



YAMAHA

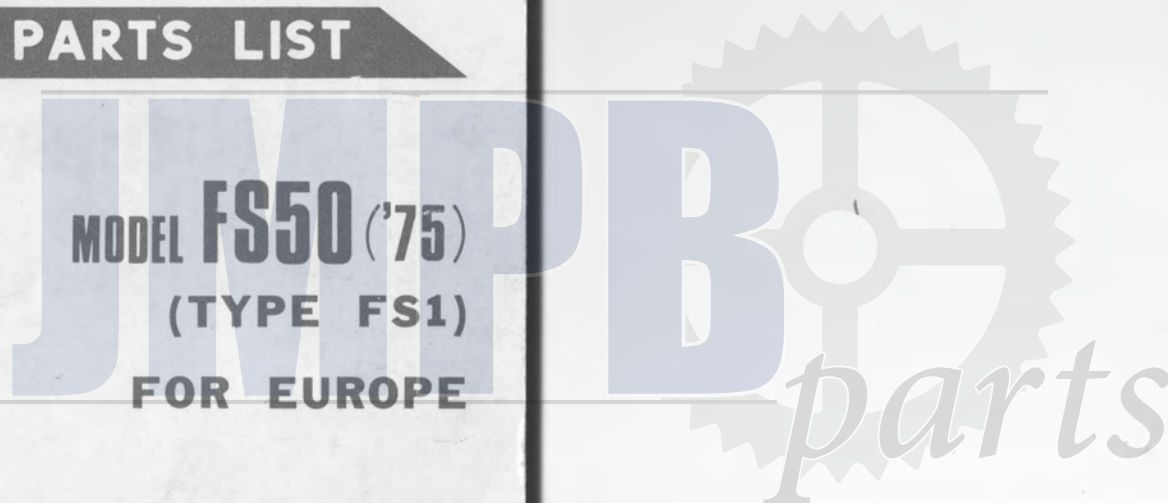
PARTS LIST

MODEL **FS50** ('75)

(TYPE FS1)

FOR EUROPE

2 YAMAHA MOTOR CO., LTD.



JMPB

FOREWORD

This Parts List relates to the parts to use for the YAMAHA FS50('75).

When you ordering parts, please refer to the 1975 YAMAHA parts list.

Parts List

1. Structure of the Parts List

The Parts List is divided into two parts: General Parts and Special Parts.

General Parts and Special Parts, and each part No. has the following structure:

General Parts

Model code No.

Design code No.

Design change code No.

Color code No.

Standard Parts

Major classification

Type

Material, surface finish

Shape, size

Note: Every standard part is marked with a dot (.) in the last digit.

2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the

size of all parts is indicated in millimeters in the following manner:

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be specified in the form of assemblies, are

marked with an indication of one letter to specify, and a dot (.) is put

MODEL FS50('75)

(TYPE FS1)

FOR EUROPE

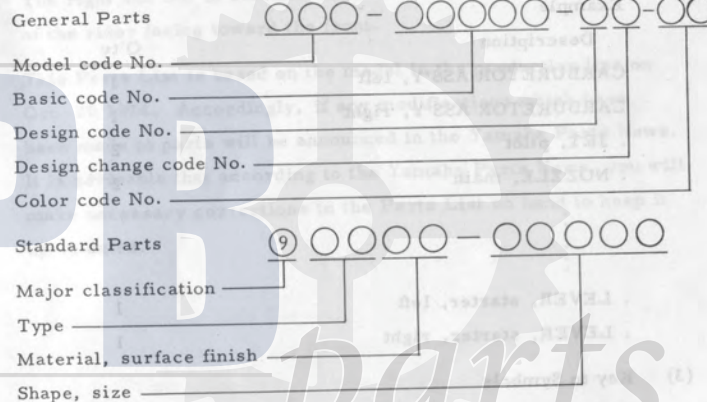
parts

FOREWORD

This Parts List related to the parts in use for the YAMAHA FS50('75).
When you ordering replacement parts for the FS50('75), refer to this
Parts List and write both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts
and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the
size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter -
thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are
listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
...	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.		Use size (thickness) and/or number as required
T		Number of teeth in a gear
V		Voltage for light bulbs
S		"S" type oil seal or "S" type circlip
SD		"SD" type oil seal
SO		"SO" type oil seal
SW		"SW" type oil seal
E		"E" type circlip
R		"R" type circlip
F/No.		Frame No. (Applicable machine No.)

- (4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.
- (5) The parts marked with * in the remark column of this list are not supplied with by Yamaha, those have to be found locally.
- (6) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.
- (7) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (8) This Parts List is based on the model in the production line on Oct. 20 1974. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, you will make necessary corrections to the Parts List on hand to keep it up-to dated.

parts

CONTENTS

ENGINE

Fig. 1	Crankcase - Cylinder	1
Fig. 2	Crankcase Cover	3
Fig. 3	Crank - Piston	5
Fig. 4	Clutch	7
Fig. 5	Transmission	9
Fig. 6	Shifter 1	13
Fig. 7	Shifter 2	15
Fig. 8	Kick Starter	17
Fig. 9	Intake	19
Fig. 10	Carburetor	21
Fig. 11	Exhaust	25
Fig. 12	Oil Pump	27
Fig. 13	Flywheel Magneto	29

CHASSIS

Fig. 14	Frame - Side Cover	33
Fig. 15	Rear Arm - Rear Cushion - Chain Case	35
Fig. 16	Stand - Footrest - Brake Pedal	39
Fig. 17	Front Fender - Rear Fender	41
Fig. 18	Front Fork	43
Fig. 19	Steering	47
Fig. 20	Handle - Wire	49
Fig. 21	Fuel Tank	53
Fig. 22	Oil Tank	55
Fig. 23	Seat	57
Fig. 24	Front Wheel	59
Fig. 25	Rear Wheel	63
Fig. 26	Head Lamp 1 - Speedometer	69
Fig. 27	Head Lamp 2	71

Fig. 28	Tail Lamp	73
Fig. 29	Flasher Lamp 1	75
Fig. 30	Flasher Lamp 2	77
Fig. 31	Flasher Lamp 3	79
Fig. 32	Electrical	81

NUMERICAL INDEX

