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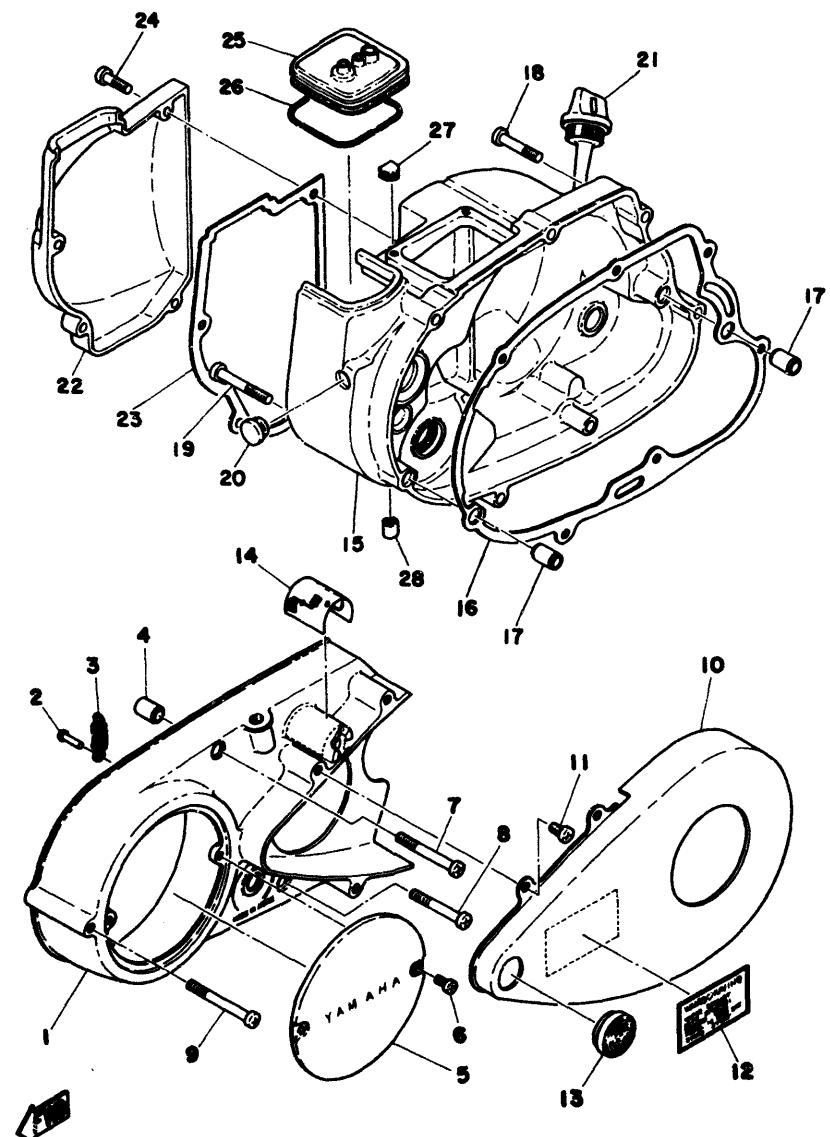
Fig. 1 CRANKCASE · CYLINDER



CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			FSI	FSIDX		
1- 1	257-15111-01	CASE, crank left	1	1		
1- 2	378-15121-60	CASE, crank right	1	1		
1- 3	91830-22016	PIN, dowel (8.4-12-16)	2	2		
1- 4	92501-06030	SCREW, panhead	2	2		
1- 5	92501-06045	SCREW, panhead	1	1		
1- 6	92501-06050	SCREW, panhead	3	3		
1- 7	92501-06060	SCREW, panhead	3	3		
1- 8	92501-06065	SCREW, panhead	1	1		
1- 9	92501-06055	SCREW, panhead	2	2		
1-10	90116-06026	BOLT, stud (109-11361-00) ..	4	4		
1-11	109-11351-00	GASKET, cylinder	1	1		
1-12	257-11311-00	CYLINDER	1	1		
1-13	107-11181-01	GASKET, cylinder head	1	1		
1-14	257-11111-01-94	HEAD, cylinder	1	1		
1-15	95301-06600	NUT, hexagon	4	4		
1-16	92901-06200	WASHER, plain	4	4		
1-17	90340-12005	PLUG (132-15351-00)	1	1		
1-18	90430-12038	GASKET (132-15353-00)	1	1		
1-19	498-15371-00	BREATHER	1	1		
1-20	90446-07009	HOSE (304-15373-00 5-200) ..	1	1		
1-21	93103-25078	OIL SEAL (SW-25-35-10) ..	1	1		
1-22	378-15359-60	HOUSING, oil seal	1	1		
1-23	92501-06015	SCREW, panhead	3	3		
1-24	94701-00039	PLUG, spark (B-6HS)	1	1		

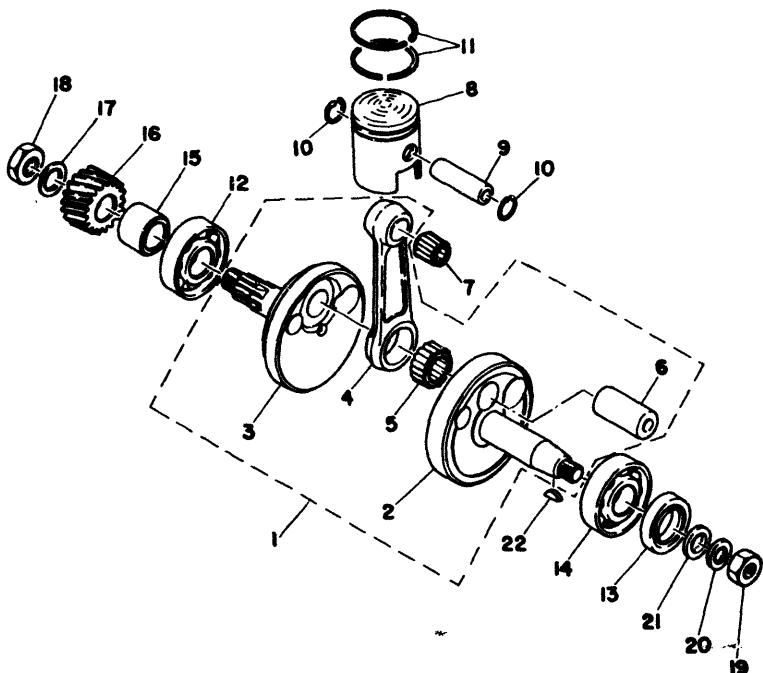
Fig. 2 CRANKCASE COVER



CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
			FSI	FSIDX	
2- 1	283-15411-01	COVER, crankcase left	1	1	
2- 2	132-16346-00	HOOK, spring	1	1	
2- 3	90506-07066	SPRING, tension	1	1	
2- 4	91830-21014	PIN, dowel (6.4-10-14)	2	2	
2- 5	164-15415-00	COVER, generator	1	1	
2- 6	98501-04006	SCREW, panhead	2	2	
2- 7	92501-06045	SCREW, panhead	2	2	
2- 8	92501-06040	SCREW, panhead	1	1	
2- 9	92501-06050	SCREW, panhead	1	1	
2-10	283-15428-00-35	COVER, chain case	1	1	Silver
2-11	92501-06008	SCREW, panhead	3	3	
2-12	470-15435-00	EMBLEM, chain case cover ...	1	1	
2-13	257-15417-01	COVER, cap	1	1	
2-14	467-15435-00	EMBLEM	1	1	
2-15	378-15421-60	COVER, crankcase right	1	1	
2-16	378-15451-60	GASKET, crankcase cover	1	1	
2-17	91810-02015	PIN, dowel (6.4-10-15)	2	2	
2-18	92501-06030	SCREW, panhead	6	6	
2-19	92501-06040	SCREW, panhead	1	1	
2-20	90480-12012	GROMMET (122-15486-00)	1	1	
2-21	315-15362-01	PLUG, oil level	1	1	
2-22	257-15413-00	COVER, carburetor	1	1	
2-23	257-15463-00	GASKET, carburetor cover	1	1	
2-24	92501-06018	SCREW, panhead	4	4	
2-25	288-14481-01	CAP, carburetor	1	1	
2-26	90506-06095	SPRING, tension (288-14455-00)	1	1	
2-27	129-15489-10	GROMMET, pump wire	1	1	
2-28	257-15433-00	CLEANER, drain	1	1	

Fig. 3 CRANK · PISTON

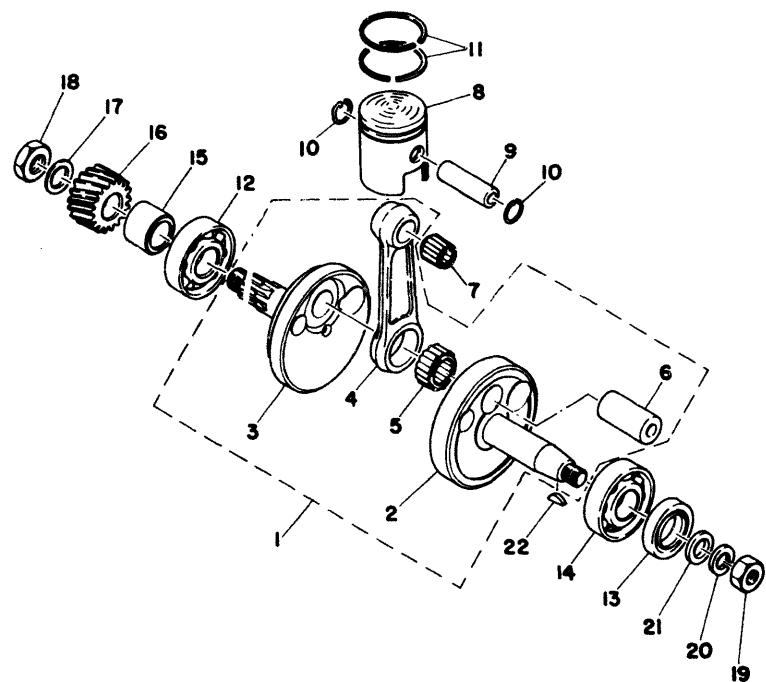


CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. FSI FSIDX	Remarks
3- 1	355-11400-00	CRANK ASS'Y	1	1	
3- 2	257-11412-01	. CRANK, left	1	1	
3- 3	257-11422-00	. CRANK, right	1	1	
3- 4	517-11651-00	. ROD, connecting	1	1	
3- 5	93310-41810	. BEARING, big end	1	1	
3- 6	257-11681-00	. PIN, crank	1	1	
3- 7	93310-11268	BEARING, small end	1	1	
3- 8	109-11631-02-96	PISTON (39.96mm STD)	U.R U.R	1 1	
	109-11631-02-98	PISTON (39.98mm STD)			
	109-11635-02	PISTON (40.25mm 1st O.S) ..	1	1	Alternate Parts
	109-11636-02	PISTON (40.50mm 2nd O.S) ..	1	1	Alternate Parts
	109-11637-02	PISTON (40.75mm 3rd O.S) ..	1	1	Alternate Parts
	109-11638-02	PISTON (41.00mm 4th O.S) ..	1	1	Alternate Parts
3- 9	102-11633-01	PIN, piston	1	1	
3-10	93450-13022	CIRCLIP (132-11634-00) ...	2	2	
3-11	260-11601-00	PISTON RING SET (STD) ...	1s	1s	
	260-11601-10	PISTON RING SET (1st O.S) ..	1s	1s	Alternate Parts
	260-11601-20	PISTON RING SET (2nd O.S) ..	1s	1s	Alternate Parts
	260-11601-30	PISTON RING SET (3rd O.S) ..	1s	1s	Alternate Parts
	260-11601-40	PISTON RING SET (4th O.S) ..	1s	1s	Alternate Parts
3-12	93306-30302	BEARING (B6303C3)	1	1	
3-13	93102-20009	OIL SEAL (SD-20-35-7) ...	1	1	
3-14	93306-20418	BEARING (B6204)	1	1	
3-15	90387-17139	COLLAR (378-16136-00) ..	1	1	17-25-18.5
3-16	257-16111-00	GEAR, primary drive (19T) ..	1	1	
3-17	90208-12015	WASHER (164-16119-00) ..	1	1	
3-18	90170-12060	NUT, hexagon (137-16377-00)	1	1	
3-19	90170-12175	NUT, hexagon	1	1	
3-20	92901-12100	WASHER, spring	1	1	

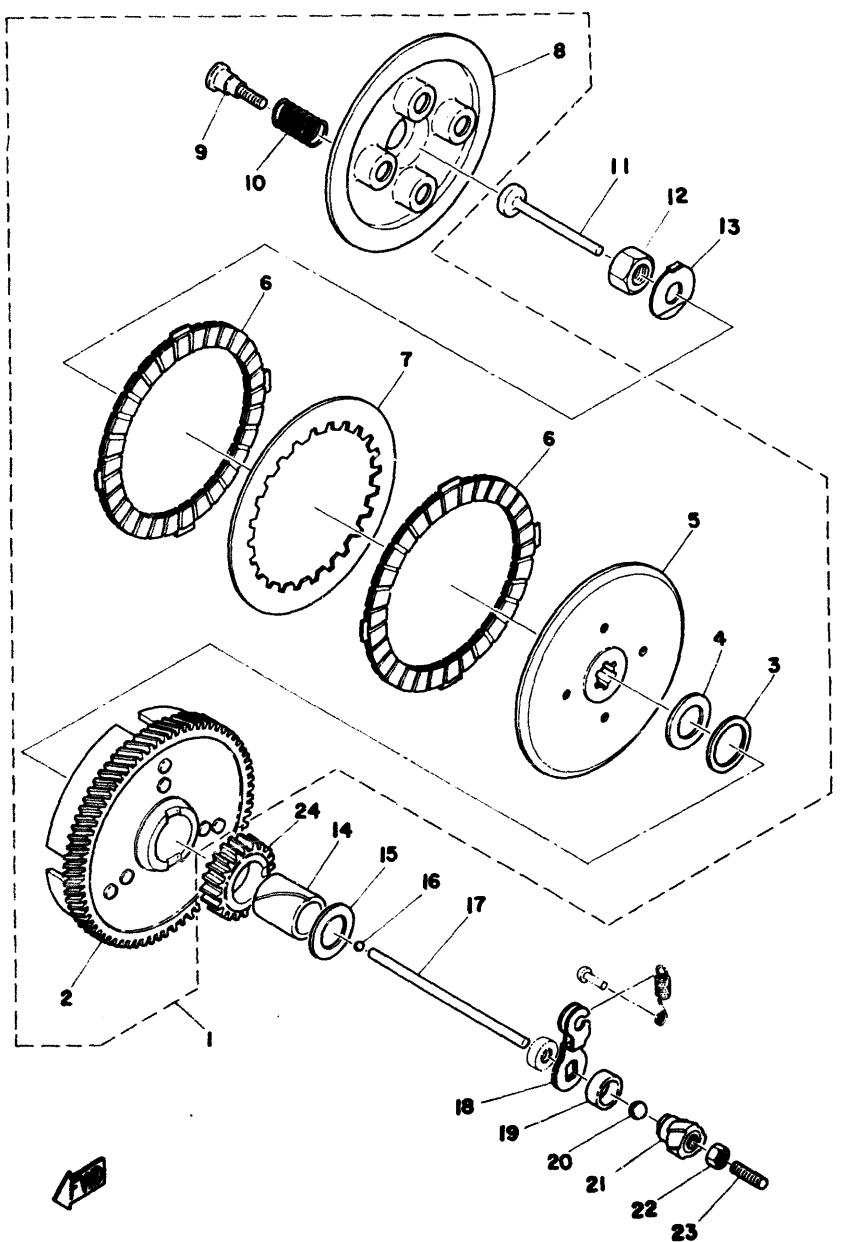
Fig. 3 CRANK · PISTON

CRANK · PISTON



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
			FSI	FSIDX	
3-21	90201-12535	WASHER, plate	1	1	
3-22	90280-03017	KEY, woodruff (146-11545-00)	1	1	

Fig. 4 CLUTCH



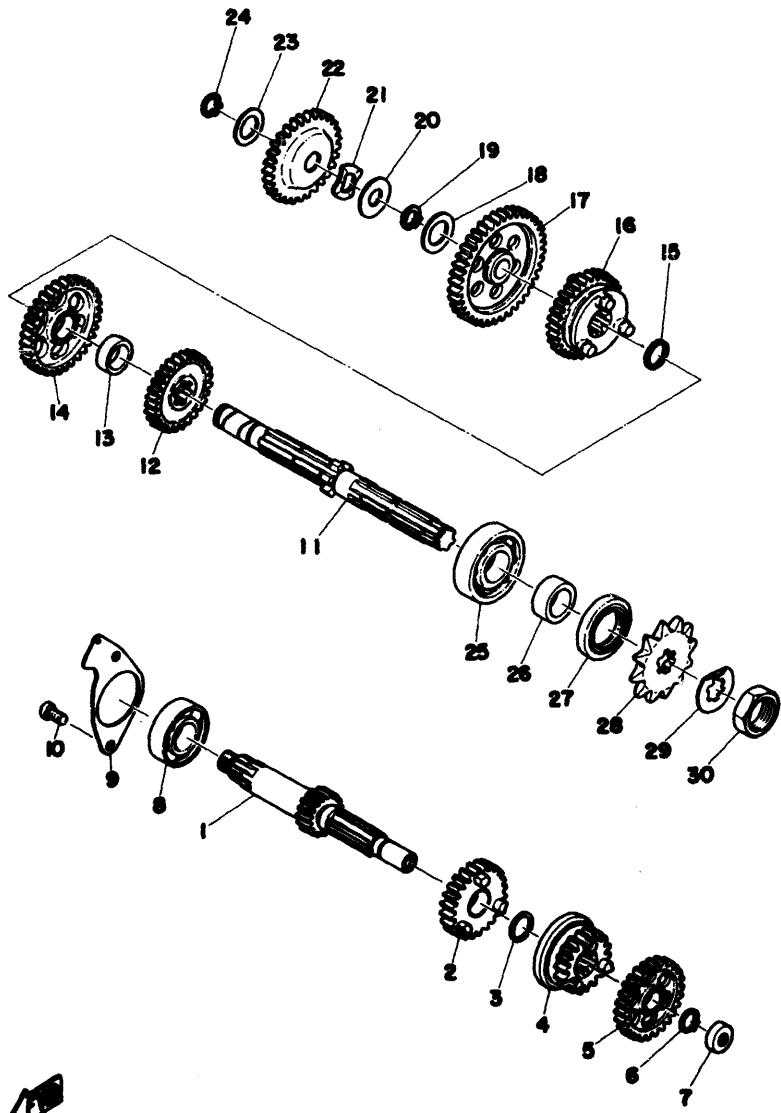
CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI	Machine No. FSIDX	Remarks
4- 1	257-16301-01	CLUTCH ASS'Y	1	1		
4- 2	257-16150-01	. PRIMARY DRIVEN GEAR COMP. (74T)	1	1		
4- 3	90201-23315	. WASHER, plate (116-16153-00)	1	1		
4- 4	122-16164-00	. PLATE, thrust (17.2-30-2)	1	1		
4- 5	257-16371-00	. BOSS, clutch	1	1		
4- 6	131-16321-00	. PLATE, friction	2	2		
4- 7	257-16324-00	. PLATE, clutch	1	1		
4- 8	257-16351-00	. PLATE, pressure	1	1		
4- 9	90149-05057	. SCREW (137-16337-01)	4	4		
4-10	90501-20122	. SPRING (137-16333-00)	4	4		
4-11	137-16356-00	ROD, push 1	1	1		
4-12	90170-12060	NUT, hexagon (137-16377-00)	1	1		
4-13	90208-12015	WASHER (164-16119-00)	1	1		
4-14	90560-17150	SPACER (257-16181-01)	1	1		
4-15	122-16164-00	PLATE, thrust (17.2-30-2) ..	1	1		
4-16	93503-16010	BALL (3/16 inch)	1	1		
4-17	257-16357-00	ROD, push 2	1	1		
4-18	257-16342-00	LEVER, push	1	1		
4-19	93108-15001	OIL SEAL (OSO-15.3-22-7)	1	1		
4-20	93501-04011	BALL (1/4 inch)	1	1		
4-21	257-16341-00	SCREW, push	1	1		
4-22	95301-06700	NUT, hexagon	1	1		
4-23	90113-06009	BOLT, set (257-16343-00) ...	1	1		
4-24	254-15631-00	GEAR, kick pinion (18T)	1	1		

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TRANSMISSION 1

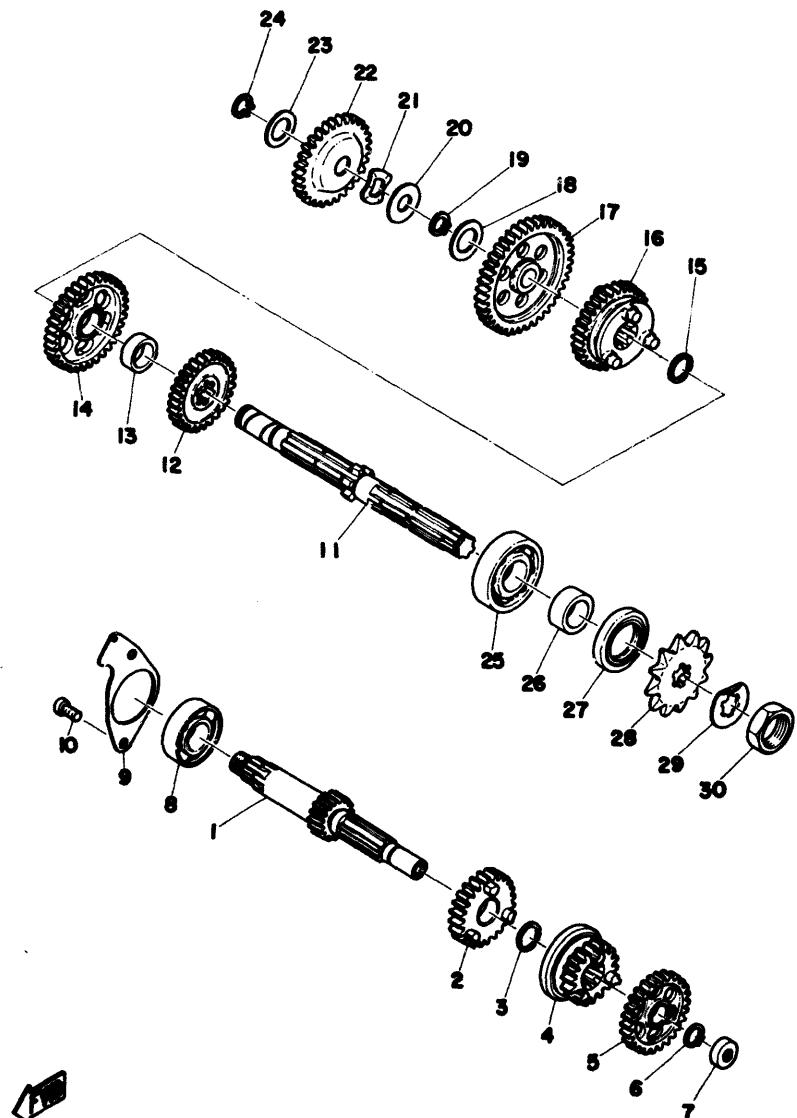
Fig. 5 TRANSMISSION 1



Ref. No.	Parts No.	Description	Q'ty	Applicable FSI	Machine No.	Remarks
5- 1	257-17411-01	AXLE, main (13T)	1	1		
5- 2	257-17131-01	GEAR, 3rd pinion (23T)	1	1		
5- 3	93440-16030	CIRCLIP	1	1		
5- 4	257-17121-00	GEAR, 2nd pinion (18T)	1	1		
5- 5	257-17141-00	GEAR, 4th pinion (26T)	1	1		
5- 6	93410-13004	CIRCLIP (S-13)	1	1		
5- 7	257-15389-00	SEAL, push rod	1	1		
5- 8	93306-20303	BEARING (B6203Z)	1	1		
5- 9	257-17471-01	PLATE, bearing cover	1	1		
5-10	92501-06012	SCREW, panhead	2	2		
5-11	283-17421-00	AXLE, drive	1	1		
5-12	257-17241-00	GEAR, 4th wheel (27T)	1	1		
5-13	90387-16127	COLLAR (257-17258-00)	1	1		
5-14	257-17221-01	GEAR, 2nd wheel (34T)	1	1		
5-15	93440-16030	CIRCLIP	1	1		
5-16	257-17231-00	GEAR, 3rd wheel (30T)	1	1		
5-17	257-17211-00	GEAR, 1st wheel (40T)	1	1		
5-18	257-17219-00	SHIM	1	1		
5-19	93410-13004	CIRCLIP (S-13)	1	1		
5-20	132-15653-00-10	SHIM (13.3-22-1.0)	U.R.	1	1	
	132-15653-00-12	SHIM (13.3-22-1.2)				
	132-15653-00-14	SHIM (13.3-22-1.4)				
5-21	90206-15021	WASHER, wave (137-15643-00)	1	1		
5-22	257-15651-01	GEAR, kick idle (26T)	1	1		
5-23	90201-13202	WASHER, plate (201-15653-00)	1	1		
5-24	93410-13004	CIRCLIP (S-13)	1	1		
5-25	93306-30305	BEARING (B6303)	1	1		

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Fig. 5 TRANSMISSION 1

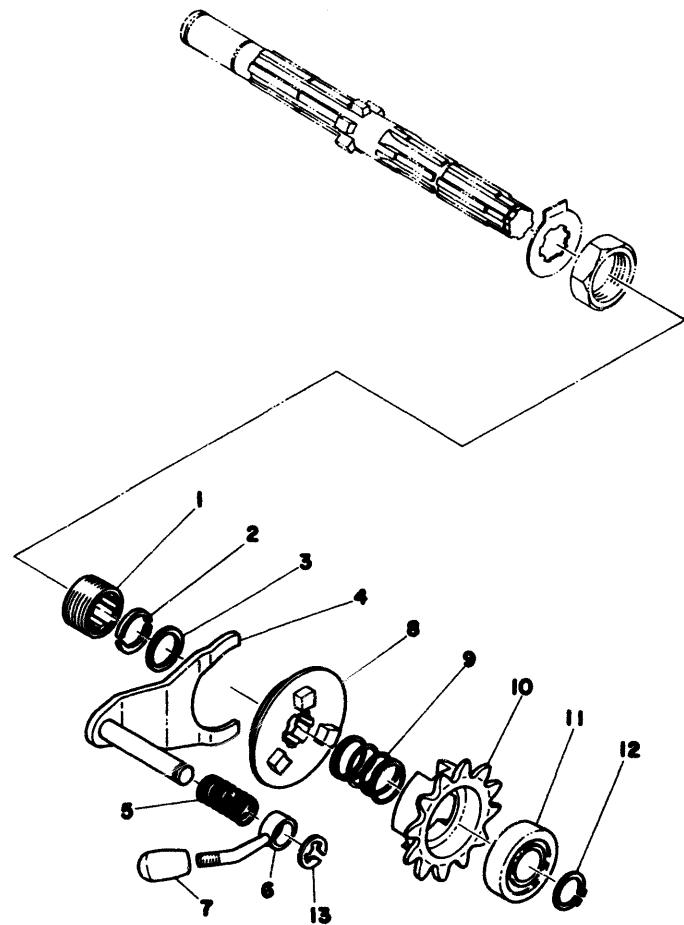


TRANSMISSION 1

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSIDX	Machine No.	Remarks
5-26	90387-17137	COLLAR (257-17462-00)	1		1	
5-27	93102-25017	OIL SEAL (SD-25-40-5)	1		1	
5-28	257-17461-10	SPROCKET, drive (11T)	U.R. U.R. 1 1	STD		
	257-17461-20	SPROCKET, drive (12T)				
	257-17461-30	SPROCKET, drive (13T)				
5-29	90215-13026	WASHER, lock (283-17464-00)	1		1	
5-30	90170-22095	NUT, hexagon (283-17463-00)	1		1	

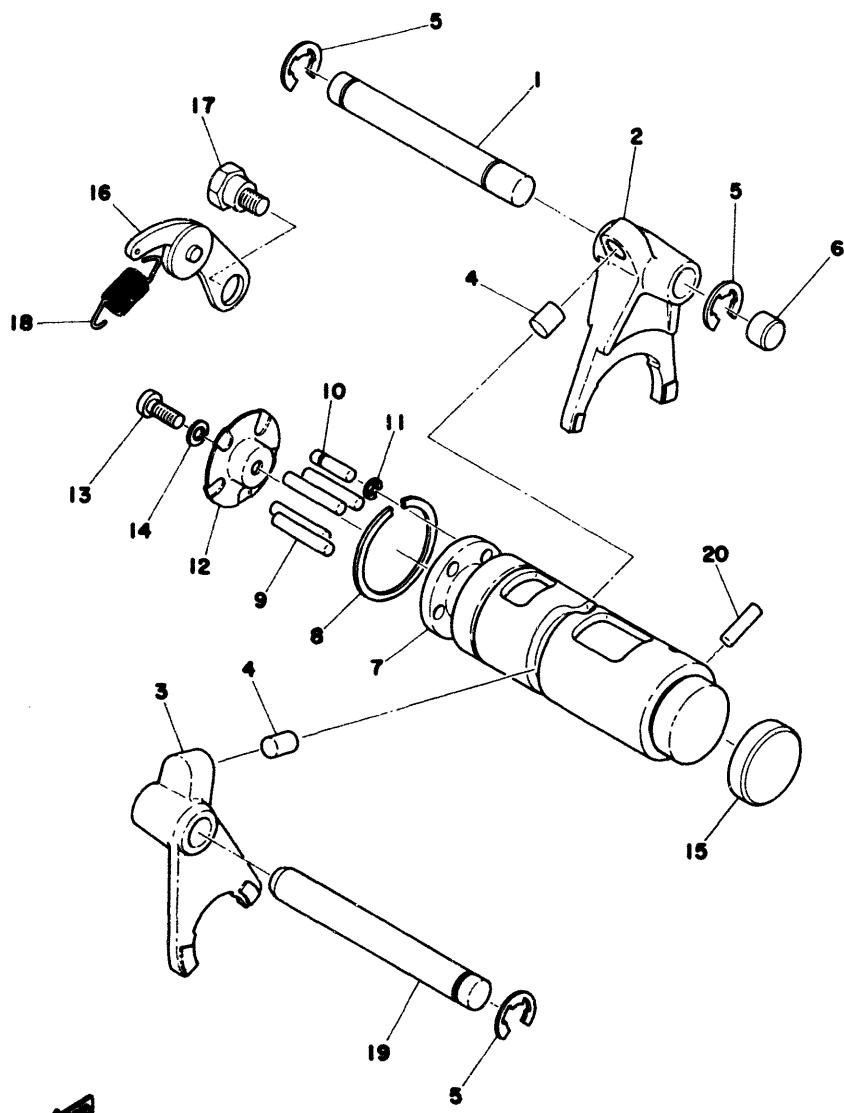
Fig. 6 TRANSMISSION 2

TRANSMISSION 2



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No. FSI FSDX	Remarks
			FSI	FSDX		
6- 1	283-17467-00	COLLAR, lock	1	1		
6- 2	283-17466-00	HOLDER, lock	2	2		
6- 3	93410-16007	CIRCLIP (S-16)	1	1		
6- 4	283-17494-00	FORK, transmit change	1	1		
6- 5	90501-10078	SPRING, compression (283-17497-00)	1	1		
6- 6	283-17495-00	LEVER, transmit change	1	1		
6- 7	283-17496-00	KNOB, transmit change	1	1		
6- 8	283-17492-00	DOG, transmit change	1	1		
6- 9	90501-12090	SPRING, compression (283-17493-00)	1	1		
6-10	283-17491-20	SPROCKET, drive (12T)	1	1		
6-11	93306-00201	BEARING (B6002)	1	1		
6-12	93410-15005	CIRCLIP (S-15)	1	1		
6-13	93430-08006	CIRCLIP (E-8)	1	1		

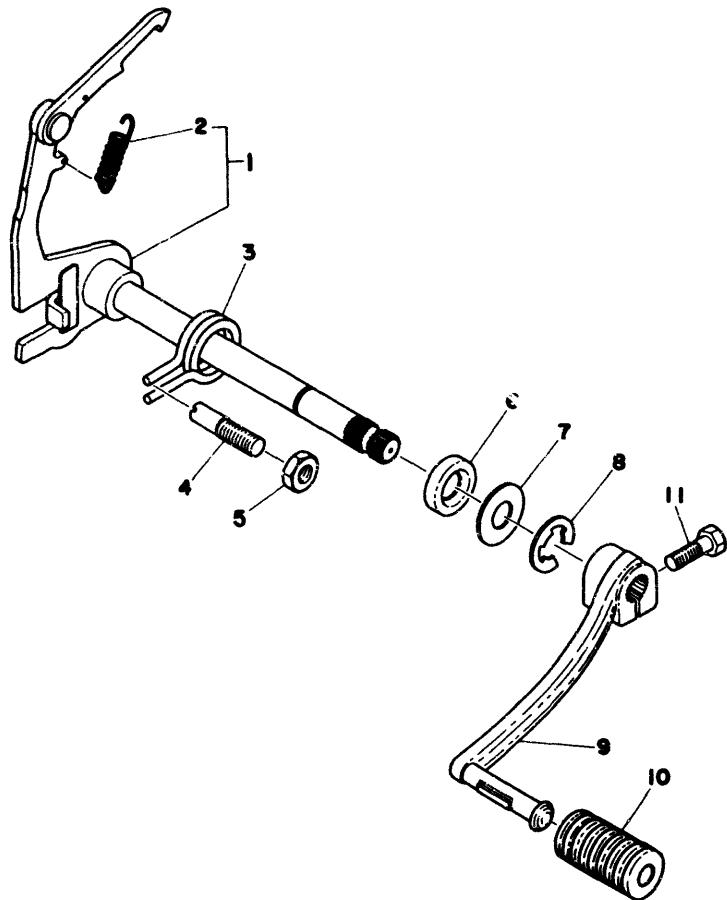
Fig. 7 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSIDV	Machine No.	Remarks
7- 1	257-18534-00	BAR, shift fork guide	1	1		
7- 2	259-18511-01	FORK, shift 1	1	1		
7- 3	257-18512-01	FORK, shift 2	1	1		
7- 4	90250-06013	PIN, straight (257-18552-00)..	2	2		
7- 5	93430-08006	CIRCLIP (E-8)	3	3		
7- 6	90334-10006	PLUG, straight (150-18328-00)	1	1		
7- 7	257-18541-61	CAM, shift	1	1		
7- 8	93440-32017	CIRCLIP (32ø special)	1	1		
7- 9	93604-22050	PIN, dowel (4-21.8)	4	4		
7-10	90249-04039	PIN (174-18544-00)	1	1		
7-11	93430-03014	CIRCLIP (E-2.5)	1	1		
7-12	164-18561-00	PLATE, side	1	1		
7-13	98501-05012	SCREW, panhead	1	1		
7-14	92901-05100	WASHER, spring	1	1		
7-15	90338-26008	PLUG (257-18589-00)	1	1		
7-16	132-18140-01	STOPPER LEVER ASS'Y	1	1		
7-17	90109-06001	BOLT (132-18177-00)	1	1		
7-18	90506-09112	SPRING, tension	1	1		
7-19	257-18531-00	BAR, shift fork guide	1	1		
7-20	93605-20043	PIN, dowel	1	1		

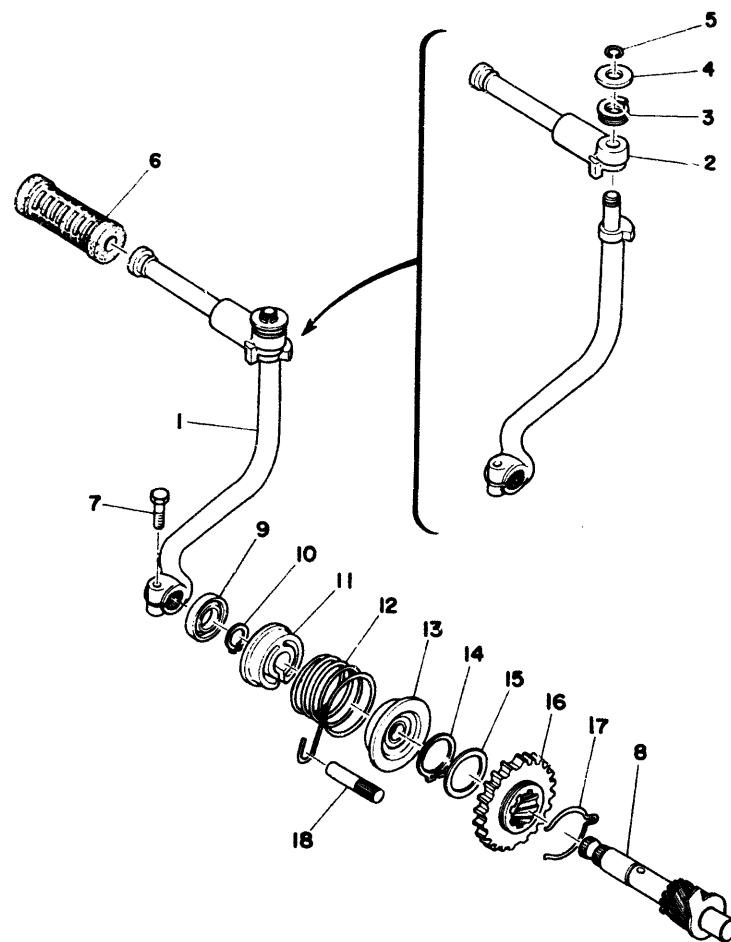
Fig. 8 SHIFTER 2



SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI	Machine No. FSIDX	Remarks
8- 1	257-18101-01	CHANGE SHAFT ASS'Y	1	1		
8- 2	90506-09009	SPRING, tension (132-18123-00)	1	1		
8- 3	90508-32207	SPRING, torsion (132-18124-00)	1	1		
8- 4	90149-08094	SCREW	1	1		
8- 5	95301-08600	NUT, hexagon	1	1		
8- 6	93101-12004	OIL SEAL (S-12-22-5)	1	1		
8- 7	90201-12575	WASHER, plate (12.1-26-1.6)	1	1		
8- 8	93430-10016	CIRCLIP (E-10)	1	1		
8- 9	170-18111-01-91	PEDAL, change	1	1		
8-10	132-18113-01	COVER, change pedal	1	1		
8-11	97321-06020	BOLT, hexagon	1	1		

Fig. 9 KICK STARTER

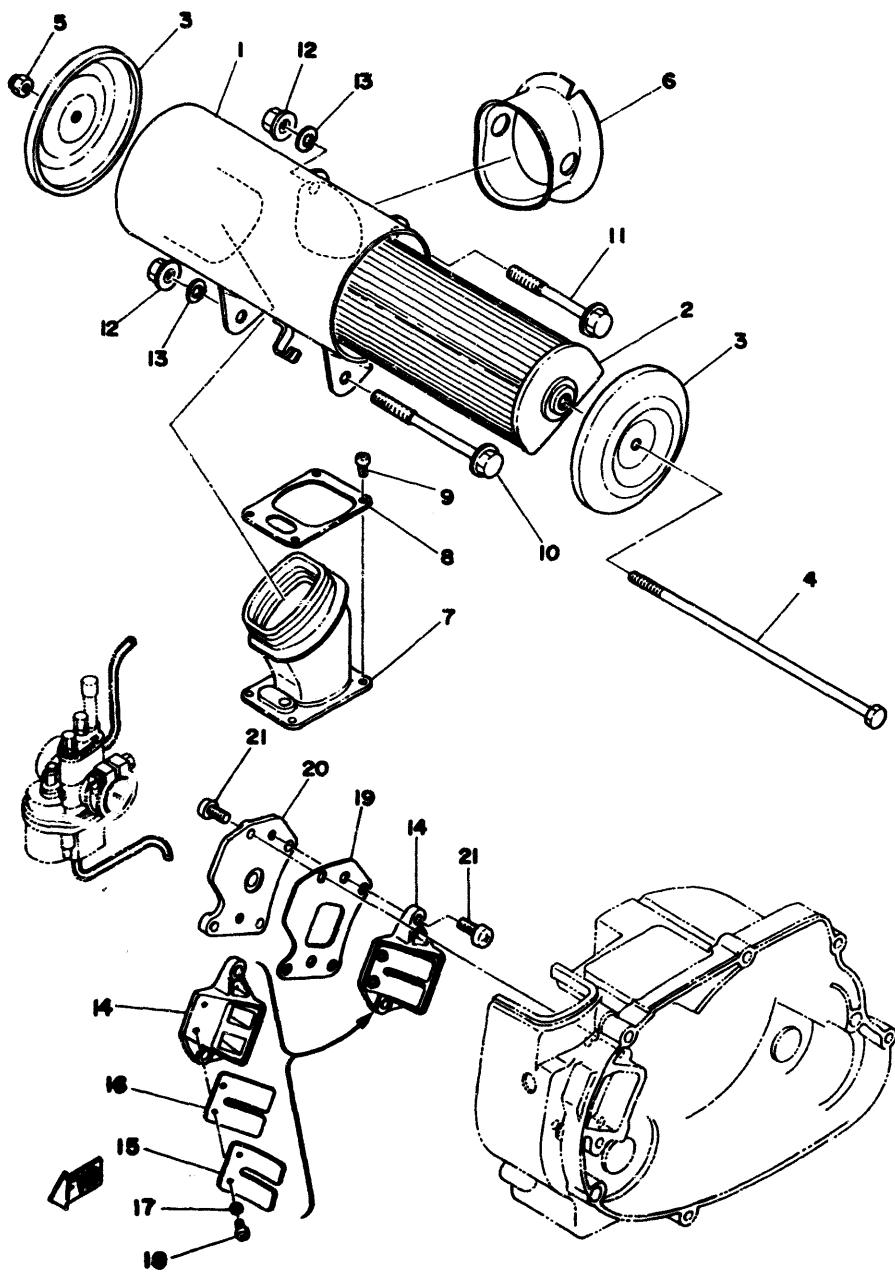


KICK STARTER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			FSI	FSII/IV		
9- 1	283-15610-01-91	KICK CRANK ASS'Y	1	1		
9- 2	283-15612-01	. LEVER, kick	1	1		
9- 3	90504-18005	. SPRING, compression (132-15625-01)	1	1		
9- 4	90209-10108	. WASHER (132-15616-01)...	1	1		
9- 5	93440-10028	. CIRCLIP (132-15617-00)...	1	1		
9- 6	156-15618-01	COVER, kick lever	1	1		
9- 7	97311-06025	BOLT, hexagon	1	1		
9- 8	305-15660-02	KICK AXLE ASS'Y	1	1		
9- 9	93109-15001	OIL SEAL (SDO-15-26-6) ...	1	1		
9-10	93410-15005	CIRCLIP (S-15)	1	1		
9-11	132-15676-00	COVER, kick spring	1	1		
9-12	90508-26136	SPRING, torsion (304-15665-00)	1	1		
9-13	132-15664-00	GUIDE, kick spring	1	1		
9-14	93410-25017	CIRCLIP (S-25)	1	1		
9-15	117-15644-00	SHIM (25.1-32-1)	1	1		
9-16	305-15641-00	GEAR, kick (26T)	1	1		
9-17	90468-26048	CLIP (315-15687-00)	1	1		
9-18	257-15668-00	STOPPER, kick spring	1	1		

Fig. 10 INTAKE

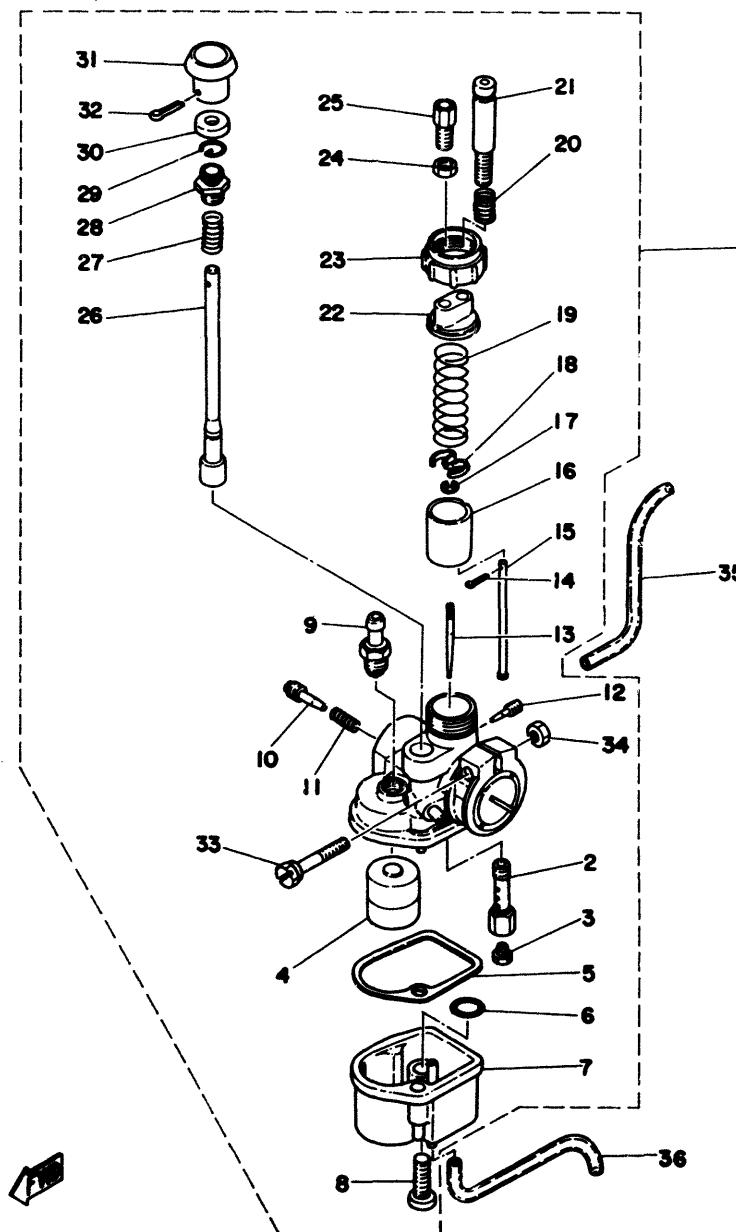
INTAKE



Ref. No.	Parts No.	Description	Q'ty		Remarks
			FSI	FSIDX	
10- 1	257-14401-00-35	AIR CLEANER CASE ASS'Y	1	1	x x
10- 2	257-14451-00	ELEMENT, air cleaner	1	1	x x
10- 3	122-14412-00	CAP, cleaner case	2	2	x x
10- 4	97301-06187	BOLT, hexagon	1	x x
10- 5	95303-06800	NUT, crown	1	x x
10- 6	257-14454-00	JOINT, suction pipe	1	x x
10- 7	1J5-14452-00	JOINT, air cleaner	1	x
	283-14453-00	JOINT, air cleaner	1	x
10- 8	257-14417-00	COVER, joint	1	x x
10- 9	98501-04008	SCREW, panhead	4	x x
10-10	95821-8100	BOLT, flange	1	x x
10-11	95821-08080	BOLT, flange	1	x x
10-12	95701-08100	NUT, flange	2	x x
10-13	92901-08100	WASHER, spring	2	x x
10-14	378-13610-61	REED VALVE ASS'Y	1	x x
10-15	314-13616-01	. STOPPER, reed valve	1	x x
10-16	314-13613-00	. REED, valve	1	x x
10-17	92901-03100	. WASHER, spring	2	x x
10-18	98512-03008	. SCREW, panhead	2	x x
10-19	378-13621-60	PACKING	1	x x
10-20	378-13555-60	JOINT	1	x
	470-13555-60	JOINT	1	x
10-21	92501-06015	SCREW, panhead	6	x x

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Fig. 11 CARBURETOR



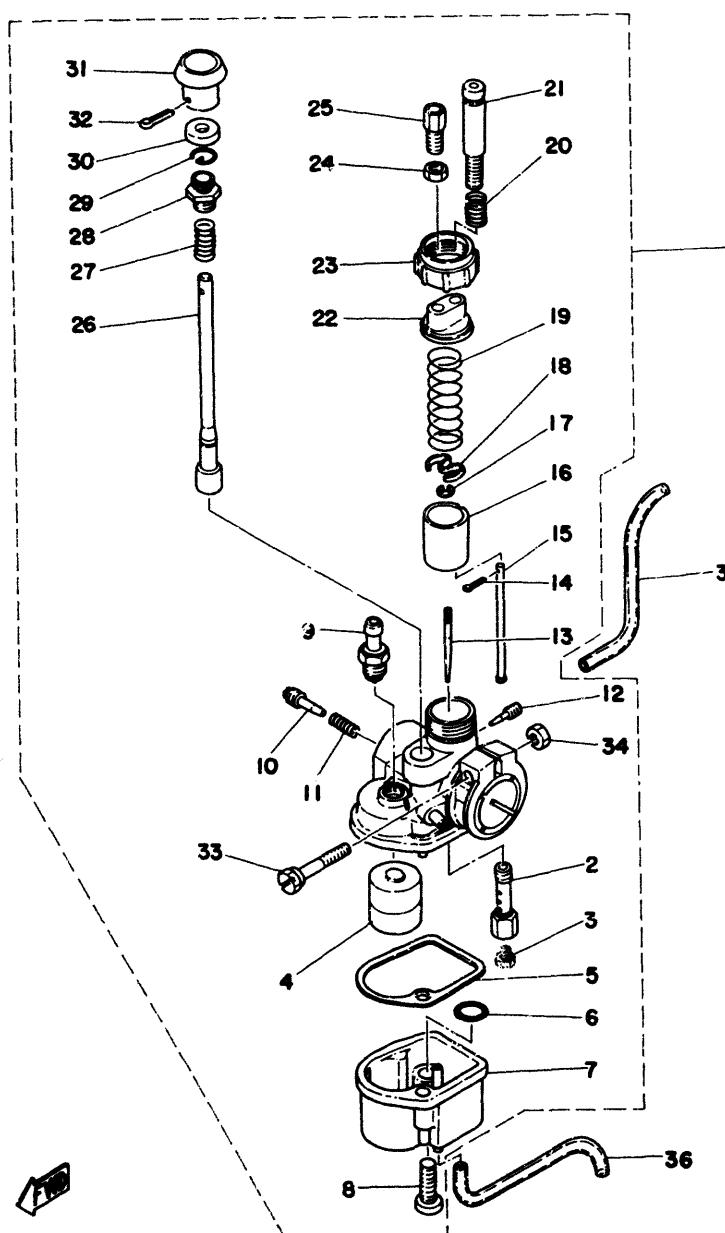
CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX		Remarks															
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	ENGLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN	BEIGUIN	SWITZERLAND	ENGLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN
11- 1	1J5-14101-00	CARBURETOR ASS'Y	1	1	x																
	468-14101-11	CARBURETOR ASS'Y	1	1	x																
11- 2	127-14141-16	. NOZZLE, main (E-6) ...	1	1	x																
	127-14141-14	. NOZZLE, main (E-4) ...	1	1	x																
11- 3	127-14143-13	. JET, main (#65)																			STD
	127-14143-14	. JET, main (#70)																			
	127-14143-15	. JET, main (#75)																			
	127-14143-34	. JET, main (#170)																			
	127-14143-36	. JET, main (#180)																			STD
	127-14143-38	. JET, main (#190)																			
11- 4	355-14185-00	. FLOAT	1	1	x																
11- 5	260-14184-00	. GASKET, float chamber	1	1	x																
11- 6	93220-08002	. O-RING	1	1	x																
11- 7	260-14181-00	. BODY, float chamber ...	1	1	x																
11- 8	92501-06018	. SCREW, panhead	1	1	x																
11- 9	260-14190-12	. VALVE SEAT ASS'Y (#1.2)	1	1	x																
11-10	127-14123-00	. SCREW, air adjusting ...	1	1	x																
11-11	127-14134-00	. SPRING, air adjusting...	1	1	x																
11-12	260-14142-25	. JET, pilot (#25)	1	1	x																
11-13	134-14116-03	. NEEDLE (3D3-2)	1	1	x																
	353-14116-02	. NEEDLE (3E2-2)	1	1	x																
11-14	91401-12010	. PIN, cotter	1	1	x																
11-15	405-14114-00	. BAR, throttle	1	1	x																
11-16	283-14112-25	. VALVE, throttle (#2.5)...	1	1	x																
	470-14112-10	. VALVE, throttle (#1.0)...	1	1	x																
11-17	127-14137-00	. CLIP	1	1	x																
11-18	287-14136-00	. SEAT, spring	1	1	x																

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F N D C H S S D N A U I

Fig. 11 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty			Remarks
				FSI	FSIDV	
11-19	127-14131-00	. SPRING, throttle valve ...	1	1		x
	260-14131-00	. SPRING, throttle valve ...	1	1	x	
11-20	127-14133-00	. SPRING, throttle stop	1	1	xx	
11-21	395-14121-00	. SCREW, throttle	1	1	xx	
11-22	180-14158-00	. TOP, mixing chamber ...	1	1	xx	
11-23	180-14168-00	. CAP, mixing chamber ...	1	1	xx	
11-24	127-14161-00	. NUT, wire adjusting	1	1	xx	
11-25	127-14124-23	. SCREW, wire adjusting...	1	1	xx	
11-26	395-14171-00	. PLUNGER, starter.....	1	1	xx	
11-27	156-14135-00	. SPRING, plunger	1	1	xx	
11-28	156-14174-00	. CAP, plunger	1	1	xx	
11-29	353-14138-00	. CLIP, plunger	1	1	xx	
11-30	637-14173-00	. COVER, plunger cap	1	1	xx	
11-31	304-14261-00	. HOLDER	1	1	xx	
11-32	91401-16015	. PIN, cotter	1	1	x	
11-33	127-14125-00	. SCREW, body fitting	1	1	x	
11-34	95302-05600	. NUT, hexagon	1	1	xx	
11-35	90445-05015	HOSE (257-14197-00)	1	1	xx	2.5-200
11-36	90445-05013	HOSE (137-14197-00)	1	1	xx	2.5-150

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Fig. 6	Transmission 2	B-9
Fig. 7	Shifter 1	B-10
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REPAIR KIT

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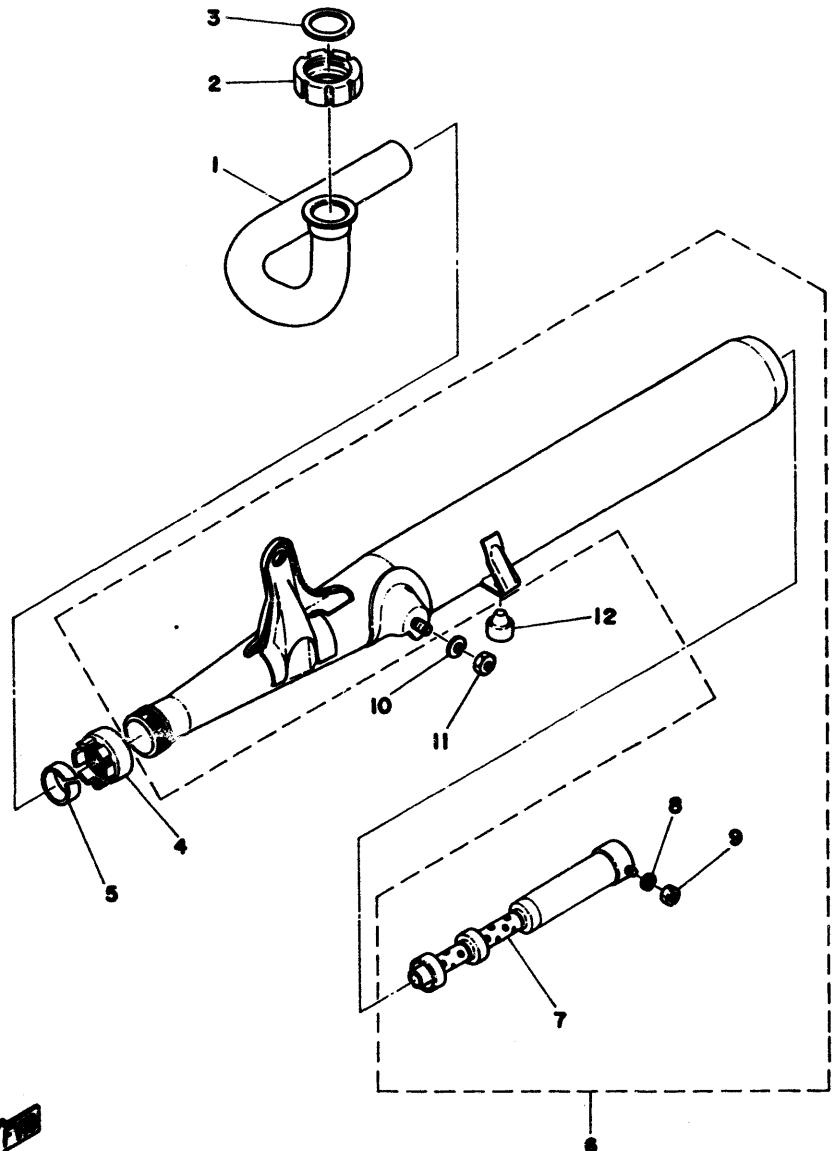
REPAIR KIT

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Fig. 12 EXHAUST

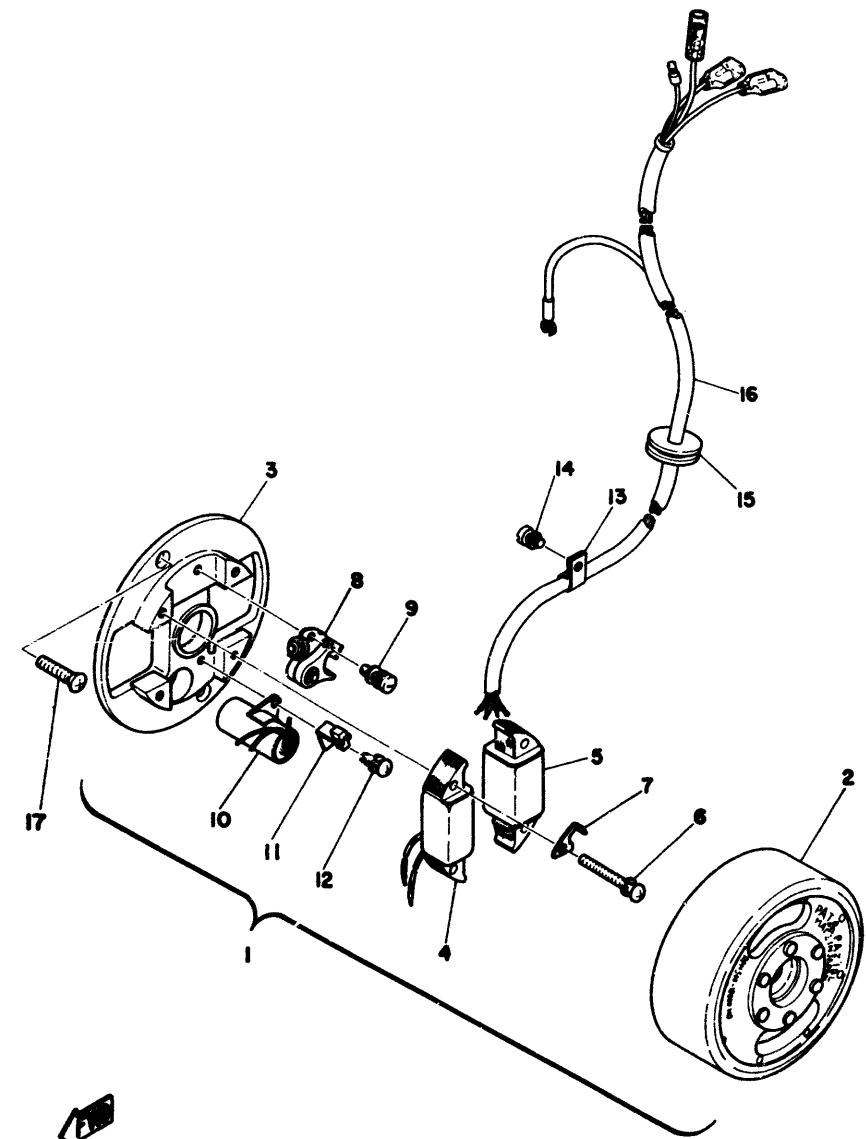


EXHAUST

Ref. No.	Parts No.	Description	Q'ty	Remarks														
				FSI	FSIDX	FINLAND	FRANCE	GERMANY	IRELAND	SWEDEN	NETHERLANDS	BELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY
12- 1	348-14611-00	PIPE, exhaust	1	1		x												
	469-14611-00	PIPE, exhaust	1	1	x													
12- 2	122-14612-02	NUT, ring	1	1	x	x												
12- 3	132-14613-00	GASKET, exhaust	1	1	x	x												
12- 4	109-14713-00	NUT, muffler joint	1	1	x	x												
12- 5	109-14714-02	GASKET, muffler joint ...	1	1	x	x												
12- 6	1J5-14710-00	MUFFLER ASS'Y	1	1	x													
	469-14710-00	MUFFLER ASS'Y	1	1	x													
12- 7	296-14753-02	. SILENCER	1	1	x	x												
12- 8	92901-05100	. WASHER, spring	1	1	x	x												
12- 9	95301-05600	. NUT, hexagon	1	1	x	x												
12-10	92901-08100	WASHER, spring	1	1	x	x												
12-11	95301-08600	NUT, hexagon	1	1	x	x												
12-12	102-27114-00	STOPPER, main stand	1	1	x	x												

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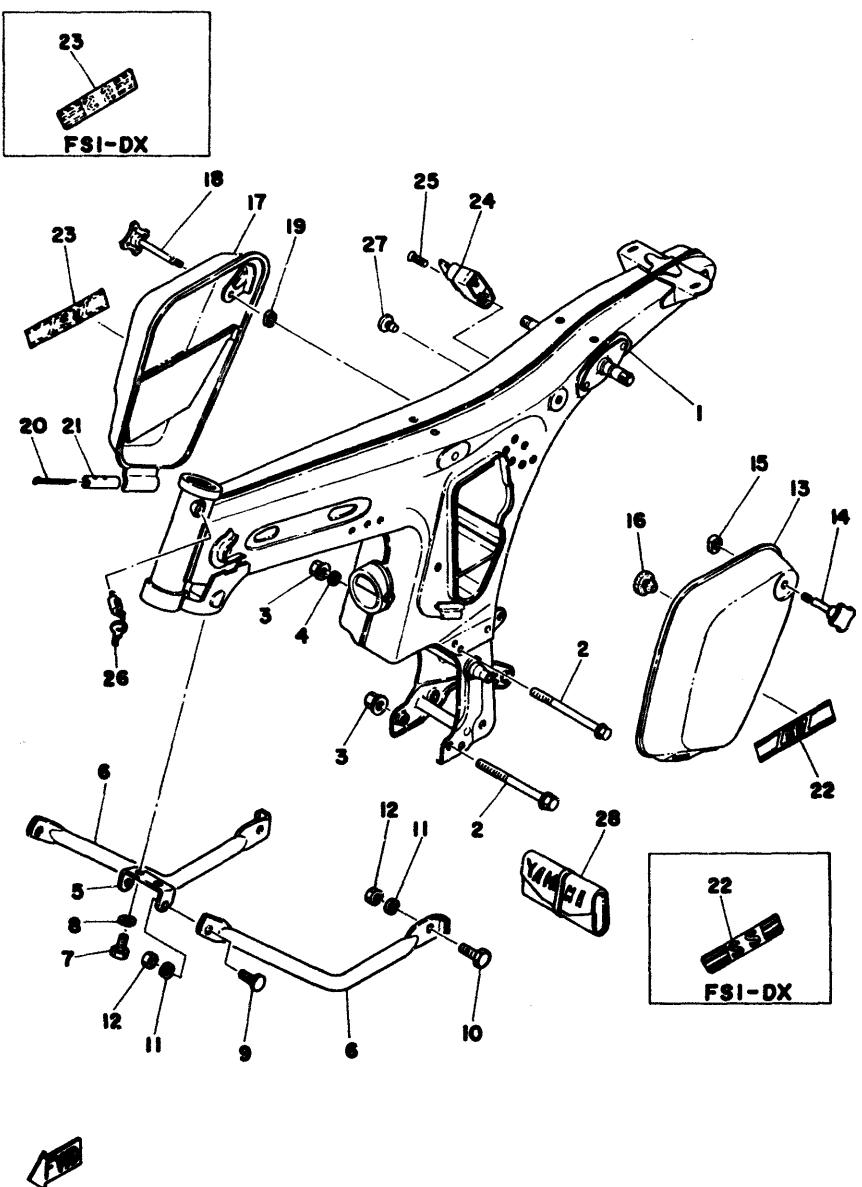
Fig. 13 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No. FSI FSIDX	Remarks
			FSI	FSIDX		
13- 1	257-81300-22	FLYWHEEL MAGNETO ASS'Y	1	1		
13- 2	257-81350-22	. ROTOR ASS'Y	1	1		
13- 3	257-81309-21	. BASE, magneto	1	1		
13- 4	207-81312-21	. COIL, source	1	1		
13- 5	207-81313-21	. COIL, lighting	1	1		
13- 6	110-81348-21	. SCREW (4-25)	4	4		
13- 7	353-81332-20	. PLATE, timing	1	1		
13- 8	437-81321-20	. CONTACT BREAKER ASS'Y	1	1		
13- 9	110-81346-21	. SCREW (4-10)	1	1		
13-10	296-81325-20	. CONDENSER	1	1		
13-11	116-81331-20	. LUBRICATOR	1	1		
13-12	110-81347-21	. SCREW (4-10)	1	1		
13-13	104-81328-20	. CLAMP, lead	1	1		
13-14	110-81345-21	. SCREW (4-6)	1	1		
13-15	90480-16110	. GROMMET (164-82597-00)	1	1		
13-16	207-81315-20	. LEAD WIRE ASS'Y	1	1		
13-17	98701-05015	SCREW, flathead	2	2		

Fig. 14 FRAME · SIDE COVER



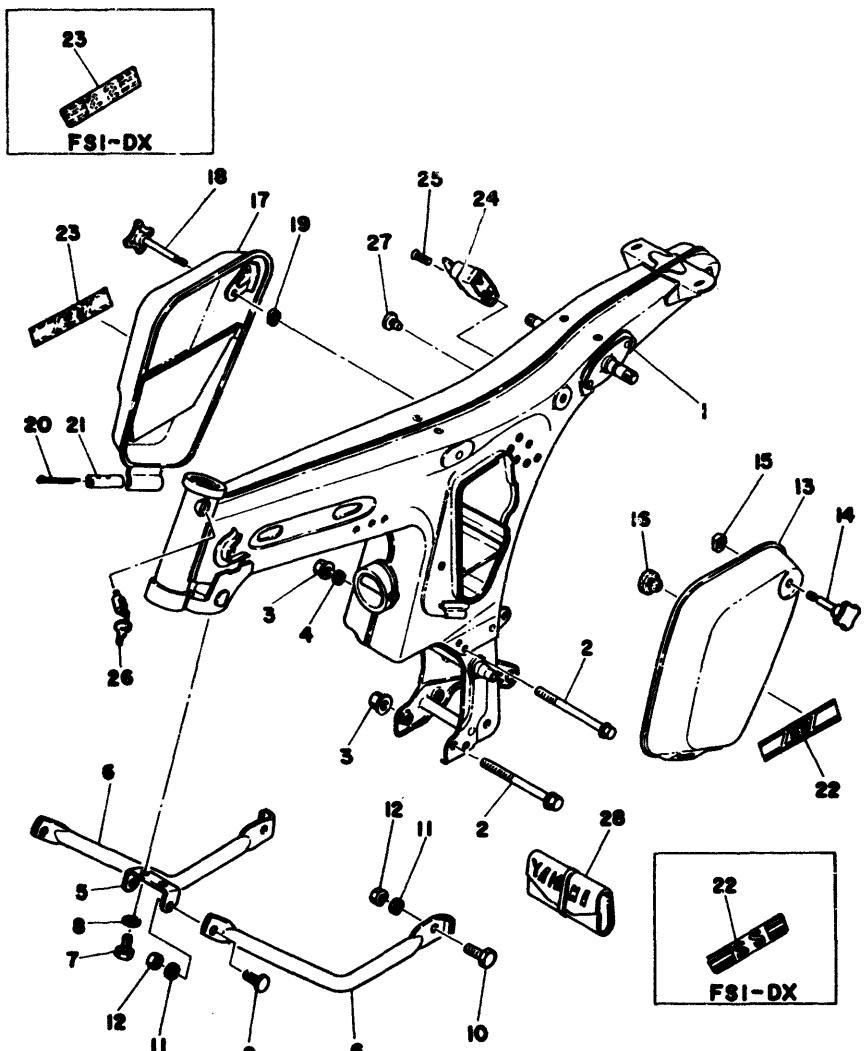
FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	Remarks												
				FSI	FSIDX	FR	NL	DK	GB	IR	IN	DE	NO	AT	DK	IT
14- 1	355-21110-01-33	FRAME COMP.	1	1		x										Yamaha Black
	468-21110-40-33	FRAME COMP.	1	1	x											Yamaha Black
14- 2	95821-08120	BOLT, flange	2	2	x	x										
14- 3	95701-08100	NUT, flange	2	2	x	x										
14- 4	92901-08100	WASHER, spring	1	1	x	x										
14- 5	596-21158-00-33	BRACKET, down tube	1		x	x										Yamaha Black
14- 6	596-21191-00-33	DOWN TUBE	2		x	x										Yamaha Black
14- 7	97301-06014	BOLT, hexagon	2		x	x										
14- 8	92901-06100	WASHER, spring	2		x	x										
14- 9	97301-08015	BOLT, hexagon	2		x	x										
14-10	97301-08030	BOLT, hexagon	2		x	x										
14-11	92901-08100	WASHER, spring	4		x	x										
14-12	95301-08600	NUT, hexagon	4		x	x										
14-13	467-21711-00-26	COVER, side left	1	1	x											Competition Yellow
	467-21711-00-Y1	COVER, side left	1	1	x											Silver Dust
	467-21711-00-F3	COVER, side left	1	1	x	x										Brigade Blue
	467-21711-00-K7	COVER, side left	1	1	x	x										Ivy Green
14-14	122-21724-00	KNOB, side cover left	1	1	x	x										
14-15	90179-06036	NUT	1	1	x											
	90179-06034	NUT	1	1	x											
14-16	141-21717-00	DAMPER, side cover	3	3	x	x										
14-17	394-21721-00-26	COVER, side right	1	1	x	x										Competition Yellow
	394-21721-00-Y1	COVER, side right	1	1	x	x										Silver Dust
	394-21721-00-F3	COVER, side right	1	1	x	x										Brigade Blue
	394-21721-00-K7	COVER, side right	1	1	x	x										Ivy Green
14-18	209-21724-00	KNOB, side cover right	1	1	x	x										
14-19	90179-06036	NUT (136-21713-00)	1	1	x	x										
14-20	91401-50075	PIN, cotter	1	1	x	x										

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FRAME · SIDE COVER

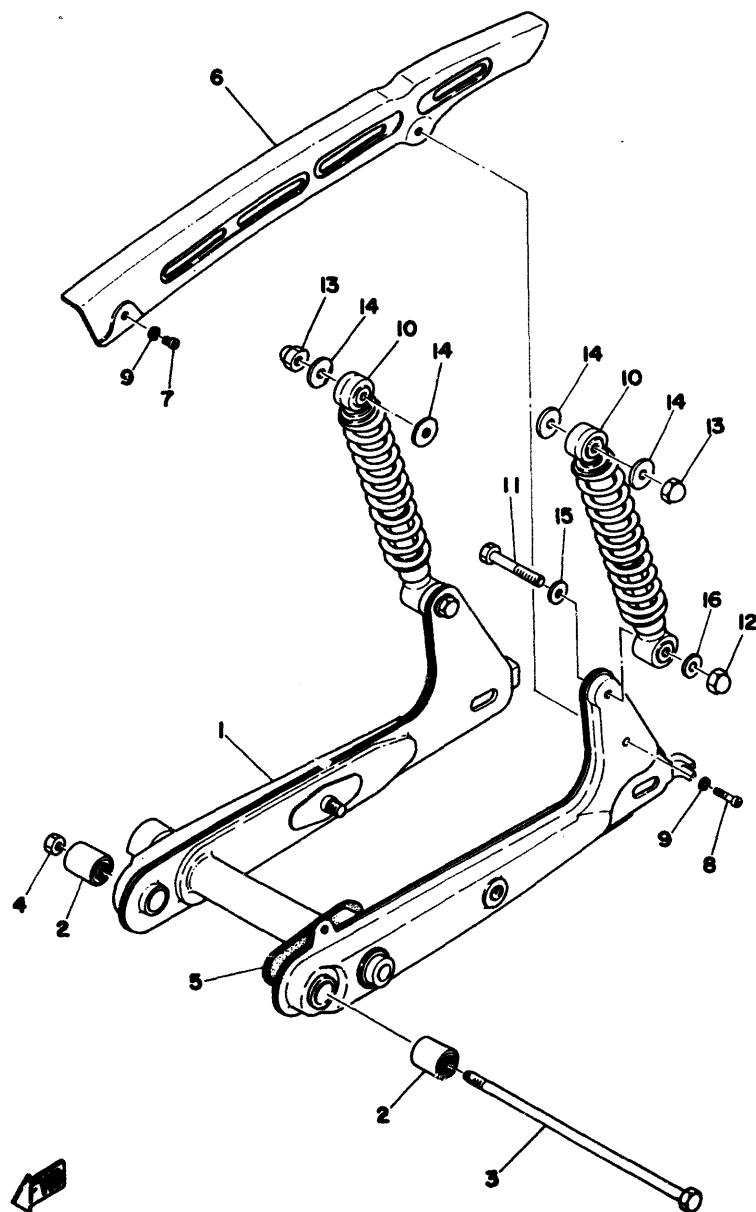
Fig. 14 FRAME · SIDE COVER



Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX		Remarks
				FSI	FSIDX	
14-21	283-21717-00	DAMPER, side cover	1	1	x x	
14-22	1J5-21786-00	EMBLEM, side cover left ..	1		x x	
	467-21786-00	EMBLEM, side cover left ..	1	x x		
14-23	1J5-21787-00	EMBLEM, side cover right	1		x x	
	467-21787-00	EMBLEM, side cover right	1	x x		
14-24	1J5-21308-00	HANGER, helmet	1	1	x x	
14-25	92701-06030	SCREW, flathead	1	1	x x	
14-26	169-23480-10	STEERING LOCK ASS'Y ...	1	1	x	
14-27	90338-07043	PLUG, blind (288-83319-00)	1	1	x x	
14-28	260-28100-10	TOOL ASS'Y	1	1	x x	*

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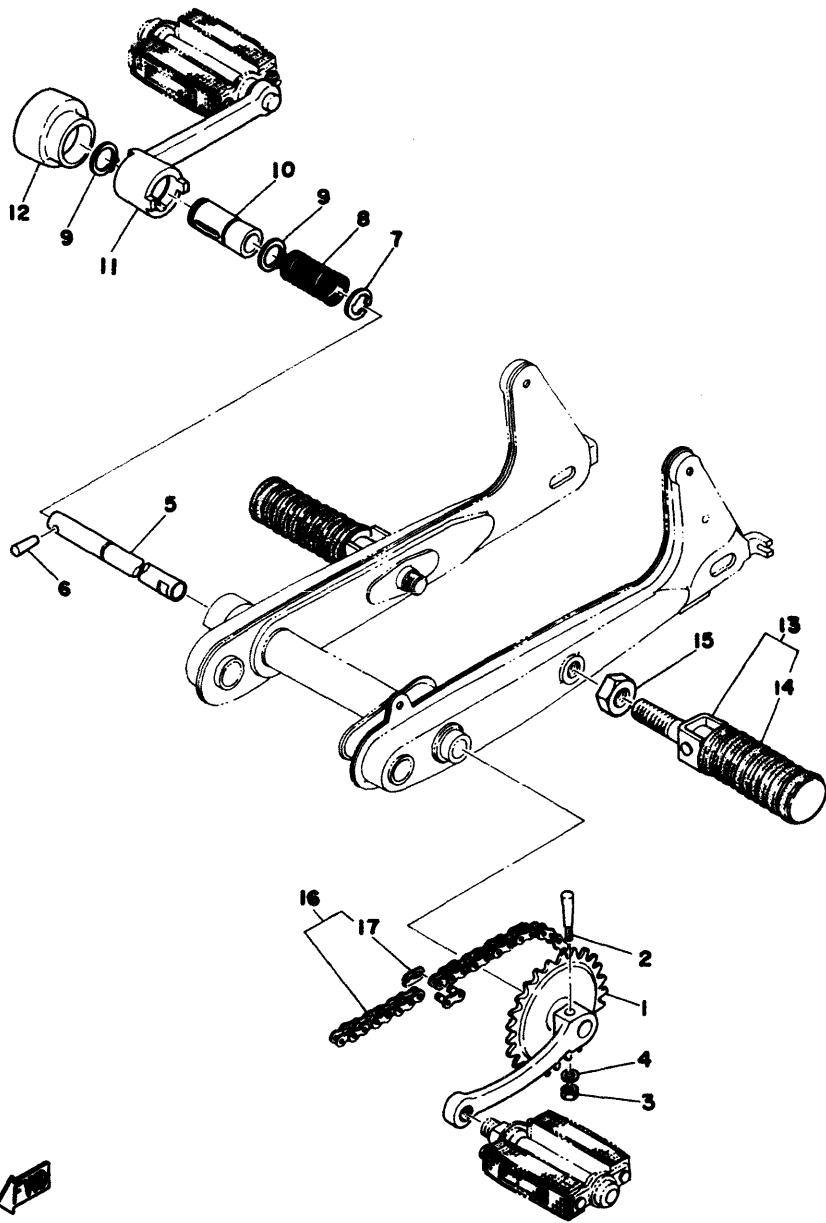
Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSIIDX	Machine No.	Remarks
15- 1	394-22110-00-33	REAR ARM COMP.	1		1	Yamaha Black
15- 2	102-22123-00	BUSHING, rear arm	2		2	
15- 3	109-22141-00	SHAFT, pivot	1		1	
15- 4	95301-10600	NUT, hexagon	1		1	
15- 5	122-22151-00	SEAL, guard	1		1	
15- 6	260-22311-00-35	CHAIN CASE, half	1		1	Silver
15- 7	98501-05008	SCREW, panhead	1		1	
15- 8	98501-05020	SCREW, panhead	1		1	
15- 9	92901-05100	WASHER, spring	2		2	
15-10	596-22210-20	REAR CUSHION ASS'Y	2		2	
15-11	90101-12090	BOLT (220-22242-00)	2		2	
15-12	95304-12800	NUT, crown	2		2	
15-13	90176-10013	NUT, cap	2		2	
15-14	90201-10140	WASHER (102-22243-00) ...	4		4	
15-15	90201-12190	WASHER, plate (122-22243-00)	2		2	
15-16	90201-12175	WASHER, plate (122-22244-00)	2		2	

Fig.16 CRANK PEDAL · REAR FOOTREST

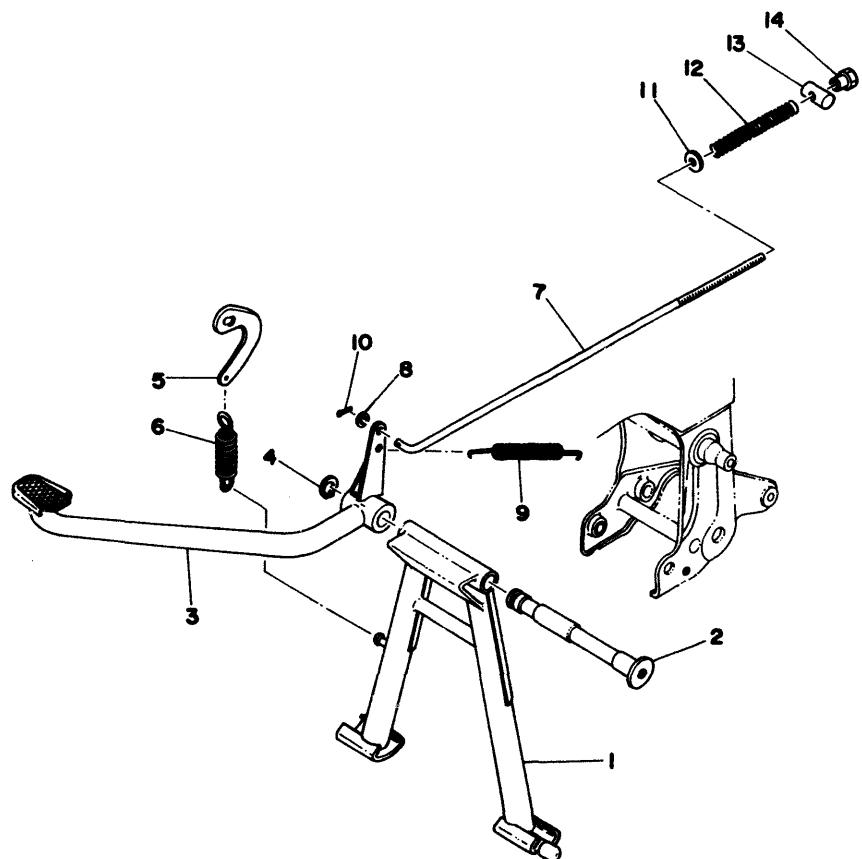


CRANK PEDAL · REAR FOOTREST

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	283-27810-00	CRANK PEDAL COMP., left	1	1	
16- 2	90249-06005	PIN (210-27813-00)	1	1	
16- 3	95301-06600	NUT, hexagon	1	1	
16- 4	92901-06600	WASHER, plate	1	1	
16- 5	283-27812-00	AXLE, pedal	1	1	
16- 6	90251-07001	PIN, taper (283-27827-00) ..	1	1	
16- 7	93430-15023	CIRCLIP (E-15)	1	1	
16- 8	90501-20132	SPRING, compression (283-27825-00)	1	1	
16- 9	93440-25019	CIRCLIP	2	2	
16-10	283-27824-00	PIPE, shaft	1	1	
16-11	283-27821-00	PEDAL, crank right	1	1	
16-12	283-27826-00	COVER, pedal crank	1	1	
16-13	120-27430-02	REAR FOOTREST ASS'Y ...	2	2	
16-14	120-27433-00	. COVER, rear footrest ...	2	2	
16-15	95301-12700	NUT, hexagon	2	2	
16-16	94504-10040	CHAIN (DK410-40L)	1	1	
16-17	94604-10001	. JOINT, chain	1	1	

Fig. 17 STAND · BRAKE PEDAL

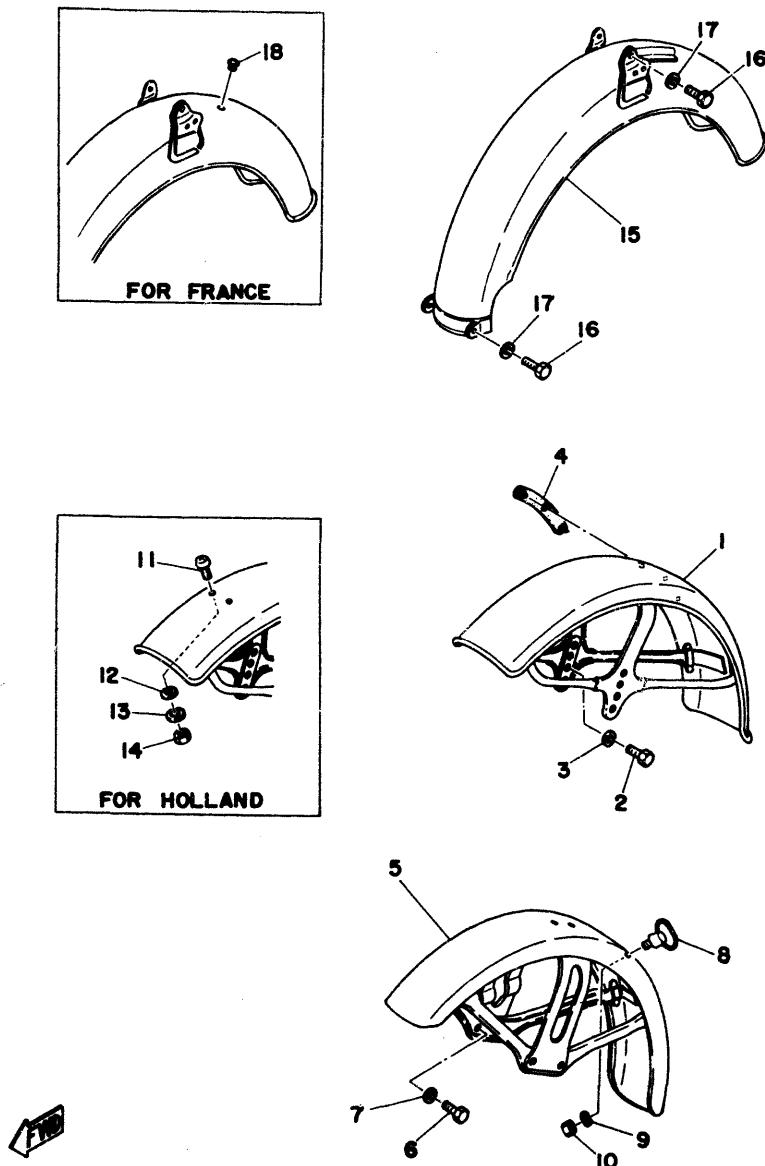
STAND · BRAKE PEDAL



Ref. No.	Parts No.	Description	Q'ty FSI	Applicable Machine No. FSIDX	Remarks
17- 1	207-27111-00	STAND, main	1	1	
17- 2	122-27112-00	SHAFT, main stand	1	1	
17- 3	394-27211-00-91	PEDAL, brake	1	1	
17- 4	93430-12008	CIRCLIP (E-12)	1	1	
17- 5	109-27115-00	LINK, main stand	1	1	
17- 6	90506-29054	SPRING, tension (122-27116-00)	1	1	
17- 7	180-27231-01	ROD, brake	1	1	
17- 8	92901-06600	WASHER, plate	1	1	
17- 9	90506-20041	SPRING, tension (109-27216-00)	1	1	
17-10	91401-20012	PIN, cotter	1	1	
17-11	92901-06600	WASHER, plain	1	1	
17-12	90501-10245	SPRING, compression (180-27236-00)	1	1	
17-13	90249-12008	PIN (156-27237-00)	1	1	
17-14	90179-06176	NUT	1	1	

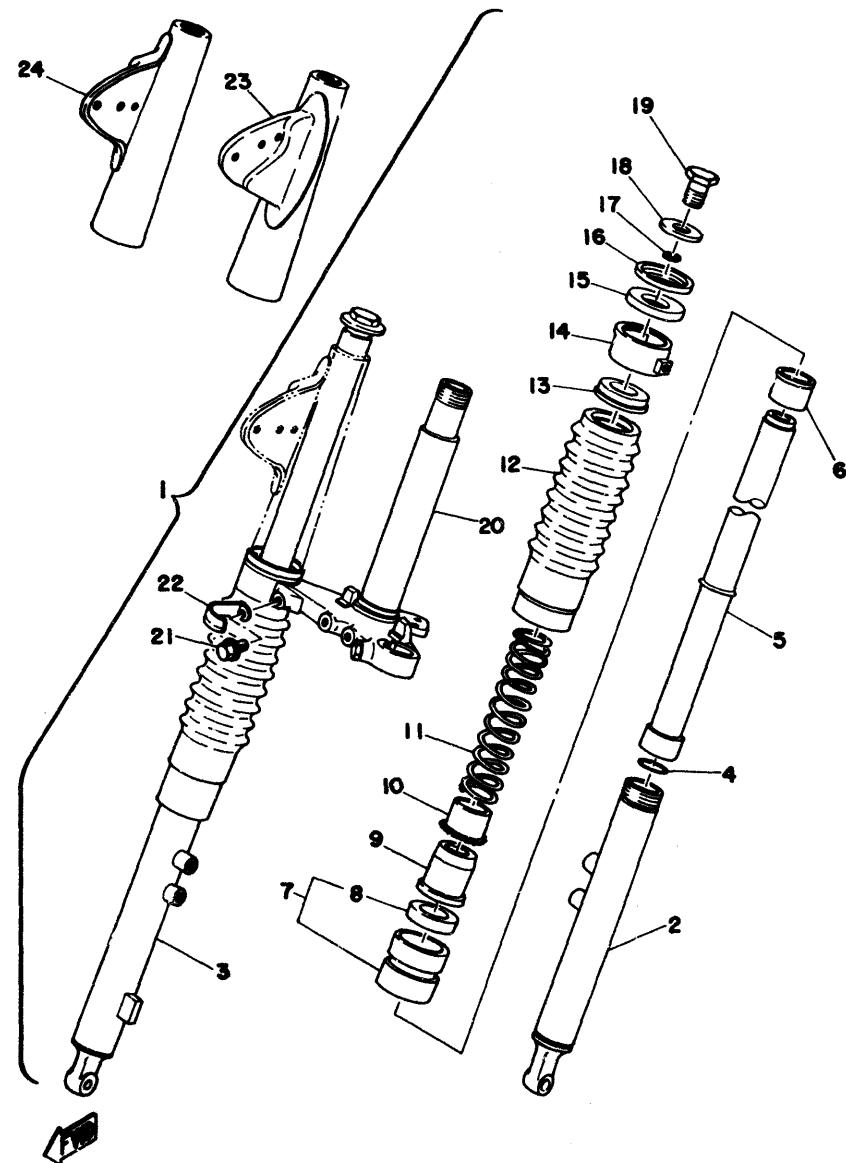
FRONT FENDER · REAR FENDER

Fig. 18 FRONT FENDER · REAR FENDER



Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX												Remarks
				FR EN D R A N T I O N	W G A N A V I O N	S W I T Z E R I A N	N I T H I E R I A N	D E C H I E R I A N	N I T H I E R I A N	D E C H I E R I A N	N I T H I E R I A N	D E C H I E R I A N	N I T H I E R I A N	D E C H I E R I A N		
18- 1	283-21510-00-93	FRONT FENDER COMP. ...	1	x												
	260-21510-00-93	FRONT FENDER COMP. ...	1	x												
18- 2	97301-08012	BOLT, hexagon	4	x	x											
18- 3	92901-08100	WASHER, spring	4	x	x											
18- 4	122-21517-00	PAD, wire	1	x	x											
18- 5	1G2-21510-00-93	FRONT FENDER COMP. ...	1	x												
	481-21510-01-93	FRONT FENDER COMP. ...	1	x												
18- 6	90101-08281	BOLT, hexagon	2	x	x											
18- 7	92901-08100	WASHER, spring	2	x	x											
18- 8	174-21518-00-93	HOLDER, wire	1	x												
	174-21518-00-93	HOLDER, wire	2	x												
18- 9	92901-06100	WASHER, spring	1	x												
	92901-06100	WASHER, spring	2	x												
18-10	95301-06600	NUT, hexagon	1	x												
	95301-06600	NUT, hexagon	2	x												
18-11	98501-05012	SCREW, panhead	2	2	x											
18-12	92901-05100	WASHER, spring	2	2	x											
18-13	92901-05200	WASHER, plain	2	2	x											
18-14	95301-05600	NUT, hexagon	2	2	x											
18-15	1J5-21610-00-01	REAR FENDER COMP. ...	1	1	x											
	471-21610-00-93	REAR FENDER COMP. ...	1	1	x											
18-16	97301-08015	BOLT, hexagon	4	4	x	x										
18-17	92901-08100	WASHER, spring	4	4	x	x										
18-18	90338-07043	PLUG, blind	1	1	x											

Fig.19 FRONT FORK

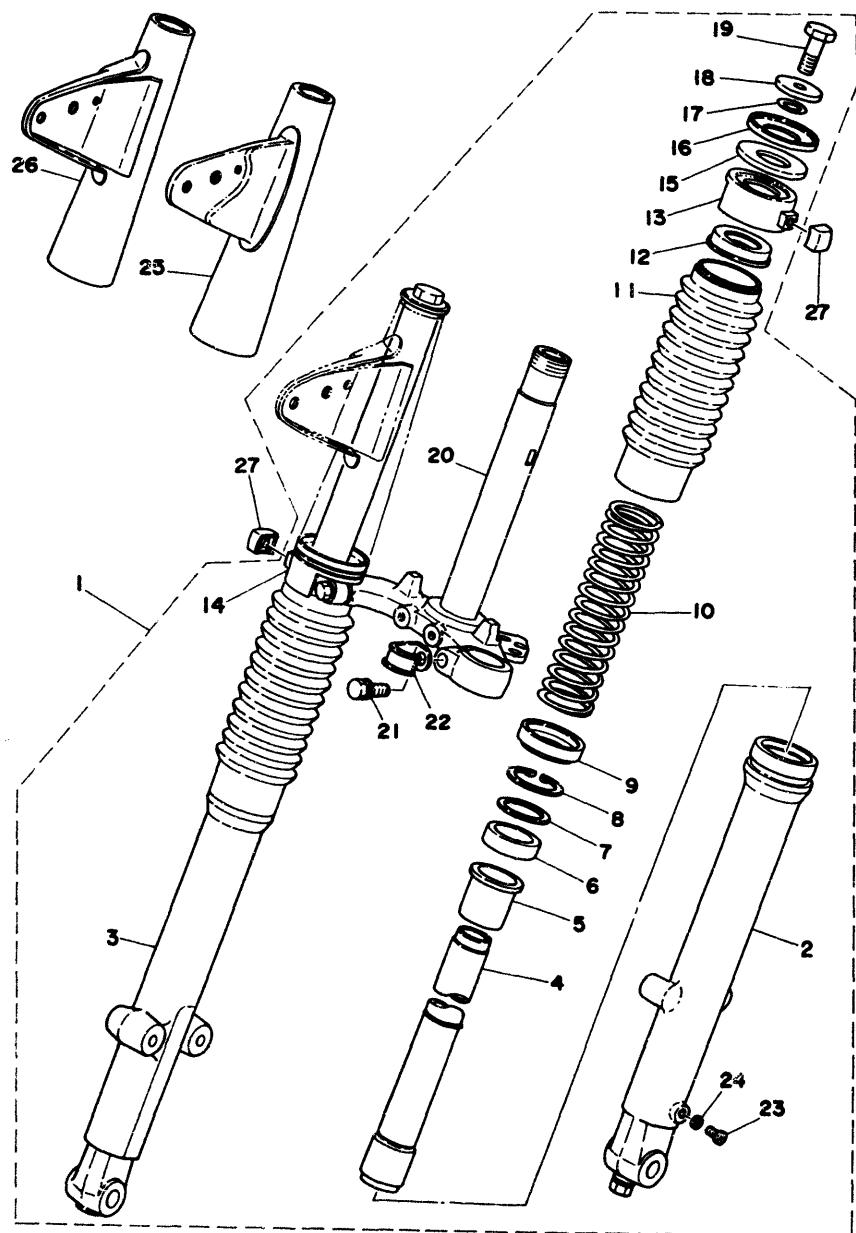


FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX										Remarks		
				FRAN	HOL	IND	AN	W	PRO	AM	SH	SWED	DEN	NOR	AUS	ENG
19- 1	260-23101-11-35	FRONT FORK ASS'Y	1	x												Silver
	474-23101-F0	FRONT FORK ASS'Y	1	x												
19- 2	260-23126-40-35	. TUBE, outer left	1	x	x											Silver
19- 3	260-23136-40-35	. TUBE, outer right	1	x	x											Silver
19- 4	207-23147-00	. O-RING	2	x	x											
19- 5	207-23124-01	. TUBE, inner left	1	x	x											
	207-23134-01	. TUBE, inner right	1	x	x											
19- 6	109-23125-00	. METAL, slide	2	x	x											
19- 7	209-23150-41	. OUTER NUT COMP.	2	x	x											
19- 8	109-23145-01	. . OIL SEAL	2	x	x											
19- 9	109-23143-00	. . SEAT, spring under	2	x	x											
19-10	207-23117-00	. . GUIDE, spring	2	x	x											
19-11	355-23141-91	. . SPRING, fork	2	x	x											
19-12	196-23191-40	. . BOOT	2	x	x											
19-13	209-23142-40	. . SEAT, spring upper	2	x	x											
19-14	209-23122-40	. . COVER, outer left	2	x	x											
19-15	207-23163-00	. . PACKING	2	x	x											
19-16	207-23116-01	. . GUIDE, cover under	2	x	x											
19-17	307-23114-00	. . PACKING	2	x	x											
19-18	207-23112-00	. . WASHER, cap	2	x	x											
19-19	260-23111-40	. . BOLT, cap	2	x	x											
19-20	260-23340-40-33	. UNDER BRACKET COMP.	1	x												Yamaha Black
	474-23340-F0-33	. UNDER BRACKET COMP.	1	x												Yamaha Black
19-21	122-23346-01	. BOLT, under bracket	2	x	x											
19-22	260-23318-40	. HOLDER, wire	1	x	x											
19-23	260-23121-40-33	COVER, upper left	1	x	x											Yamaha Black
19-24	260-23131-40-33	COVER, upper right	1	x	x											Yamaha Black

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L L H M F K

Fig. 20 FRONT FORK

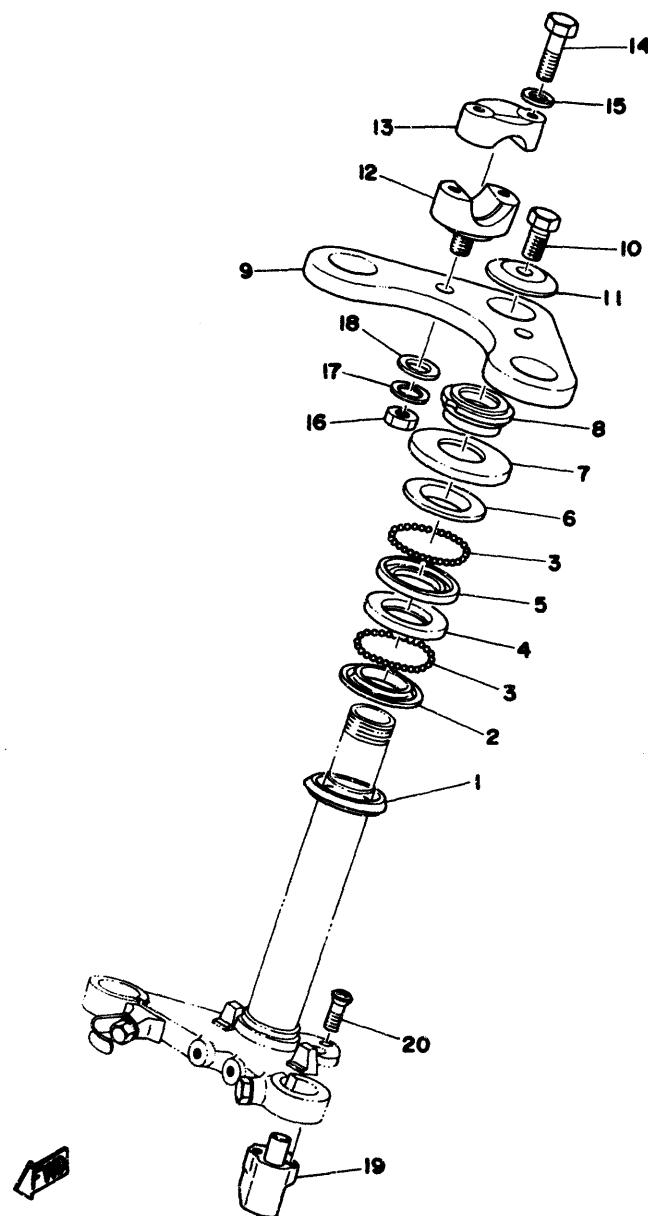


FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	FSI	FSIDX	Remarks
20- 1	596-23101-00	FRONT FORK ASS'Y	1	x		
	1K1-23101-F0	FRONT FORK ASS'Y	1	x		
20- 2	481-23126-09	. TUBE, outer left	1	x	x	
20- 3	481-23136-09	. TUBE, outer right	1	x	x	
20- 4	481-23124-00	. INNER TUBE COMP.	2	x	x	
20- 5	395-23135-01	. METAL, slide	2	x	x	
20- 6	395-23145-00	. OIL SEAL	2	x	x	
20- 7	395-23146-00	. WASHER	2	x	x	
20- 8	395-23156-00	. RING, snap	2	x	x	
20- 9	596-23117-00	. GUIDE, spring	2	x	x	
20-10	596-23141-00	. SPRING, fork	2	x	x	
20-11	428-23191-00	. BOOT	2	x	x	
20-12	209-23142-40	. SEAT, spring upper ...	2	x	x	
20-13	353-23122-90	. COVER, outer left	1	x	x	
20-14	353-23132-90	. COVER, outer right	1	x	x	
20-15	207-23163-00	. PACKING	2	x	x	
20-16	207-23116-01	. GUIDE, cover under	2	x	x	
20-17	307-23114-00	. PACKING	2	x	x	
20-18	207-23112-00	. WASHER, cap	2	x	x	
20-19	205-23111-40	. BOLT, cap	2	x	x	
20-20	596-23340-00-33	. UNDER BRACKET COMP.	1	x		Yamaha Black
	1K1-23340-F0-33	. UNDER BRACKET COMP.	1	x		Yamaha Black
20-21	122-23346-01	. BOLT, under bracket ..	2	x	x	
20-22	260-23318-40	. HOLDER, wire	1	x	x	
20-23	122-23119-01	. PLUG, drain	2	x	x	
20-24	122-23129-00	. GASKET, drain plug	2	x	x	
20-25	260-23121-40-33	COVER, upper left	1	x	x	Yamaha Black
20-26	260-23131-40-33	COVER, upper right	1	x	x	Yamaha Black
20-27	90338-16061	PLUG (256-83329-00)	2	x	x	

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Fig. 21 STEERING

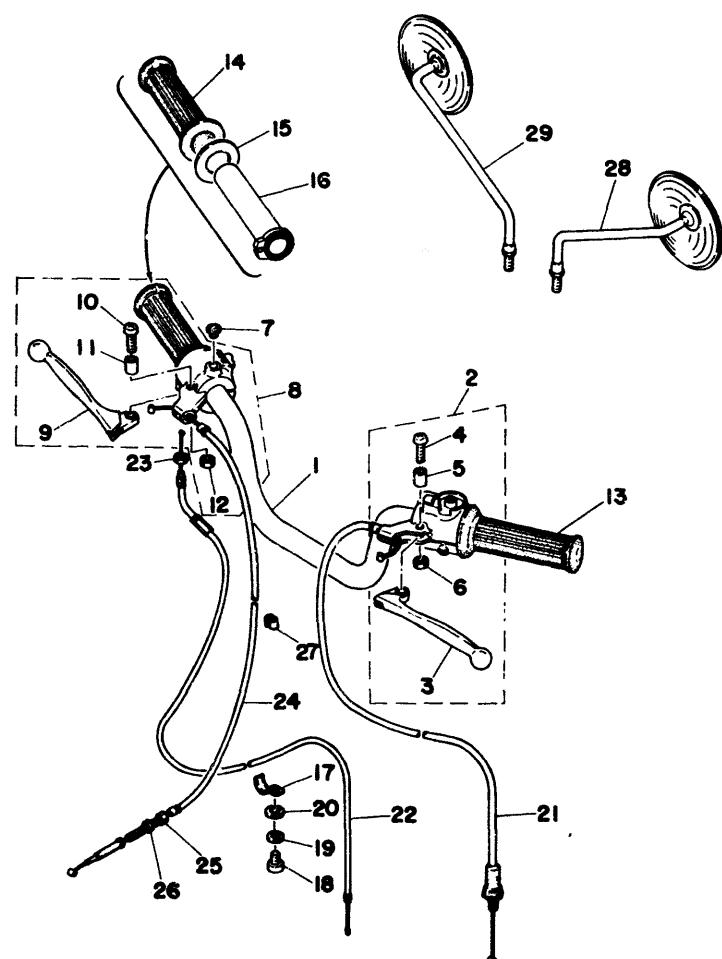


STEERING

Ref. No.	Parts No.	Description	Q'ty		Remarks
			FSI	FSIDX	
21- 1	164-23462-00	SEAL, dust	1	1	x x
21- 2	156-23411-00	RACE, ball 1	1	1	x x
21- 3	93501-04011	BALL (1/4 inch)	38	38	x x
21- 4	156-23412-00	RACE, ball 2	1	1	x x
21- 5	183-23412-00	RACE, ball 2	1	1	x x
21- 6	183-23411-00	RACE, ball 1	1	1	x x
21- 7	136-23415-00	COVER, ball race	1	1	x x
21- 8	90179-25051	NUT (122-23453-00)	1	1	x x
21- 9	185-23435-00-98	CROWN, handle	1	1	x x
21-10	90105-10006	BOLT (122-23451-00)	1	1	x x
21-11	90209-10021	WASHER (122-23443-00) ..	1	1	x x
21-12	122-23442-02	HOLDER, handle under ...	2	2	x x
21-13	122-23441-00	HOLDER, handle upper ...	2	2	x x
21-14	97314-06035	BOLT, hexagon	4	4	x x
21-15	92901-06600	WASHER, plate	4	4	x x
21-16	95301-10600	NUT, hexagon	2	2	x x
21-17	92901-10100	WASHER, spring	2	2	x x
21-18	92901-10600	WASHER, plate	2	2	x x
21-19	1J5-23480-00	STEERING LOCK ASS'Y...	1	1	x
21-20	98601-05012	SCREW, ovalhead	2	2	x

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Fig. 22 HANDLE · WIRE



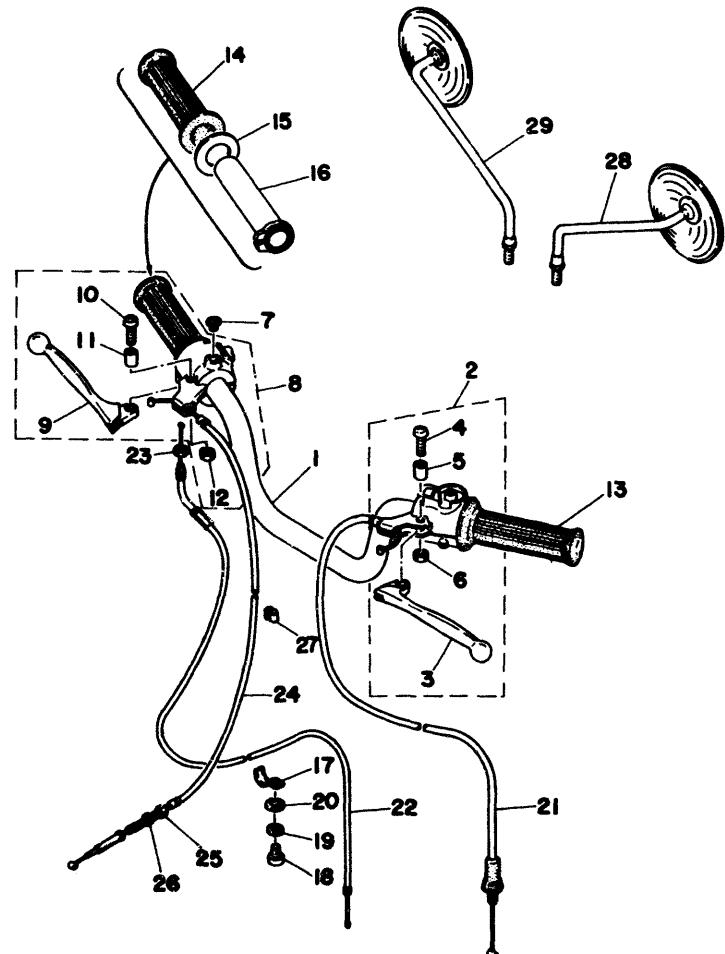
HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty			Remarks
				FSI	FSIDX	
22- 1	132-26111-01	HANDLE	1	x	x	STD Semi up Bar Alternate Parts Bridge Alternate Parts
	183-26111-20	HANDLE	1	x	x	
	283-26111-00	HANDLE	1	x	x	
22- 2	353-82910-01	LEVER HOLDER ASS'Y, left	1	x		Bar Alternate Parts
	448-82910-21	LEVER HOLDER ASS'Y, left	1	x		
	599-82710-00	LEVER HOLDER ASS'Y, left	1	x		
22- 3	137-83912-02-38	. LEVER, left	1	x	x	
22- 4	98503-05020	. SCREW, panhead	1	x	x	
22- 5	137-83913-01	. COLLAR, lever	1	x	x	
22- 6	95301-05600	. NUT, hexagon	1	x	x	
22- 7	90338-07011	PLUG (116-83931-00) ...	1	x	x	
22- 8	109-82820-11-94	LEVER HOLDER ASS'Y, right	1	x	x	
22- 9	137-83922-02-38	. LEVER, right	1	x	x	
22-10	98503-05020	. SCREW, panhead	1	x	x	
22-11	137-83913-01	. COLLAR, lever	1	x	x	
22-12	95301-05600	. NUT, hexagon	1	x	x	
22-13	136-26241-00	GRIP, left	1	x	x	
22-14	137-26242-60	GRIP, right	1	x	x	
22-15	150-26249-00	RING, leaf	1	x	x	
22-16	137-26243-60	TUBE, guide	1	x	x	
22-17	90462-06009	CLIP (128-26278-00)	1	x	x	
22-18	92501-06008	SCREW, panhead	1	x	x	
22-19	92901-06100	WASHER, spring	1	x	x	
22-20	92901-06600	WASHER, plain	1	x	x	
22-21	283-26335-00	WIRE, clutch (970mm) ...	1	x	x	STD Bar Alternate Parts Bridge Alternat. Parts
	283-26335-20	WIRE, clutch (860mm) ...	1	x	x	
	283-26335-10	WIRE, clutch (1030mm) ...	1	x	x	

YAMAHA MOTOR CO., LTD.

F	I	N	D	C	B	S	S	D	N	A	U	I
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Fig. 22 HANDLE · WIRE

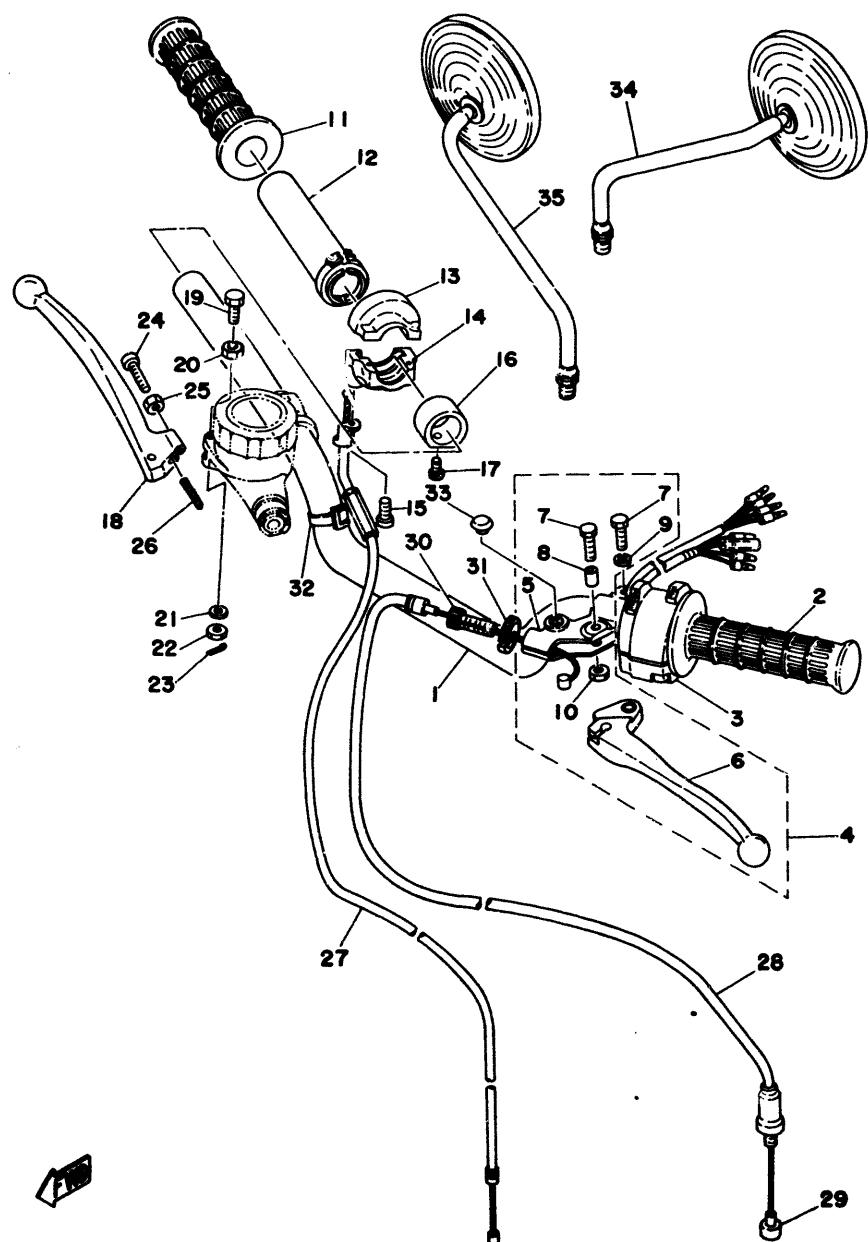


HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX												Remarks
				FR	IN	DI	C	B	S	F	D	N	A	U	I	
22-22	394-26311-00	WIRE, throttle (845mm) 1	x x													STD Semi up Bar Alternate Parts
	394-26311-20	WIRE, throttle (750mm) 1	x x													
	394-26311-10	WIRE, throttle (900mm) 1	x x													
22-23	90170-10038	NUT	1	x x												
22-24	260-26341-00	WIRE, brake (970mm)..... 1	x x													STD Semi up Bar Alternate Parts
	109-26341-20	WIRE, brake (885mm)..... 1	x x													
	132-26341-10	WIRE, brake (1020mm) 1	x x													
22-25	90123-06011	BOLT (109-26345-00)	1	x x												
22-26	90179-06143	NUT (109-26344-00)	1	x x												
22-27	90468-15009	CLIP, wire (207-26391-00)	1	x x												
22-28	253-26290-20	BACK MIRROR ASS'Y, left	1	x												
OPTIONAL PARTS																
22-28	266-26290-10	BACK MIRROR ASS'Y, left	1	x												
22-29	257-26290-70	BACK MIRROR ASS'Y, right	1	x												

F I N D I C B S F D N A U I

Fig. 23 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDM										Remarks	
				F	N	D	C	B	S	S	D	M	A	U	
23- 1	481-26111-00	HANDLE	1	x	x										STD Semi up Bar Alternate Parts
	416-26111-20	HANDLE	1	x	x										
23- 2	235-26241-10	GRIP, left	1	x	x										
23- 3	393-83973-01	SWITCH, handle 3	1		x										
	1K1-83973-00	SWITCH, handle 3	1	x											
23- 4	214-82910-02	LEVER HOLDER ASS'Y, left	1	x	x										
23- 5	341-82911-00	. HOLDER, lever left	1	x	x										
23- 6	214-83912-00	. LEVER, left	1	x	x										
23- 7	97303-06020	. BOLT, hexagon	2	x	x										
23- 8	214-83913-00	. COLLAR, lever	1	x	x										
23- 9	92901-06100	. WASHER, spring	1	x	x										
23-10	95301-06700	. NUT, hexagon	1	x	x										
23-11	306-26242-10	GRIP, right	1	x	x										
23-12	137-26243-60	TUBE, guide	1	x	x										
23-13	307-26281-00	CAP, grip upper	1	x	x										
23-14	307-26282-00	CAP, grip under	1	x	x										
23-15	98501-05015	SCREW, panhead	2	x	x										
23-16	351-26259-00-98	COLLAR	1	x	x										Low Gloss Black
23-17	98501-05008	SCREW, panhead	1	x	x										
23-18	360-83922-01	LEVER, right	1	x	x										
23-19	97301-06030	BOLT, hexagon	1	x	x										
23-20	95601-06100	NUT	1	x	x										
23-21	92901-05200	WASHER, plain	1	x	x										
23-22	95301-05900	NUT, slotted	1	x	x										
23-23	91401-12015	PIN, cotter	1	x	x										
23-24	90146-06005	SCREW, slotted (306-83928-01)	1	x	x										
23-25	90170-06010	NUT, hexagon (306-83927-00)	1	x	x										
23-26	90501-10312	SPRING, compression (306-83924-00)	1	x	x										

YAMAHA MOTOR CO., LTD.

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CHASSIS

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OPTIONAL PARTS

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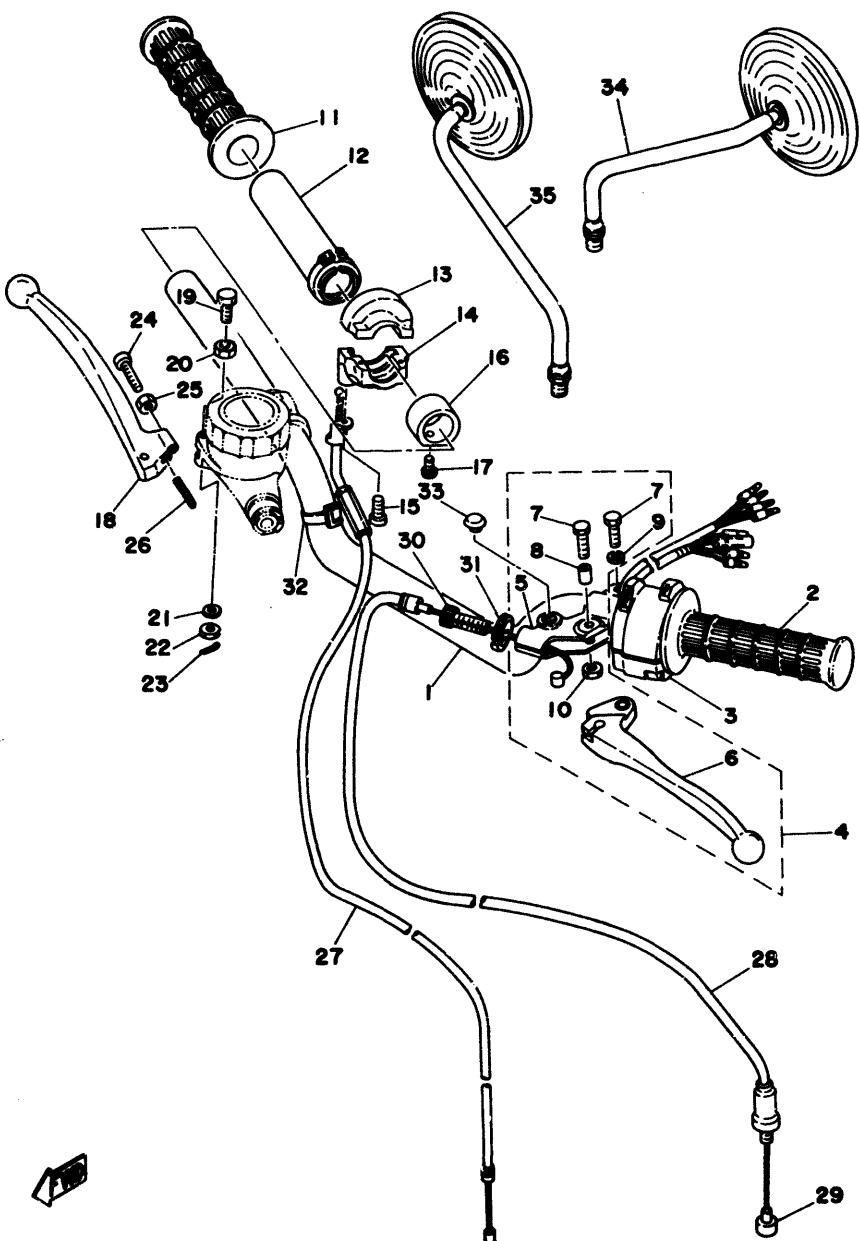
REPAIR KIT

Fig. 35	Repair Kit	E-3
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NUMERICAL INDEX

M-1~4

Fig. 23 HANDLE · WIRE

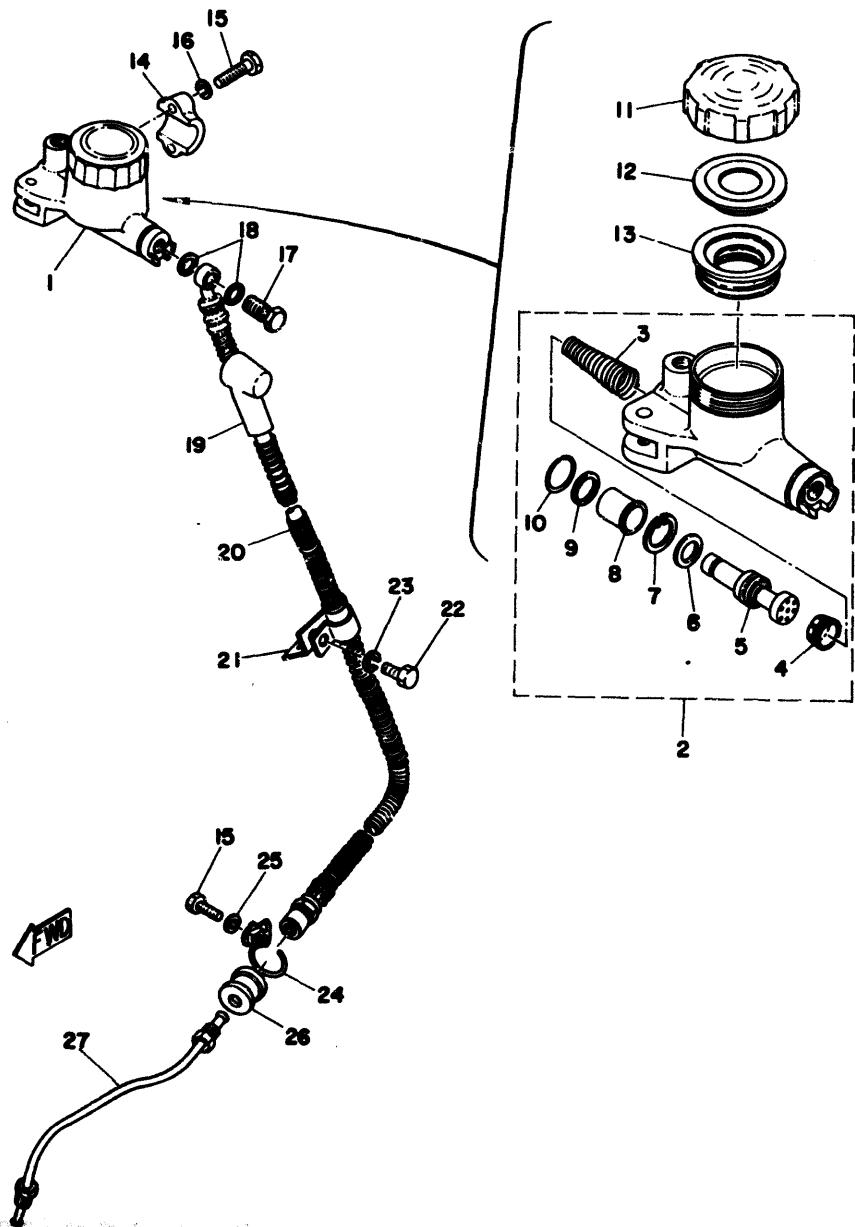


HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty		Remarks
			FSI	FSIDY	
23-27	596-26311-20	WIRE, throttle (845mm) ...	1	x x	
23-28	596-26335-20	WIRE, clutch (940mm) ...	1	x x	
23-29	164-26363-00	END, wire	1	x x	
23-30	90123-08013	BOLT	1	x x	
23-31	90179-08148	NUT (168-26344-00)	1	x x	
23-32	168-83936-01	BAND, switch cord	2	x x	
23-33	90338-09012	PLUG, blind	1	x x	
23-34	257-26290-20	BACK MIRROR ASS'Y, left	1	x	
OPTIONAL PARTS					
23-34	266-26290-10	BACK MIRROR ASS'Y, left	1	x	
23-35	257-26290-70	BACK MIRROR ASS'Y, right	1	x	

F N D C B S S D N A U I
L M H F K

Fig. 24 MASTER CYLINDER · BRAKE HOSE

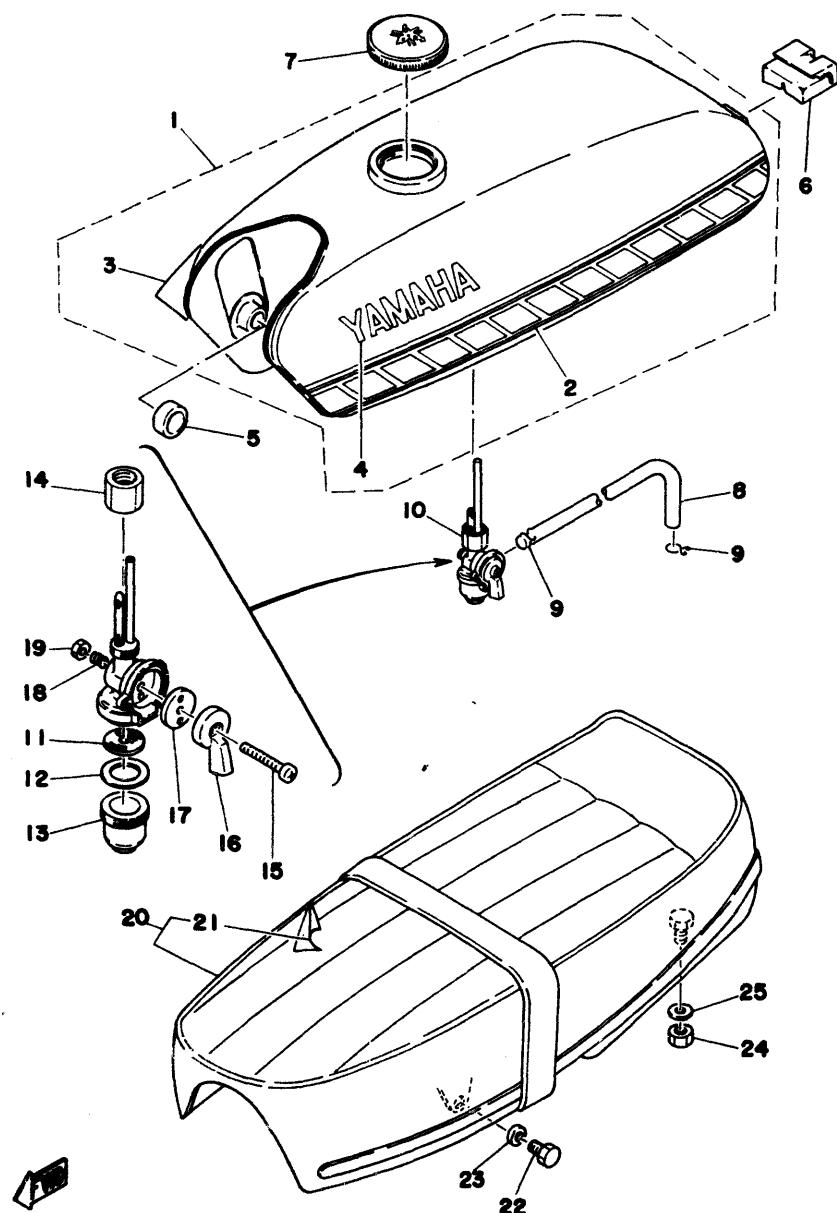


MASTER CYLINDER · BRAKE HOSE

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX										Remarks																			
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27			
24- 1	360-25850-00	MASTER CYLINDER ASS'Y	1	x																													
	413-25850-20	MASTER CYLINDER ASS'Y	1	x																													
24- 2	360-20000-10	. CYLINDER KIT, master (Ref. No. 3~10)	1	x																													
	341-20000-10	. CYLINDER KIT, master (Ref. No. 3~10)	1	x																													
24-11	360-25852-00	. CAP, reservoir	1	x																													
	341-25852-00	. CAP, reservoir	1	x																													
24-12	360-25855-01	. PLATE, diaphragm	1	x																													
	341-25855-00	. PLATE, diaphragm	1	x																													
24-13	360-25854-00	. DIAPHRAGM, reservoir	1	x																													
	341-25854-00	. DIAPHRAGM, reservoir	1	x																													
24-14	341-25867-00	BRACKET, master	1	x	x																												
24-15	97301-06025	BOLT, hexagon	3	x	x																												
24-16	92901-06100	WASHER, spring	2	x	x																												
24-17	90401-10034	BOLT, union	1	x	x																												
24-18	90201-10118	WASHER, plate	2	x	x																												
24-19	360-25862-00	BOOT, master cylinder ...	1	x	x																												
	306-25862-00	BOOT, master cylinder ...	1	x	x																												
24-20	IK0-25872-00	HOSE, brake (663mm)	1	x	x																												
	IK0-25872-10	HOSE, brake (634.7mm)	1	x	x																												
24-21	IK0-25875-01	HOLDER, brake hose	1	x	x																												
24-22	92501-06012	SCREW, panhead	1	x	x																												
24-23	92901-06100	WASHER, spring	1	x	x																												
24-24	404-25876-00	HOLDER, brake hose 2	1	x	x																												
24-25	92901-06100	WASHER, spring	1	x	x																												
24-26	306-25881-00	RUBBER, brake hose	1	x	x																												
24-27	404-25871-01	PIPE, brake	1	x	x																												

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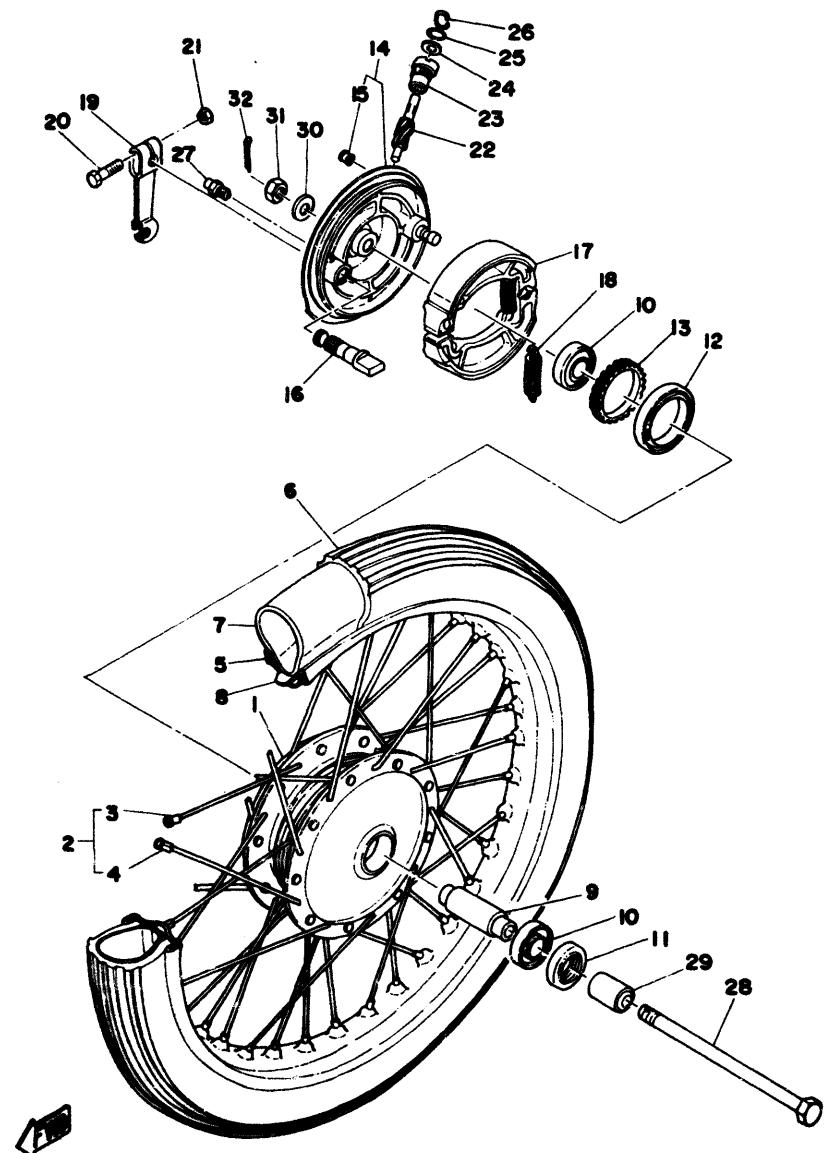
Fig. 25 FUEL TANK · SEAT



FUEL TANK · SEAT

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSIDX	Machine No.	Remarks
25- 1	1J5-24110-00-02	FUEL TANK COMP.	1	1		Competition Yellow
	1J5-24110-00-03	FUEL TANK COMP.	1	1		Silver Dust
	1J5-24110-00-04	FUEL TANK COMP.	1	1		Brigade Blue
	1J5-24110-00-05	FUEL TANK COMP.	1	1		Ivy Green
25- 2	1J5-24244-00	. GRAPHIC, fuel tank left ...	1	1		
25- 3	1J5-24245-00	. GRAPHIC, fuel tank right ..	1	1		
25- 4	1J5-24161-00	. EMBLEM, fuel tank	U.R U.R	1	1	White
	388-24161-00	. EMBLEM, fuel tank				Black
25- 5	122-24181-00	DAMPER, locating 1	2	2		
25- 6	467-24184-00	DAMPER, locating	1	1		
25- 7	122-24610-01	CAP ASS'Y	1	1		
25- 8	156-21766-00	HOSE (5-465)	1	1		
25- 9	90467-08003	CLIP (101-24356-00)	2	2		
25-10	367-24500-03	FUEL COCK ASS'Y	1	1		
25-11	355-24515-00	. NET, filter	1	1		
25-12	102-24522-01	. GASKET, filter	1	1		
25-13	122-24521-00	. CUP, filter	1	1		
25-14	603-24-31-01	. NUT	1	1		
25-15	355-24535-00	. SCREW, panhead	1	1		
25-16	355-24524-01	. LEVER, cock	1	1		
25-17	355-24523-00	. VALVE	1	1		
25-18	355-24518-00	. SPRING, lever	1	1		
25-19	95301-08600	. NUT, hexagon	1	1		
25-20	1J5-24730-00	DOUBLE SEAT ASS'Y	1	1		
25-21	260-24731-00	. COVER, double seat	1	1		
25-22	97301-08015	BOLT, hexagon	2	2		
25-23	92901-08600	WASHER, plate	2	2		
25-24	95301-08600	NUT, hexagon	2	2		
25-25	92901-08600	WASHER, plate	2	2		

Fig. 26 FRONT WHEEL

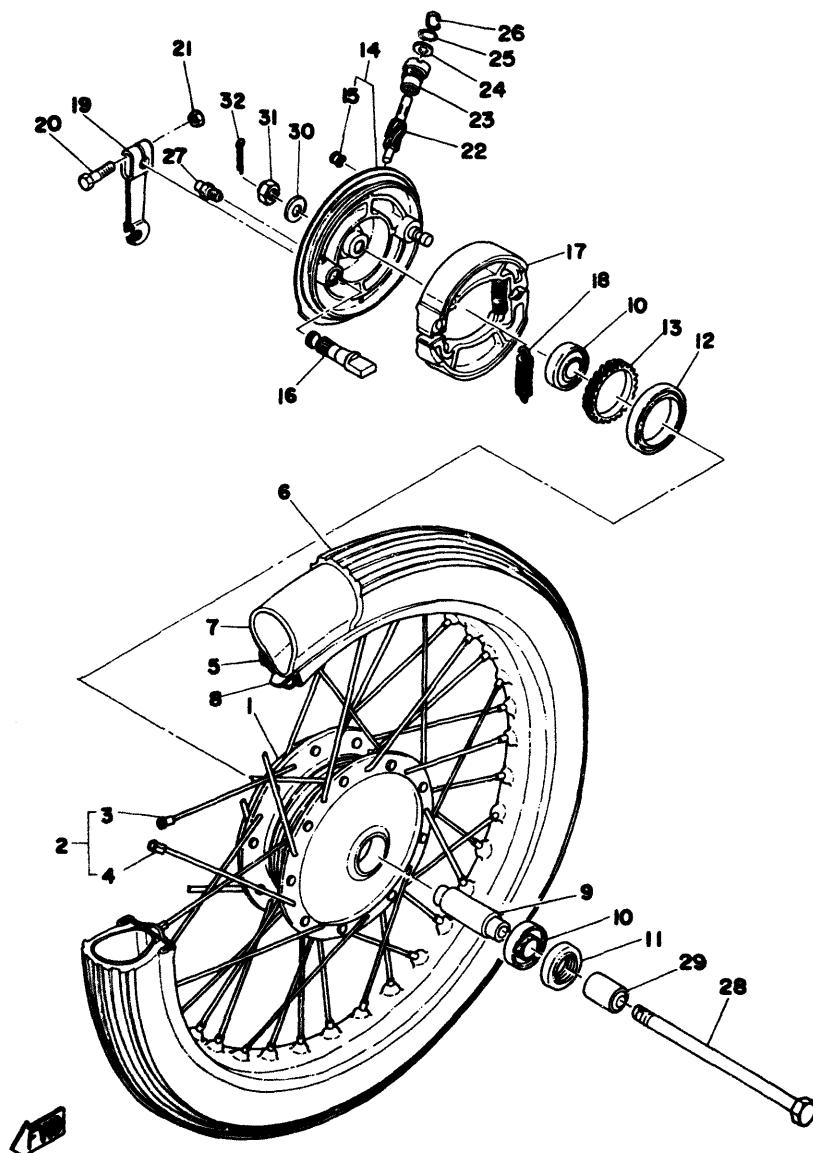


FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	109-25111-00-38	HUB, front	1		
26- 2	109-25104-00	SPOKE SET	1s		
26- 3	109-25196-90	. SPOKE SET, inner (10PCS)	1s		
26- 4	109-25197-90	. SPOKE SET, outer (10PCS)	1s		
26- 5	94412-17002	RIM (1.20-17)	1		
26- 6	94122-17003	TIRE, front (2.25-17-4PR) ..	1		
26- 7	94222-17003	TUBE (2.25-17)	1		
26- 8	94320-17019	BAND, rim (2.25-17)	1		
26- 9	102-25117-00	SPACER, bearing	1		
26-10	93306-20204	BEARING (B6202Z)	2		
26-11	93106-20001	OIL SEAL (DD-20-35-7)	1		
26-12	93107-42001	OIL SEAL (OS-42-52.5-7) ...	1		
26-13	109-25135-00	GEAR, drive	1		
26-14	394-25120-00	BRAKE SHOE PLATE ASS'Y	1		
26-15	90480-10068	. GROMMET	1		
26-16	538-25351-00	CAMSHAFT	1		
26-17	326-25330-10	BRAKE SHOE COMP.	2		
26-18	90506-16034	SPRING, tension (102-25333-00)2			
26-19	538-25155-00	LEVER, cam shaft	1		
26-20	90101-06278	BOLT, hexagon	1		
26-21	95301-06600	NUT, hexagon	1		
26-22	141-25138-00	GEAR, meter	1		
26-23	109-25136-00	BUSHING	1		
26-24	93104-07003	OIL SEAL (SO-7-14-4)	1		
26-25	93210-14104	O-RING (2.4-13.8)	1		
26-26	102-25137-00	RING, stop	1		
26-27	93700-06004	NIPPLE, grease	1		
26-28	451-25181-01	SHAFT, front wheel	1		
26-29	90387-10081	COLLAR (128-25183-00) ...	1		

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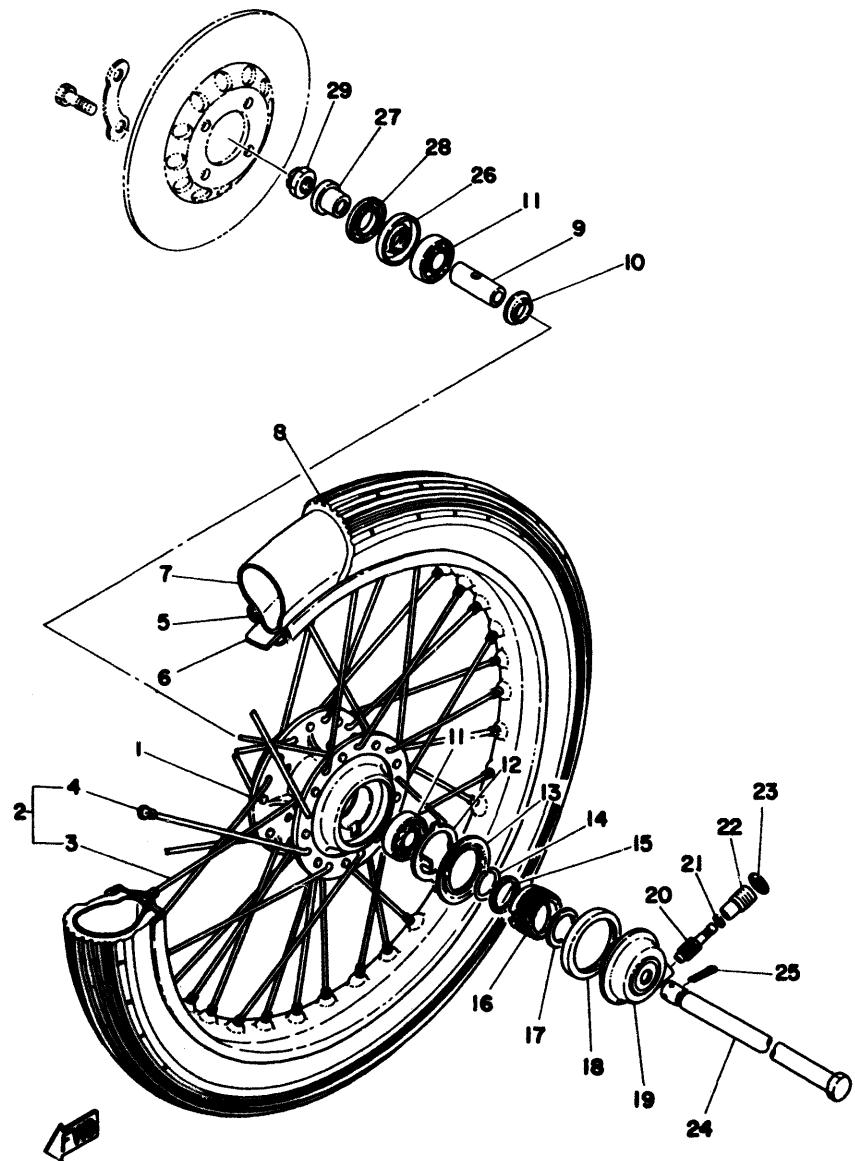
Fig. 26 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No. FSI FSIDX	Remarks
			FSI	FSIDX		
26-30	90201-10123	WASHER, plain (256-21715-01)	1			
26-31	90171-10004	NUT (353-25182-00)	1		
26-32	91401-20020	PIN, cotter	1		

Fig. 27 FRONT WHEEL

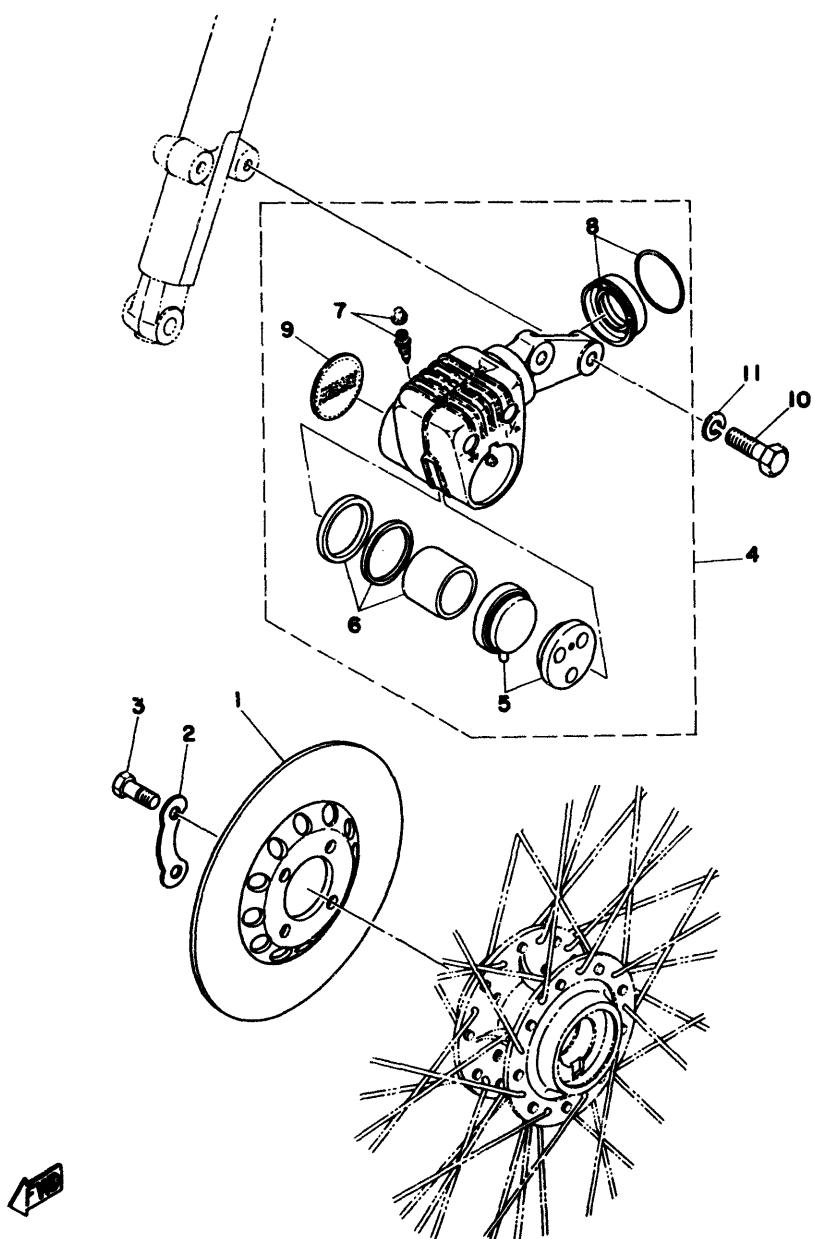


FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI	Machine No.	Remarks
				FSI	FSIDX	
27- 1	390-25111-00	HUB, front	1			
27- 2	481-25104-00	SPOKE SET	1s			
27- 3	481-25196-90	. SPOKE SET, inner (10PCS)	1s			
27- 4	481-25197-90	. SPOKE SET, outer (10PCS)	1s			
27- 5	94414-17090	RIM, front (1.40-17)	1			
27- 6	94320-17019	BAND, rim (2.50-17)	1			
27- 7	94222-17003	TUBE, front (2.50-17)	1			
27- 8	94122-17008	TIRE, front (2.50-17-4PR)	1			
27- 9	90560-12138	SPACER, bearing (183-25117-00)	1			
27-10	109-25315-00	FLANGE, spacer	1			
27-11	93306-30103	BEARING (B6301Z)	2			
27-12	341-25149-00	CLUTCH, meter	1			
27-13	341-25846-00	RETAINER, clutch meter ...	1			
27-14	341-25137-00	RING, stop	1			
27-15	90201-25286	WASHER, plate (341-25147-00)	1			
27-16	481-25135-00	GEAR, drive (27T)	1			
27-17	90201-25490	WASHER, plate (152-17226-00)	1			
27-18	93105-45017	OIL SEAL (SDD-45-56-6) ...	1			
27-19	390-25191-00	HOUSING, gear unit	1			
27-20	481-25138-00	GEAR, meter (11T)	1			
27-21	102-18416-00	WASHER (6.2-9.5-0.8)	1			
27-22	306-25136-00	BUSHING	1			
27-23	92901-12600	WASHER, plate	2			
27-24	367-25381-00	SHAFT, wheel	1			
27-25	91401-30025	PIN, cotter	1			
27-26	93106-20002	OIL SEAL (DD20-37-8)	1			
27-27	90387-12272	COLLAR	1			
27-28	481-25118-01	COVER, hub dust	1			
27-29	90171-12005	NUT, castle	1			

DISK BRAKE · CALIPER

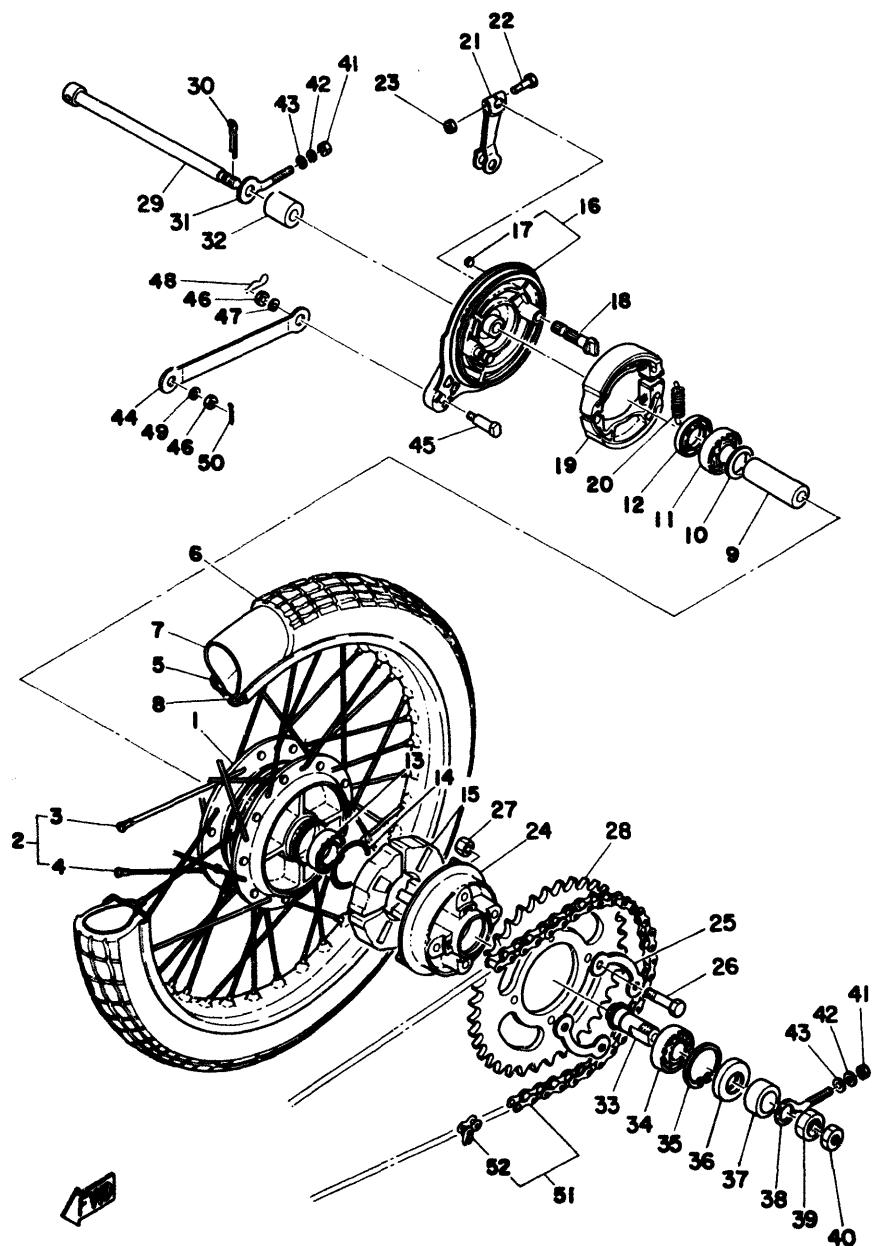
Fig. 28 DISK BRAKE · CALIPER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. FSI FSIDX	Remarks
28- 1	390-25711-00	DISK, brake	1		
28- 2	390-25412-00	WASHER, lock	2		
28- 3	90109-08367	BOLT	4		
28- 4	481-25810-00	CALIPER ASS'Y	1		
28- 5	464-20000-11	. PAD LINING ASS'Y	1s		
28- 6	404-20000-20	. PISTON SET, caliper	1s		
28- 7	404-20000-30	. SCREW BREED ASS'Y ...	1s		
28- 8	404-20000-41	. BOOT ASS'Y	1s		
28- 9	306-25829-00	. EMBLEM, caliper	1		
28-10	90101-08245	BOLT, hexagon	2		
28-11	92901-08100	WASHER, spring	2		

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Fig. 29 REAR WHEEL

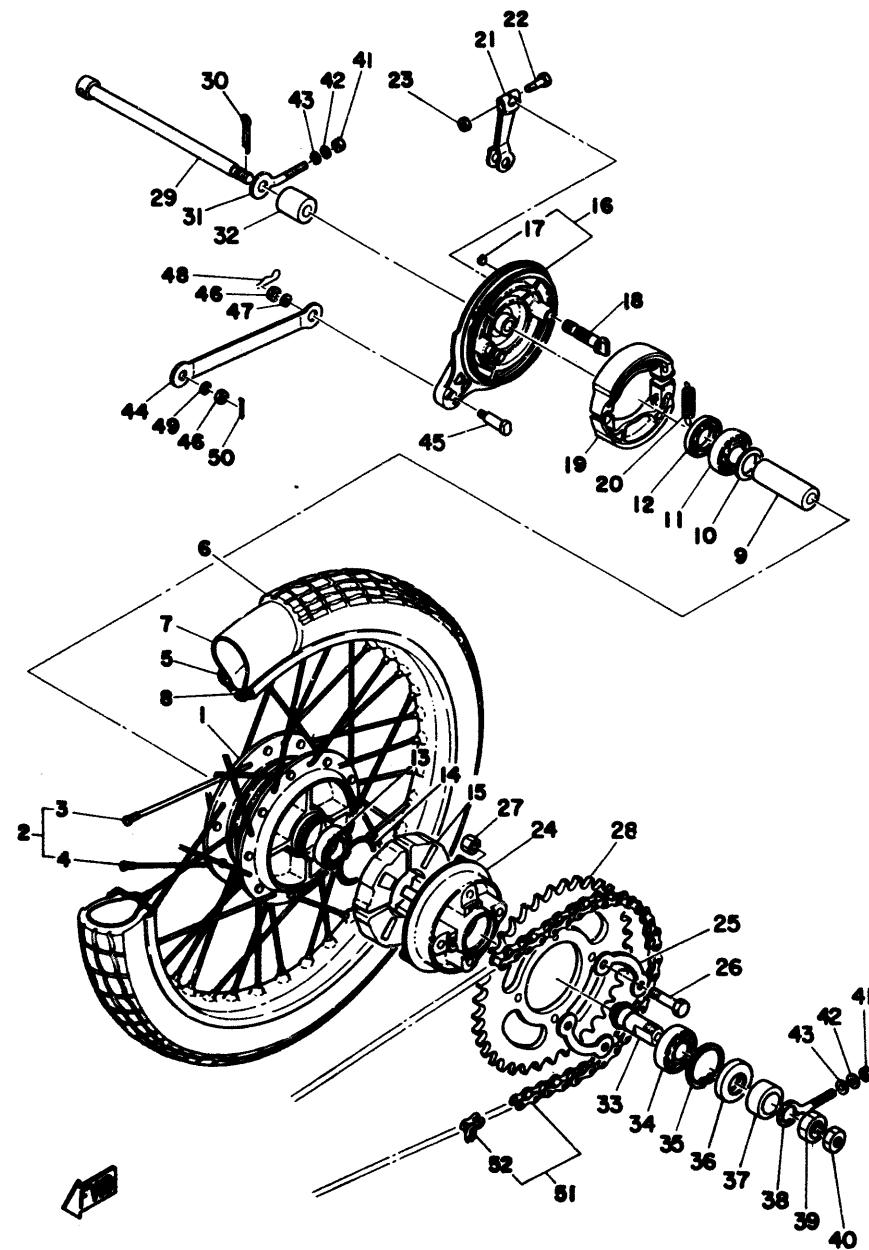


REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSIDX	Machine No.	Remarks
29- 1	357-25311-00	HUB, rear	1		1	
29- 2	122-25304-00	SPOKE SET	1s	1s		
29- 3	122-25396-90	. SPOKE SET, inner (10PCS)	1s	1s		
29- 4	122-25397-90	. SPOKE SET, outer (10PCS)	1s	1s		
29- 5	94414-17003	RIM (1.40-17)	1		1	
29- 6	94125-17012	TIRE, rear (2.50-17-4PR) ...	1		1	
29- 7	94225-17005	TUBE (2.50-17)	1		1	
29- 8	94330-17023	BAND, rim (2.50-17)	1		1	
29- 9	90560-12145	SPACER, bearing	1		1	
29-10	102-25315-00	FLANGE, spacer	1		1	
29-11	93306-30101	BEARING (B6301)	1		1	
29-12	93104-21016	OIL SEAL (SO-21-37-7)	1		1	
29-13	93306-30103	BEARING (B6301Z)	1		1	
29-14	93210-41041	O-RING (4-40.5)	1		1	
29-15	304-25364-00	DAMPER, clutch	4		4	
29-16	355-25320-00	BRAKE SHOE PLATE ASS'Y	1		1	
29-17	90480-10068	. GROMMET	1		1	
29-18	538-25351-00	CAMSHAFT	1		1	
29-19	326-25350-10	BRAKE SHOE COMP.	2		2	
29-20	90506-16034	SPRING, tension (102-25333-00)2	2		2	
29-21	538-25355-00	LEVER, camshaft	1		1	
29-22	90101-06278	BOLT, hexagon	1		1	
29-23	95301-06600	NUT, hexagon	1		1	
29-24	296-25366-00	CLUTCH, hub	1		1	
29-25	102-25412-00	WASHER, lock	2		2	
29-26	90109-08057	BOLT (102-25411-01)	4		4	
29-27	90170-08157	NUT	4		4	
29-28	283-25444-10-33	GEAR, sprocket wheel (44T)	1		1	Yamaha Black
29-29	357-25381-01	SHAFT, wheel	1		1	For FRANCE
	401-25181-00	SHAFT, wheel	1		1	For HOLLAND

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Fig. 29 REAR WHEEL

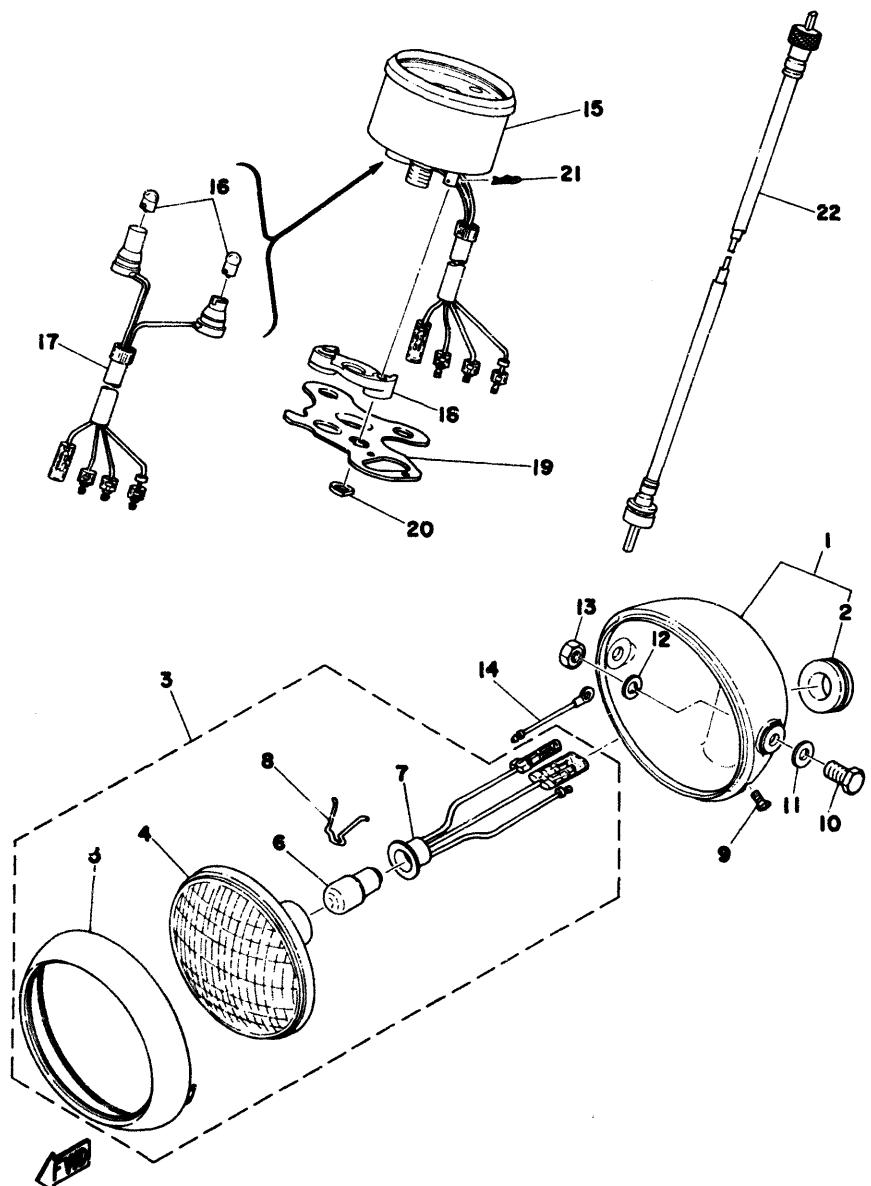


REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI	Machine No. FSIDX	Remarks
29-30	91401-20029	PIN, cotter	1	1		For FRANCE
	91401-30022	PIN, cotter	1	1		For HOLLAND
29-31	102-25389-00	PULLER, chain right	1	1		
29-32	90387-12412	COLLAR (102-25383-00)	1	1		
29-33	102-25387-02	SHAFT, sprocket	1	1		
29-34	93306-00406	BEARING (B6004)	1	1		
29-35	93420-42007	CIRCLIP (R-42)	1	1		
29-36	93106-30004	OIL SEAL (DD-30-42-8) ...	1	1		
29-37	90387-18143	COLLAR (102-25386-01) ...	1	1		
29-38	127-25388-00	PULLER, chain left	1	1		
29-39	90170-18165	NUT, hexagon	1	1		
29-40	90171-10004	NUT, castle (353-25182-00)	1	1		For FRANCE
	90171-12005	NUT, castle	1	1		For HOLLAND
29-41	95301-06600	NUT, hexagon	2	2		
29-42	92901-06100	WASHER, spring	2	2		
29-43	92901-06600	WASHER, plate	2	2		
29-44	102-25371-00	BAR, tension	1	1		
29-45	90109-08183	BOLT (102-25373-00)	1	1		
29-46	95301-08700	NUT, hexagon	2	2		
29-47	92901-08100	WASHER, spring	1	1		
29-48	90468-12007	CLIP (102-25375-00)	1	1		
29-49	92901-08600	WASHER, plate	1	1		
29-50	91401-20012	PIN, cotter	1	1		
29-51	94504-20098	CHAIN (DK420-98L)	1	1		
29-52	94604-20001	. JOINT, chain	1	1		

HEAD LAMP · SPEEDOMETER

Fig. 30 HEAD LAMP · SPEEDOMETER

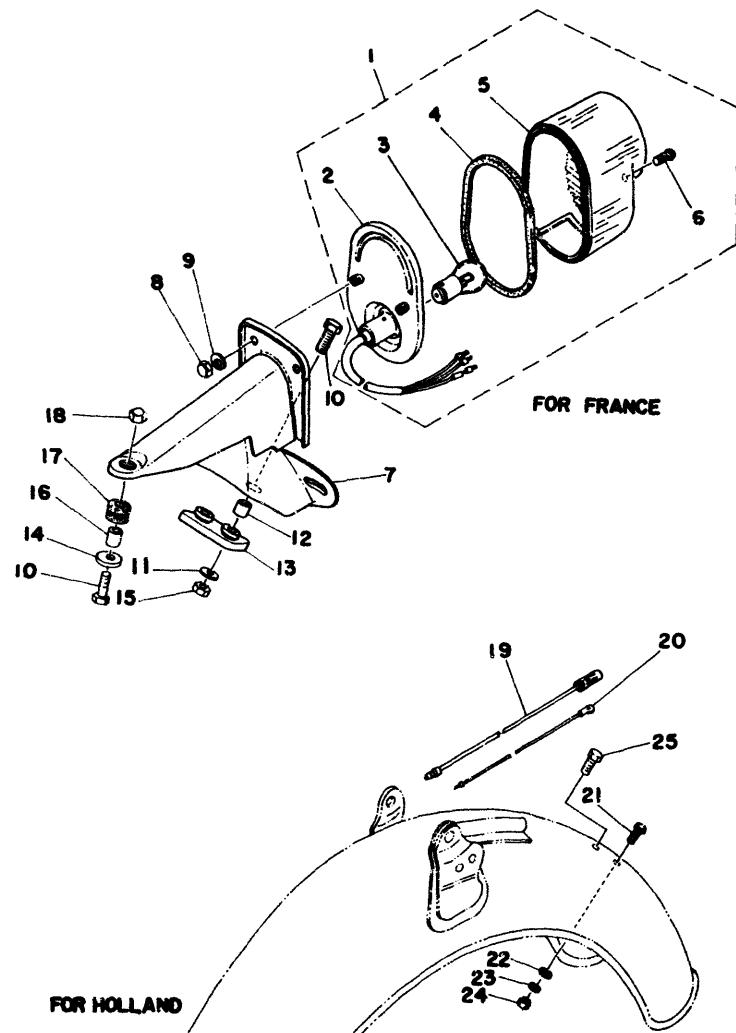


Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX												Remarks	
				FRANCE	ITALY	DENMARK	ENGLAND	FINLAND	SWEDEN	BELGIUM	AUSTRIA	NORWAY	GERMANY	HOLLAND			
30- 1	✓ 241-84330-00-33	HEAD LAMP BODY ASS'Y	1	x	x												Yamaha Black
30- 2	✓ 150-84153-00	. GROMMET	2	x	x												
30- 3	✓ 260-84110-00	HEAD LAMP UNIT ASS'Y	1	1		x											
	469-84103-20	HEAD LAMP UNIT ASS'Y	1	1	x												
30- 4	✓ 195-84320-00	. LENS ASS'Y	1	1	x												
	469-84120-20	. LENS ASS'Y	1	1	x												
30- 5	✓ 195-84315-01	. RIM, head lamp	1	1	x	x											
	(6V-15/15W)																
30- 6	✓ 104-84114-00	. BULB, head lamp	1	1	x												
	(6V-15/15W)																
	169-84114-20	. BULB, head lamp (6V-6W)	1	1	x												*
30- 7	✓ 241-84312-00	. SOCKET CORD ASS'Y	1	1	x												
	469-84112-20	. SOCKET CORD ASS'Y	1	1	x												
30- 8	✓ 195-84324-00	. SPRING, reflector set	3	3	x	x											
30- 9	✓ 195-84325-00	SCREW, rim fitting	1	1	x	x											
30-10	97303-38018	BOLT, hexagon	2	2	x	x											
30-11	✓ 92903-08200	WASHER, plain	2	2	x	x											
30-12	✓ 92901-08100	WASHER, spring	2	2	x	x											
30-13	✓ 95301-08700	NUT, hexagon	2	2	x	x											
30-14	✓ 173-84313-00	WIRE, earth	1	1	x	x											
30-15	260-83510-11	SPEEDOMETER ASS'Y	1	1	x	x											Km/h
	260-83510-31	SPEEDOMETER ASS'Y	1	1	x												
30-16	122-83516-10	. BULB (6V-3W)	2	2	x	x											
30-17	260-83520-11	. SOCKET CORD ASS'Y	1	1	x	x											
30-18	237-83523-00	DAMPER	1	1	x	x											
30-19	477-83519-00-98	BRACKET, meter	1	1	x	x											Low Gloss Black
30-20	90209-05029	WASHER (214-83524-00)	2	2	x	x											
30-21	90468-10050	CLIP (156-83525-00)	2	2	x	x											
30-22	260-83550-00	SPEEDOMETER CABLE ASS'Y	1	1	x	x											
	481-83550-00	SPEEDOMETER CABLE ASS'Y	1	1	x	x											

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F	M	D	C	G	S	F	D	N	A	U	I
L	N	M	O	P	R	K	T	S	V	W	Z

Fig. 31 TAIL LAMP

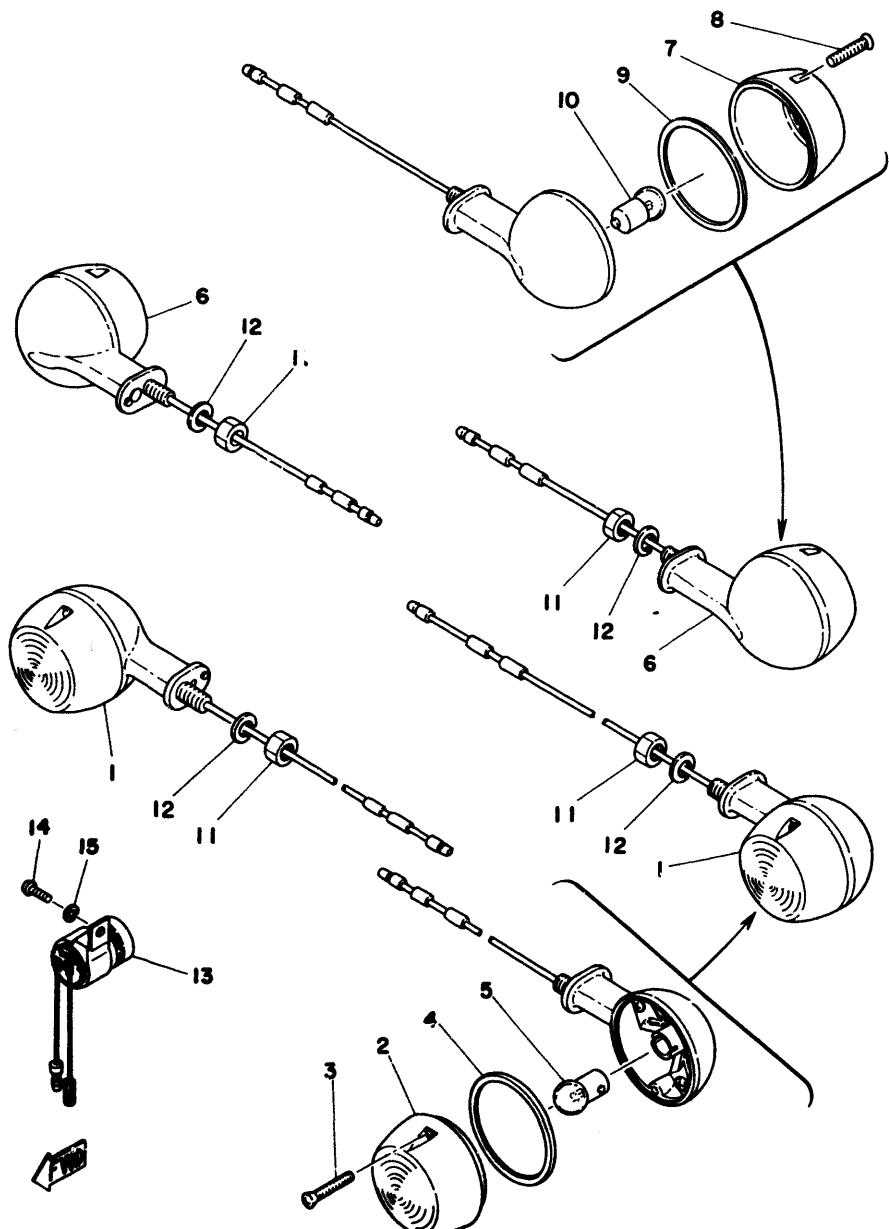


TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty	EACH												Remarks							
				FSI	FSIDX	FRANC	GBR	INDIA	AMER	AVG	CANADA	CHINA	COLOMBIA	EGYPT	INDONESIA	JAPAN	KOREA	MALAYSIA	MEXICO	POLAND	THAILAND	TAIWAN	VENEZUELA
31- 1	468-84510-41	TAIL LAMP UNIT ASS'Y	1	1		x																	
31- 2	420-84511-40	. BASE, tail lamp	1	1	x																		
31- 3	260-84514-40	. BULB, tail lamp (6V-21/5W)	1	1	x																		*
31- 4	122-84523-30	. GASKET, tail lens	1	1	x																		
31- 5	375-84521-41	. LENS, tail lamp	1	1	x																		
31- 6	127-84524-30	. SCREW, lens fitting	2	2	x																		
31- 7	420-84551-50-35	BRACKET, license	1	1	x																		Silver
31- 8	95301-06800	NUT, crown	2	2	x																		
31- 9	92901-06100	WASHER, spring	2	2	x																		
31-10	97301-06020	BOLT, hexagon	3	3	x																		
31-11	90201-06059	WASHER, plate	2	2	x																		
31-12	90387-06241	COLLAR	2	2	x																		
31-13	214-84553-01	DAMPER	1	1	x																		
31-14	90209-06095	WASHER, plate	1	1	x																		
31-15	95301-06600	NUT, hexagon	2	2	x																		
31-16	90387-07390	COLLAR (214-21633-00)	1	1	x																		7-10-11.5
31-17	90480-14102	GROMMET	1	1	x																		
31-18	95303-06800	NUT, crown	1	1	x																		
31-19	1J5-84517-00	CORD, tail lamp	1	1	x																		
31-20	1J5-84556-00	WIRE, earth lead	1	1	x																		
31-21	97301-06020	BOLT, hexagon	1	1	x																		
31-22	92901-06600	WASHER, plate	2	2	x																		
31-23	92901-06100	WASHER, spring	2	2	x																		
31-24	95301-06600	NUT, hexagon	2	2	x																		
31-25	97301-06040	BOLT, hexagon	1	1	x																		

YAMAHA MOTOR CO., LTD.

Fig. 32 FLASHER LAMP



FLASHER LAMP

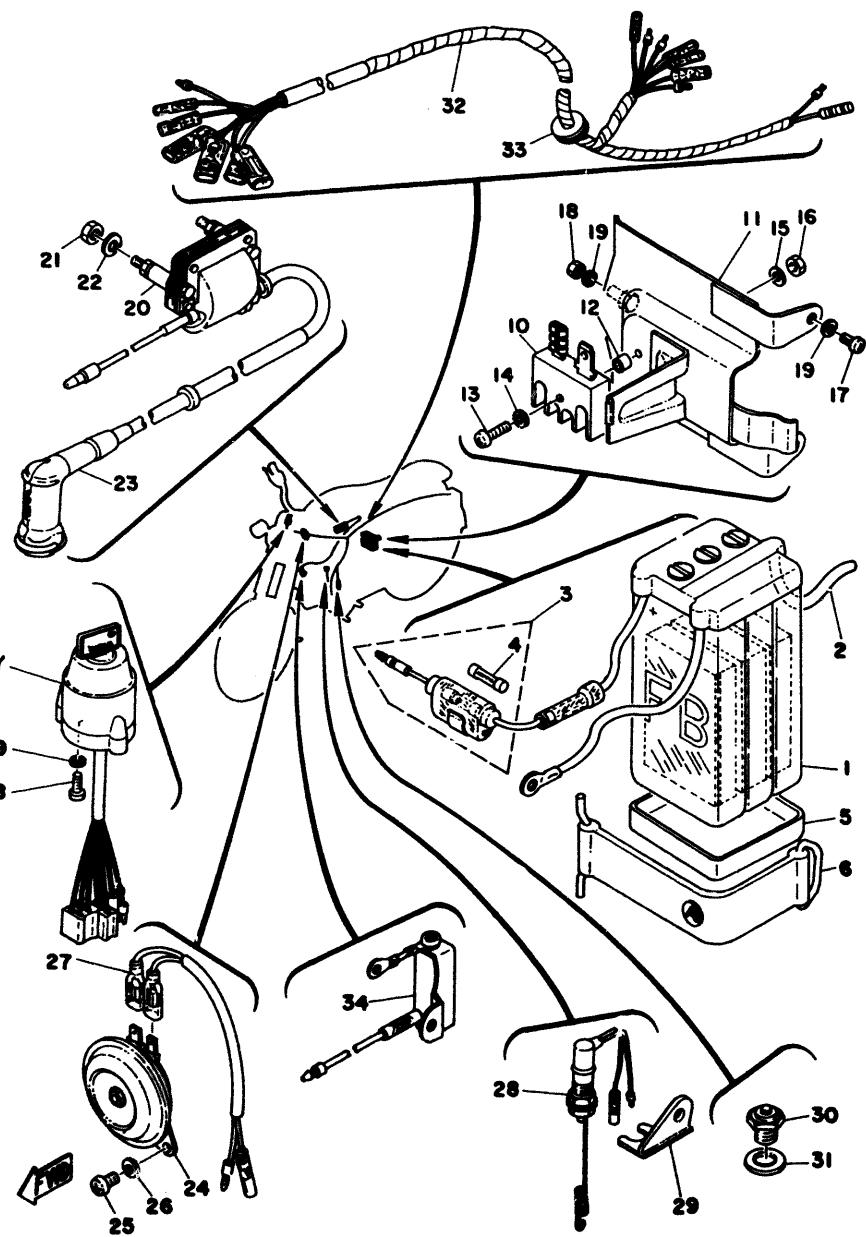
Ref. No.	Parts No.	Description	Q'ty	FSI	FSIDX	FRANCE	HOLLAND	ITALY	ENGLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN	BELEGUIN	SWITZERLAND	GERMANY	REMARKS
32- 1	260-83310-35-93	FRONT FLASHER LAMP ASS'Y	2 2	x	x													
32- 2	183-83332-21	. LENS, flasher	2 2	x	x													
32- 3	183-83333-21	. SCREW, lens fitting	4 4	x	x													
32- 4	183-83313-70	. GASKET, flasher lens ..	2 2	x	x													
32- 5	185-83311-10	. BULB, flasher (6V-8W)	2 2	x	x													
32- 6	206-83330-35-93	REAR FLASHER LAMP ASS'Y	2 2	x	x													
32- 7	183-83332-21	. LENS, flasher	2 2	x	x													
32- 8	183-83333-21	. SCREW, lens fitting	4 4	x	x													
32- 9	183-83313-70	. GASKET, flasher lens ..	2 2	x	x													
32-10	185-83311-10	. BULB, flasher (6V-8W)	2 2	x	x													
32-11	95301-08700	NUT, hexagon	4 4	x	x													
32-12	92901-08100	WASHER, spring	4 4	x	x													
32-13	1K1-83350-10	FLASHER RELAY ASS'Y ..	1 1	x	x													
32-14	92501-06012	SCREW, panhead	1 1	x	x													
32-15	92901-06100	WASHER, spring	1 1	x	x													

REMARKS

The parts in this section are equipped with the machine of French specifications as standard equipments.
But to the machine of Holland specifications, the relevant parts are not attached as standard equipments, though they can be fitted to this model as your own choice.

F N D C B S S D M A U I
L H N F E

Fig. 33 ELECTRICAL



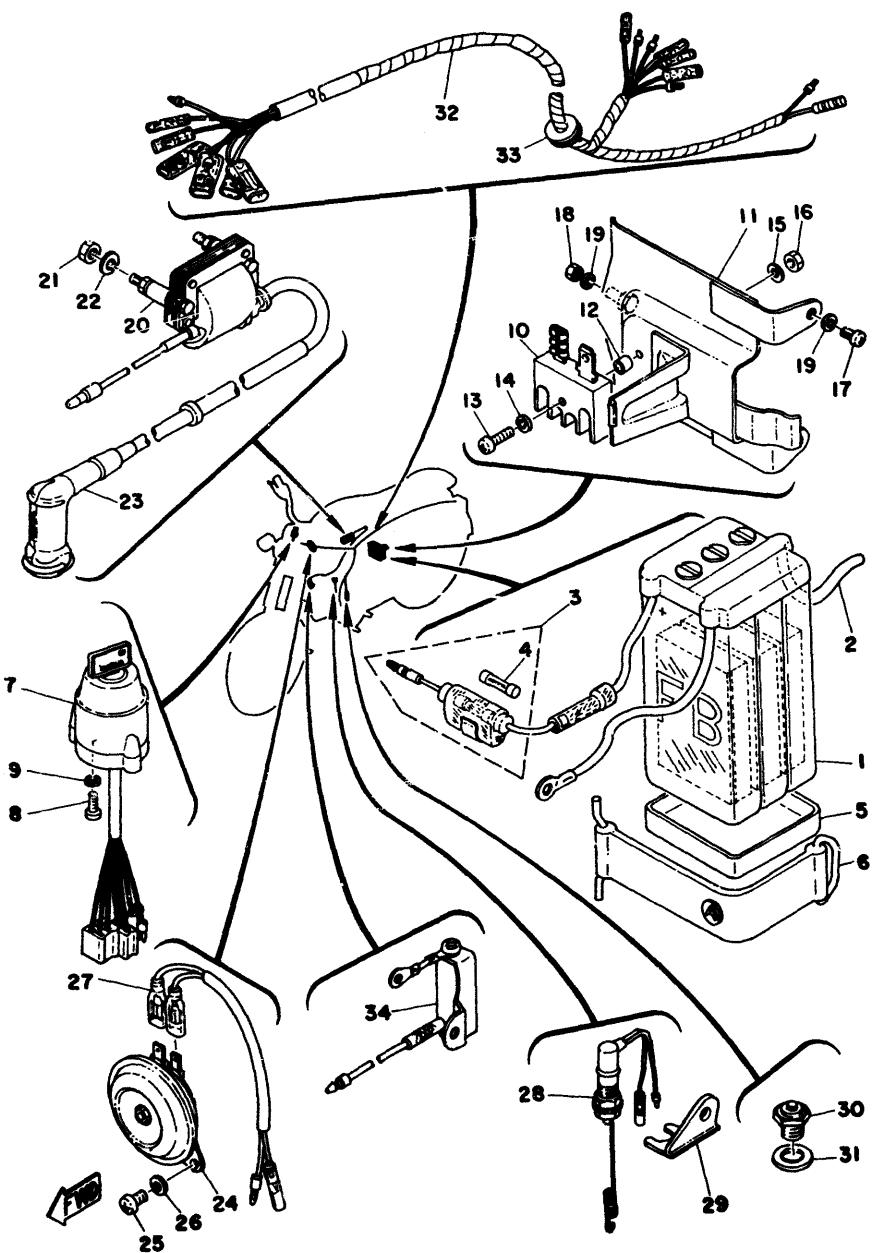
ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	FSI FSIDX												Remarks	
				F	I	N	D	C	B	S	F	D	N	A	U	I	
33- 1	104-82110-10	BATTERY ASS'Y (6N4A-4D)	1														
	104-82110-20	BATTERY ASS'Y (6N4A-4D)	1	x	x												
33- 2	90445-08171	HOSE (123-82112-00)	1	1	x	x											5-375
33- 3	116-82150-00	FUSE HOLDER ASS'Y	1	1	x	x											
33- 4	116-82151-00	. FUSE (6V-10A)	2	2	x	x											
33- 5	104-82122-00	SEAT, battery	1	1	x	x											
33- 6	164-82131-00	BAND, battery	1	1	x	x											
33- 7	1J5-82508-20	MAIN SWITCH ASS'Y	1	1	x	x											
33- 8	92501-05012	SCREW, panhead	2	2	x	x											
33- 9	92901-05100	WASHER, spring	2	2	x	x											
33-10	353-81970-62	RECTIFIER ASS'Y	1	1	x	x											
33-11	220-81975-00	PLATE, rectifier fitting ..	1	1	x	x											
33-12	355-81973-00	COLLAR, rectifier	1	1	x	x											5-39-6.5
33-13	98501-05025	SCREW, panhead	1	1	x	x											
33-14	92901-05100	WASHER, spring	1	1	x	x											
33-15	92901-05200	WASHER, plain	1	1	x	x											
33-16	95301-05600	NUT, hexagon	1	1	x	x											
33-17	92501-06010	SCREW, panhead	2	2	x	x											
33-18	95301-06600	NUT, hexagon	1	1	x	x											
33-19	92901-06100	WASHER, spring	3	3	x	x											
33-20	355-82310-40	IGNITION COIL ASS'Y ..	1	1	x	x											
33-21	95301-06600	NUT, hexagon	2	2	x	x											
33-22	92901-06100	WASHER, spring	2	2	x	x											
33-23	808-82370-10	PLUG CAP ASS'Y	1	1	x	x											Optional Parts
33-24	420-83371-41	HORN	1	1	x	x											
	260-83371-12	HORN	1	x													
33-25	92501-06010	SCREW, panhead	1	1	x	x											Optional Part.
	92501-06010	SCREW, panhead	1	x													

YAMAHA MOTOR CO., LTD.

F	I	N	D	C	B	S	F	D	N	A	U	I	
L	M												

Fig. 33 ELECTRICAL



ELECTRICAL

Ref No.	Parts No.	Description	Q'ty	FSI FSDW												Remarks	
				ITALY	ENGLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN	BELGIUM	SWITZERLAND	W. GERMANY	HOLLAND	FRANCE		
33-26	92901-06100	WASHER, spring	2	2	x												
	92901-06100	WASHER, spring	2		x												Optional Parts
33-27	260-83373-00	LEAD, horn	1	1	x	x											
33-28	205-82530-01	STOP SWITCH ASS'Y	1	1	x	x											
33-29	205-82539-00	STAY, stop switch	1	1	x	x											
33-30	136-82540-00	NEUTRAL SWITCH ASS'Y	1	1	x	x											
33-31	90430-11034	GASKET	1	1	x	x											
33-32	469-82590-20	WIRE HARNESS ASS'Y	1	1	x	x											
33-33	90480-13016	GROMMET (136-82598-00)	1	1	x	x											
33-34	469-85370-02	RESISTOR ASS'Y	1	1	x												

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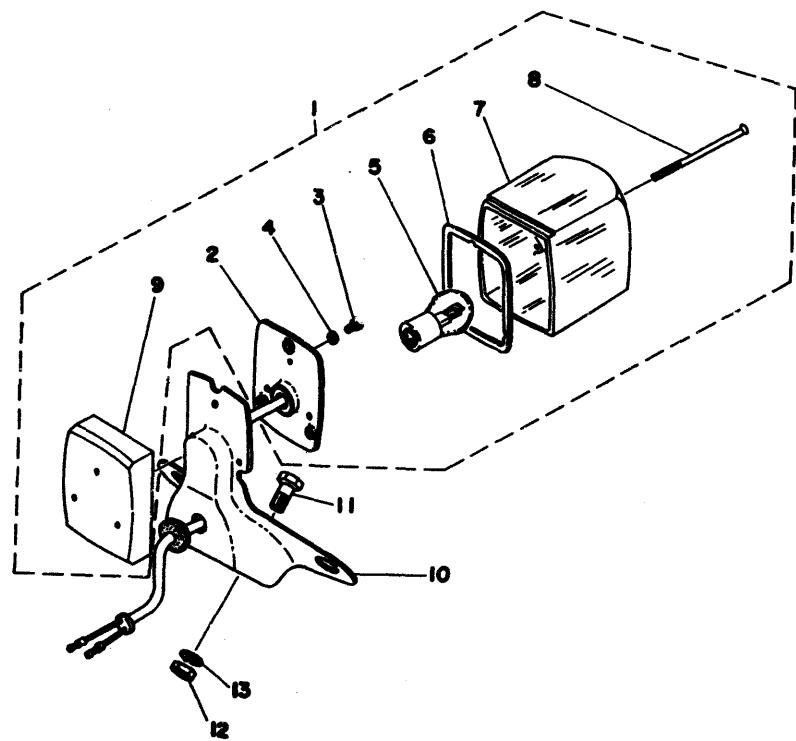
REPAIR KIT

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Fig. 34 TAIL LAMP



TAIL LAMP

Ref. No.	Parts No.	Description	Qty		Remarks
			FSI	FSIDU	
34- 1	202-84510-00	TAIL LAMP UNIT ASS'Y ...	1	1	
34- 2	201-84711-00	. BASE, tail lamp	1	1	
34- 3	98501-04010	. SCREW, panhead	3	3	
34- 4	92901-04100	. WASHER, spring	3	3	
34- 5	122-84514-00	. BULB, tail lamp (6V-10/3W)	1	1	
34- 6	164-84723-00	. GASKET, tail lamp	1	1	
34- 7	164-84721-00	. LENS, tail lamp	1	1	
34- 8	201-84724-00	. SCREW, lens fitting	3	3	
34- 9	201-84716-00	. COVER, tail lamp	1	1	
34-10	164-84751-00-35	BRACKET, licence	1	1	Silver
34-11	97301-06012	BOLT, hexagon	2	2	
34-12	95301-06600	NUT, hexagon	2	2	
34-13	92901-06100	WASHER, spring	2	2	

Fig. 35 REPAIR KIT

REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSI DX	Machine No.	Remarks
35- 1	260-11630-00	PISTON ASS'Y (STD)	1s	1s		
	260-11630-10	PISTON ASS'Y (1st O.S.)	1s	1s		
	260-11630-20	PISTON ASS'Y (2nd O.S.)	1s	1s		
	260-11630-30	PISTON ASS'Y (3rd O.S.)	1s	1s		
	260-11630-40	PISTON ASS'Y (4th O.S.)	1s	1s		
35- 2	109-11631-02-96	. PISTON (39.96mm STD) ...	U.R	U.R		
	109-11631-02-98	. PISTON (39.98mm STD) ...	1	1		
	109-11635-02	. PISTON (40.25mm 1st O.S.)	1	1		
	109-11636-02	. PISTON (40.50mm 2nd O.S.)	1	1		
	109-11637-02	. PISTON (40.75mm 3rd O.S.)	1	1		
	109-11638-02	. PISTON (41.00mm 4th O.S.)	1	1		
35- 3	102-11633-01	. PIN, piston	1	1		3-9
35- 4	93450-13022	. CIRCLIP (132-11634-00)....	2	2		3-10
35- 5	260-11601-00	. PISTON RING SET (STD) ...	1s	1s		
	260-11601-10	. PISTON RING SET (1st O.S.)	1s	1s		
	260-11601-20	. PISTON RING SET (2nd O.S.)	1s	1s		3-11
	260-11601-30	. PISTON RING SET (3rd O.S.)	1s	1s		
	260-11601-40	. PISTON RING SET (4th O.S.)	1s	1s		
35- 6	355-11650-00	CONNECTING ROD ASS'Y ...	1s	1s		
35- 7	517-11651-00	. ROD, connecting	1	1		3-4
35- 8	93310-41810	. BEARING, big end	1	1		3-5
35- 9	257-11681-00	. PIN, crank	1	1		3-6
35-10	93310-11268	. BEARING, small end	1	1		3-7
35-11	1K3-00000-20	GASKET KIT	1s	1s		
35-12	109-11351-00	. GASKET, cylinder	1	1		1-11
35-13	107-11181-01	. GASKET, cylinder head ...	1	1		1-13
35-14	90430-12038	. GASKET (132-15353-00) ...	1	1		1-18
35-15	378-15451-60	. GASKET, crankcase cover	1	1		2-16
35-16	257-15463-00	. GASKET, carburetor cover	1	1		2-23

Ref. No.	Parts No.	Description	Q'ty	Applicable FSI FSI DX	Machine No.	Remarks
35-17	378-13621-60	. PACKING	1	1		10-19
35-18	260-14184-00	. GASKET, float chamber ...	1	1		11-5
35-19	132-14613-00	. GASKET, exhaust	1	1		12-3
35-20	109-14714-02	. GASKET, muffler joint	1	1		12-5
35-21	93220-08002	. O-RING	1	1		11-6
35-22	1K3-00000-60	OIL SEAL KIT	1s	1s		
35-23	93103-25078	. OIL SEAL (SW-25-35-10) ...	1	1		1-21
35-24	93102-20009	. OIL SEAL (SD-20-35-7) ...	1	1		3-13
35-25	93108-15001	. OIL SEAL (OSO-15.3-22-7)	1	1		4-19
35-26	257-15389-00	. SEAL, push rod	1	1		5-7
35-27	93102-25017	. OIL SEAL (SD-25-40-5) ...	1	1		5-27
35-28	93101-12004	. OIL SEAL (S-12-22-5)	1	1		8-6
35-29	93109-15001	. OIL SEAL (SDO-15-26-6)...	1	1		9-9

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10- 2	257-14451-00	23-35	257-26290-70	30-15	260-83510-11
10- 6	257-14454-00	13- 1	257-81300-22	30-15	260-83510-31
1- 1	257-15111-01	13- 3	257-81309-21	30-17	260-83520-11
5- 7	257-15389-00	13- 2	257-81350-22	30-22	260-83550-00
2-22	257-15413-00	7- 2	259-18511-01	30- 3	260-84110-00
2-13	257-15417-01	3-11	260-11601-00	31- 3	260-84514-40
2-28	257-15433-00	3-11	260-11601-10	22-28	266-26290-10
2-23	257-15463-00	3-11	260-11601-20	23-34	266-26290-10
5-22	257-15651-01	3-11	260-11601-30	11-16	283-14112-25
9-18	257-15668-00	3-11	260-11601-40	10- 7	283-14453-00
3-16	257-16111-00	35- 1	260-11630-00	2- 1	283-15411-01
4- 2	257-16150-01	35- 1	260-11630-10	2-10	283-15428-00-35
4- 1	257-16301-01	35- 1	260-11630-20	9- 1	283-15610-01-91
4- 7	257-16324-00	35- 1	260-11630-30	9- 2	283-15612-01
4-21	257-16341-00	35- 1	260-11630-40	5-11	283-17421-00
4-18	257-16342-00	11-19	260-14131-00	6- 2	283-17466-00
4- 8	257-16351-00	11-12	260-14142-25	6- 1	283-17467-00
4-17	257-16357-00	11- 7	260-14181-00	6-10	283-17491-20
4- 5	257-16371-00	11- 5	260-14184-00	6- 8	283-17492-00
5- 4	257-17121-00	11- 9	260-14190-12	6- 4	283-17494-00
5- 2	257-17131-01	18- 1	260-21510-00-93	6- 6	283-17495-00
5- 5	257-17141-00	15- 6	260-22311-00-35	6- 7	283-17496-00
5-17	257-17211-00	19- 1	260-23101-11-35	18- 1	283-21510-00-93
5-18	257-17219-00	19-19	260-23111-40	14-21	283-21717-00
5-14	257-17221-01	19-23	260-23121-40-33	29-28	283-25444-10-33
5-16	257-17231-00	20-25	260-23121-40-33	22- 1	283-26111-00
5-12	257-17241-00	19- 2	260-23126-40-35	22-21	283-26335-00
5- 1	257-17411-01	20-26	260-23131-40-33	22-21	283-26335-10
5-28	257-17461-10	19-24	260-23131-40-33	22-21	283-26335-20
5-28	257-17461-20	19- 3	260-23136-40-35	16- 1	283-27810-00
5-28	257-17461-30	19-22	260-23318-40	16- 5	283-27812-00
5- 9	257-17471-01	20-22	260-23318-40	16-11	283-27821-00
8- 1	257-18101-01	19-20	260-23340-40-33	16-10	283-27824-00
7- 3	257-18512-01	25-21	260-24731-00	16-12	283-27826-00
7-19	257-18531-00	22-24	260-26341-00	11-19	287-14136-00
7- 1	257-18534-00	14-28	260-26400-10	2-25	288-14141-01
7- 7	257-18541-61	32- 1	260-83310-35-93	12- 7	296-14733-02
23-34	257-26290-20	33-24	260-83371-12	29-24	296-25366-00
22-20	257-26290-70	33-27	260-83373-00	13-10	296-81325-20

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Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
11-31	304-14261-00	14- 1	355-21110-01-33	15- 1	394-22110-00-33
29-15	304-25364-00	19-11	355-23141-11	26-14	394-25120-00
9-16	305-15641-00	25-11	355-24515-00	22-22	394-26311-00
9- 8	305-15660-02	25-18	355-24518-00	22-22	394-26311-10
27-22	306-25136-00	25-17	355-24523-00	22-22	394-26311-20
28- 9	306-25829-00	25-16	355-24524-01	17- 3	394-27211-00-91
24-19	306-25862-00	25-15	355-24535-00	11-21	395-14121-00
24-26	306-25881-00	29-16	355-25320-00	11-26	395-14171-00
23-11	306-26242-10	33-12	355-81973-00	20- 5	395-23135-00
19-17	307-23114-00	33-20	355-82310-40	20- 6	395-23145-00
20-17	307-23114-00	29- 1	357-25311-00	20- 7	395-23146-00
23-13	307-26281-00	29-29	357-25381-01	20- 8	395-23156-00
23-14	307-26282-00	24- 2	360-20000-10	29-29	401-25181-00
10-16	314-13613-00	24- 1	360-25850-00	28- 6	404-20000-20
10-15	314-13616-01	24-11	360-25852-00	28- 7	404-20000-30
2-21	315-15362-01	24-13	360-25854-00	28- 8	404-20000-41
26-17	326-25330-10	24-12	360-25855-01	24-27	404-25871-01
29-19	326-25330-10	24-19	360-25862-00	24-24	404-25876-00
24- 2	341-20000-10	23-18	360-83922-01	11-15	405-14114-00
27-14	341-25137-00	25-10	367-24500-03	24- 1	413-25850-20
27-12	341-25149-00	27-24	367-25381-00	23- 1	416-26111-20
27-13	341-25846-00	31- 5	375-84521-41	33-24	420-83371-41
24-11	341-25852-00	10-20	378-13555-60	31- 2	420-84511-40
24-13	341-25854-00	10-14	378-13610-61	31- 7	420-84551-50-35
24-12	341-25855-00	10-19	378-13621-60	20-11	428-23191-00
24-14	341-25867-00	1- 2	378-15121-60	13- 8	437-81321-20
23- 5	341-82911-00	1-22	378-15359-60	22- 2	448-82910-21
12- 1	348-14611-00	2-15	378-15421-60	26-28	451-25181-01
23-16	351-26259-00-98	2-16	378-15451-60	28- 5	464-20000-11
11-13	353-14116-02	25- 4	388-24161-00	2-14	467-15435-00
11-29	353-14138-00	27- 1	390-25111-00	14-13	467-21711-00-F3
20-13	353-23122-90	27-19	390-25191-00	14-13	467-21711-00-K7
20-14	353-23132-90	28- 2	390-25412-00	14-13	467-21711-00-Y1
16- 7	353-81332-20	28- 1	390-25711-00	14-13	467-21711-00-26
33-10	353-81970-62	25- 3	393-83973-01	14-22	467-21786-00
22- 2	353-82910-01	14-17	394-21721-00-F3	14-23	467-21787-00
3- 1	355-11400-00	14-17	394-21721-00-K7	25- 6	467-21784-00
35- 6	355-11650-00	14-17	394-21721-00-Y1	11- 1	468-14101-11
11- 4	355-14185-00	14-17	394-21721-00-26	14- 1	468-21110-40-33

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31- 1	468-84510-41	20- 1	596-23101-00	15-13	90176-10013
12- 1	469-14611-00	20- 9	596-23117-00	14-15	90179-06034
12- 6	469-14710-00	20-10	596-23141-00	14-15	90179-06036
33-32	469-82590-20	20-20	596-23340-00-33	14-19	90179-06036
30- 3	469-84103-20	23-27	596-26311-20	22-26	90179-06143
30- 7	469-84112-20	23-28	596-26335-20	17-14	90179-06176
30- 6	469-84114-20	22- 2	599-82710-00	23-31	90179-08148
30- 4	469-84120-20	25-14	603-24531-01	21- 8	90179-25051
33-34	469-85370-02	11-30	657-14173-00	31-11	90201-06059
10-20	470-13555-60	33-23	808-82370-10	24-18	90201-10118
11-16	470-14112-10	26-20	90101-06278	26-30	90201-10123
2-12	470-15435-00	29-22	90101-06278	15-14	90201-10140
18-15	471-21610-00-93	28-10	90101-08245	15-16	90201-12175
19- 1	474-23101-F0	18- 6	90101-08281	15-15	90201-12190
19-20	474-23340-F0-33	15-11	90101-12090	3-21	90201-12535
30-19	477-83519-00-98	21-10	90105-10006	8- 7	90201-12575
18- 5	481-21510-01-93	7-17	90109-06001	5-23	90201-13202
20- 4	481-23124-00	29-26	90109-08057	4- 3	90201-23315
20- 2	481-23126-09	29-45	90109-08183	27-15	90201-25286
20- 3	481-23136-09	28- 3	90109-08367	27-17	90201-25490
27- 2	481-25104-00	4-23	90113-06009	5-21	90206-15021
27-28	481-25118-01	1-10	90116-06026	3-17	90208-12015
27-16	481-25135-00	22-25	90123-06011	4-13	90208-12015
27-20	481-25138-00	23-30	90123-08013	30-20	90209-05029
27- 3	481-25196-90	23-24	90146-06005	31-14	90209-06095
27- 4	481-25197-90	4- 9	90149-05057	9- 4	90209-10108
28- 4	481-25810-00	8- 4	90149-08094	5-29	90215-13026
23- 1	481-26111-00	23-25	90170-06010	7-10	90249-04039
30-22	481-83550-00	29-27	90170-08157	16- 2	90249-06005
1-19	498-15371-00	22-23	90170-10038	17-13	90249-12008
3- 4	517-11651-00	3-18	90170-12060	7- 4	90250-06013
26-19	538-25155-00	4-12	90170-12060	16- 6	90251-07001
26-16	538-25351-00	3-19	90170-12175	3-22	90280-03017
29-18	538-25351-00	29-39	90170-18165	7- 6	90334-10006
29-21	538-25355-00	5-30	90170-22095	22- 7	90338-07011
33-35	550-82509-00	26-31	90171-10004	14-27	90338-07043
14- 5	596-21158-00-33	29-40	90171-10004	18-18	90338-07043
14- 6	596-21191-00-33	27-29	90171-12005	23-33	90338-09012
15-10	596-22210-20	29-40	90171-12005	20-27	90338-16061

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7-15	90338-26008	8- 2	90506-09009	2-19	92501-06040
1-17	90340-12005	7-18	90506-09112	1- 5	92501-06045
31-12	90387-06241	26-18	90506-16034	2- 7	92501-06045
31-16	90387-07390	29-20	90506-16034	1- 6	92501-06050
26-29	90387-10081	17- 9	90506-20041	2- 9	92501-06050
27-27	90387-12272	17- 6	90506-29054	1- 9	92501-06055
29-32	90387-12412	9-12	90508-26136	1- 7	92501-06060
5-13	90387-16127	8- 3	90508-32207	1- 8	92501-06065
5-26	90387-17137	27- 9	90560-12138	14-25	92701-06030
3-15	90387-17139	29- 9	90560-12145	10-17	92901-03100
29-37	90387-18143	4-14	90560-17150	34- 4	92901-04100
24-17	90401-10034	11-14	91401-12010	7-14	92901-05100
33-31	90430-11034	23-23	91401-12015	12- 8	92901-05100
1-18	90430-12038	11-32	91401-16015	15- 9	92901-05100
11-36	90445-05013	17-10	91401-20012	18-12	92901-05100
11-35	90445-05015	29-50	91401-20012	33- 9	92901-05100
33- 2	90445-08171	26-32	91401-20020	33-14	92901-05100
1-20	90446-07009	29-30	91401-20020	18-13	92901-05200
22-17	90462-06009	29-30	91401-30022	23-21	92901-05200
25- 9	90467-08003	27-25	91401-30025	33-15	92901-05200
30-21	90468-10050	14-20	91401-50075	14- 8	92901-06100
29-48	90468-12007	2-17	91810-02015	18- 9	92901-06100
22-27	90468-15009	2- 4	91830-21014	22-19	92901-06100
9-17	90468-26048	1- 3	91830-22016	23- 9	92901-06100
26-15	90480-10068	33- 8	92501-05012	24-16	92901-06100
29-17	90480-10068	2-11	92501-06008	24-23	92901-06100
2-20	90480-12012	22-18	92501-06008	24-25	92901-06100
33-33	90480-13016	33-17	92501-06010	29-42	92901-06100
31-17	90480-14102	33-25	92501-06010	31- 9	92901-06100
13-15	90480-16110	5-10	92501-06012	31-23	92901-06100
6- 5	90501-10078	24-22	92501-06012	32-15	92901-06100
17-12	90501-10245	32-14	92501-06012	33-19	92901-06100
23-26	90501-10312	1-23	92501-06015	33-22	92901-06100
6- 9	90501-12090	10-21	92501-06015	33-26	92901-06100
4-10	90501-20122	2-24	92501-06018	34-13	92901-06100
16- 8	90501-20132	11- 8	92501-06018	1-16	92901-06200
9- 3	90504-18005	1- 4	92501-06030	16- 4	92901-06600
2-26	90506-06095	2-18	92501-06030	17-11	92901-06600
2- 3	90506-07066	2- 8	92501-06040	17- 8	92901-06600

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22-20	92901-06600	29-34	93306-00406	29- 6	94125-17012
29-43	92901-06600	26-10	93306-20204	26- 7	94222-17003
31-22	92901-06600	5- 8	93306-20303	27- 7	94222-17003
10-13	92901-08100	3-14	93306-20418	29- 7	94225-17005
12-10	92901-08100	29-13	93306-30101	26- 8	94320-17019
14- 4	92901-08100	27-11	93306-30103	27- 6	94320-17019
14-11	92901-08100	29-11	93306-30103	29- 8	94330-17023
18- 3	92901-08100	3-12	93306-30302	26- 5	94412-17002
18- 7	92901-08100	5-25	93306-30305	29- 5	94414-17003
18-17	92901-08100	3- 7	93310-11268	27- 5	94414-17090
28-11	92901-08100	3- 5	93310-41810	16-16	94504-10040
29-47	92901-08100	5- 6	93410-13004	29-51	94504-20098
30-12	92901-08100	5-19	93410-13004	16-17	94604-10001
32-12	92901-08100	5-24	93410-13004	29-52	94604-20001
25-23	92901-08600	6-12	93410-15005	1-24	94701-00039
25-25	92901-08600	9-10	93410-15005	12- 9	95301-05600
29-49	92901-08600	6- 3	93410-16007	18-14	95301-05600
21-17	92901-10100	9-14	93410-25017	22- 6	95301-05600
21-18	92901-10600	29-35	93420-42007	22-12	95301-05600
3-20	92901-12100	7-11	93430-03014	33-16	95301-05600
27-23	92901-12600	6-13	93430-08006	23-22	95301-05900
30-11	92903-08200	7- 5	93430-08006	1-15	95301-06600
8- 6	93101-12004	8- 8	93430-10016	16- 3	95301-06600
3-13	93102-20009	17- 4	93430-12008	18-10	95301-06600
5-27	93102-25017	16- 7	93430-15023	26-21	95301-06600
1-21	93103-25078	9- 5	93440-10028	29-23	95301-06600
26-24	93104-07003	5- 3	93440-16030	29-41	95301-06600
29-12	93104-21016	5-15	93440-16030	31-15	95301-06600
27-18	93105-45017	16- 9	93440-25019	31-24	95301-06600
26-11	93106-20001	7- 8	93440-32017	33-18	95301-06600
27-26	93106-20002	3-10	93450-13022	33-21	95301-06600
29-36	93106-30004	4-20	93501-04011	34-12	95301-06600
26-12	93107-42001	21- 3	93501-04011	4-22	95301-06700
4-19	93108-15001	4-16	93503-16016	23-10	95301-06700
9- 9	93109-15001	7- 9	93604-22050	31- 8	95301-06800
26-25	93210-14104	7-20	93605-20043	8- 5	95301-08600
29-14	93210-41041	26-27	93700-06004	12-11	95301-08600
11- 6	93220-08002	26- 6	94122-17008	14-12	95301-08600

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29-46	95301-08700	23-17	98501-05008	30-13	95301-08700
32-11	95301-08700	7-13	98501-05012	18-11	98501-05012
15- 4	95301-10600	23-15	98501-05015	15- 8	98501-05020
21-16	95301-10600	33-13	98501-05025	16-15	95301-12700
11-34	95302-05600	22- 4	98503-05020	22-10	98503-05020
10- 5	95303-06800	10-18	98512-03008	31-18	95303-06800
15-12	95304-12800	21-20	98601-05012	13-17	98701-05015
23-20	95601-06100				
10-12	95701-08100				
14- 3	95701-08100				
10-11	95821-08080				
10-10	95821-08100				
14- 2	95821-08120				
34-11	97301-06012				
14- 7	97301-06014				
31-10	97301-06020				
31-21	97301-06020				
24-15	97301-06025				
23-19	97301-06030				
31-25	97301-06040				
10- 4	97301-06187				
18- 2	97301-08012				
18-16	97301-08015				
25-22	97301-08015				
14- 9	97301-08015				
14-10	97301-08030				
23- 7	97303-06020				
30-10	97303-08018				
9- 7	97311-06025				
21-14	97314-06035				
8-11	97321-06020				
2- 6	98501-04006				
10- 9	98501-04008				
34- 3	98501-04010				

PART INFORMATION

YMI : PARTS 0031
 Date : 24 July, 2006
 To : All Dealers

PI
31

**SUB. : Change in Part Nomenclature - Shock Absorber Comp Rear
 - Rajdoot Models**

**विषय : Shock Absorber Comp Rear के पार्ट नम्बर में बदलाव
 - Rajdoot Models**

This is in continuation to our Earlier Service Action No.2525 dated 9th Sept., 2000 on change in Part Nomenclature for Shock Abs Comp Rear.

यह हमारे Shock Abs Comp Rear के पार्ट नम्बर में बदलाव के बारे में पूर्व प्रकाशित सर्विस एक्शन नं.2525 दिनांक 9 सितम्बर, 2000 से सम्बन्धित है।

We are also attaching copy of Service Action No.2525 for your reference.

आपकी जानकारी के लिए हम सर्विस एक्शन नं.2525 की कॉपी भी संलग्न कर रहे हैं।

S.No.	Earlier	Now	Part Number	Model
1	Shock Abs Comp Rear	No Change	123.21.05.00	154
2	Shock Abs Rear	Damper Assy	123.21.06.00	154
1	Shock Abs Comp Rear	No Change	1K2.21.01.00	1K3
2	Shock Abs Rear	Damper Assy	1K2.21.02.00	1K3
1	Shock Abs Comp Rear	No Change	141.21.03.00	144
2	Shock Abs Rear	Damper Assy	141.21.04.00	144
1	Shock Abs Comp Rear	No Change	138.21.03.00	238
2	Shock Abs Rear	Damper Assy	1K2.21.02.00	238

You are most earnestly requested to please explain, the above to your **SALES, SERVICE & SPARE PARTS TEAM**.

आपसे अनुरोध है कि उपरोक्त लिखित बातें, अपनी सेल्स, सर्विस व स्पेयर टीम को अच्छी तरह से समझायें। Please do not hesitate to seek any clarification from our visiting YMIS FIELD TEAM. कृपया आप किसी भी प्रकार के स्पष्टीकरण के लिए हमारी वार्ड०एम०आई०एस० विजिटिंग सर्विस टीम के सदस्यों से सम्पर्क करने में न झिझकें।


F.P. LOBO
 PARTS DIVISION

YAMAHA MOTOR INDIA PVT. LTD., 19/6, Mathura Road, Faridabad-121 006; Haryana-India.

**cc : RBH/RSM/BM/SALES EXECUTIVE/SERVICE EXECUTIVE/PARTS MANAGERS
 : AUTHORISED SERVICE POINT (ASP)**

SERVICE ACTION



YMEL : SERV : 2525
9th September, 2000

RD 128

1 / 4

TO : ALL POINTS

MODIFIED "REAR SHOCK ABSORBER"

ALL RAJDOOT MODELS (154/1K3/144/238)

- FIELD OBSERVATION** : Breakage of Piston Rod at its threaded end.
- COUNTER MEASURE** : (Please refer Annexure-II.)

S.No.	PART DESCRIPTION	EARLIER	→	NOW
1.	Piston Rod (Thread Pitch Size)	M8x1.50		M10x1.25
2.	Top Mounting (Thread Pitch Size)	M8x1.50		M10x1.25
3.	Hole in Piston Rod	✓ (Is there)		✓ (Is there)
4.	Special Nut	x (Not there)		✓ (Is there)
5.	Ring Buffer (Height-mm)	22 mm		15 mm
6.	Shock Absorber (238 Model)*	38 Dia.		34 Dia.

NOTES : * Dia. of tube reduced to make it common with other Models Consequently, "Spring Support Welded" has been modified accordingly.

- APPLICABLE MODEL** : 154, 1K3, 144, 238
- IMPLEMENTATION** : w.e.f. 1) Serial No. 1829100 2) Month-Aug.'2000
- LIST OF AFFECTED PARTS** : (Please refer Annexure-I)

Notes :

- 1) The parts listed in "Now" are interchangeable with those listed in column.
- 2) The parts listed in column "Now" supercedes that listed in column "Earlier" - as a set
- 3) Please update parts catalogue of Rajdoot & place your order for spare through Parts Centre in usual manner.

- FIELD ACTION** : Please monitor the effectiveness of the countermeasure.

Contd....2/-

You are most earnestly requested to please explain the above to your **SALES, SERVICE & SPARES TEAMS.**

Please do not hesitate to seek any clarification from our visiting **YMEL FIELD TEAM.**

Wishing you ever increasing customers retention through **SKILLED & CARING SERVICE.**



F.P. LOBO

CC: • Zonal Manager
• Service Planning Managers
• Business Managers
• Area Sales Executives
• Area Service Executives

Please Ensure that :

1. All your Dealership have a copy of this Circular.
2. All concerned at your Dealerships have understood contents of this Service Action.

LIST OF AFFECTED ANNEXURE I

S.N.	Parts Description	Part Number		Qty.	154	1K3	144	238
		Earlier → Now						
1.	Shock A B S Rear Comp.	123.21.03.00	123.21.05.00	1	•			
2.	Top End Piece	1K1.21.01.01	1K2.21.01.01	1	•	•		
3.	Ring Buffer	112.03.01.03	112.21.01.04	1	•	•		•
4.	Special Nut	--	112.03.02.02	1	•	•	•	•
5.	Shock A B S Rear	123.21.04.00	123.21.06.00	1	•			
6.	Shock A B S Rear Comp.	1K1.21.01.00	1K2.21.01.00	1		•		
7.	Shock A B S Rear	1K1.21.02.00	1K2.21.02.00	1		•		
8.	Shock A B S Rear Comp.	144.21.01.00	141.21.03.00	1			•	
9.	Shock A B S Rear	144.21.02.00	144.21.04.00	1			•	
10.	Top End Piece	111.03.01.09	1K2.21.01.01	1			•	•
11.	Ring Buffer	144.21.01.05	112.21.01.04	1			•	
12.	Spg. Support Welded	144.21.01.04	115.21.02.00	1			•	
13.	Cup Washer	--	150.21.01.02	1			•	
14.	Shock A B S Rear Comp.	138.21.01.00	138.21.03.00	1				•
15.	Shock A B S Rear	138.21.02.00	1K2.21.02.00	1				•
16.	Spring Rear Suspension	138.21.01.01	1K1.21.01.03	1				•
17.	Cover Bottom	111.21.01.04	Deleted	1			-	
18.	Spring Retainer	111.21.01.02	1K1.21.01.04	1			•	
19.	Cover Top (Painted)	138.21.01.02	138.21.03.01	1			•	

ANNEXURE - II

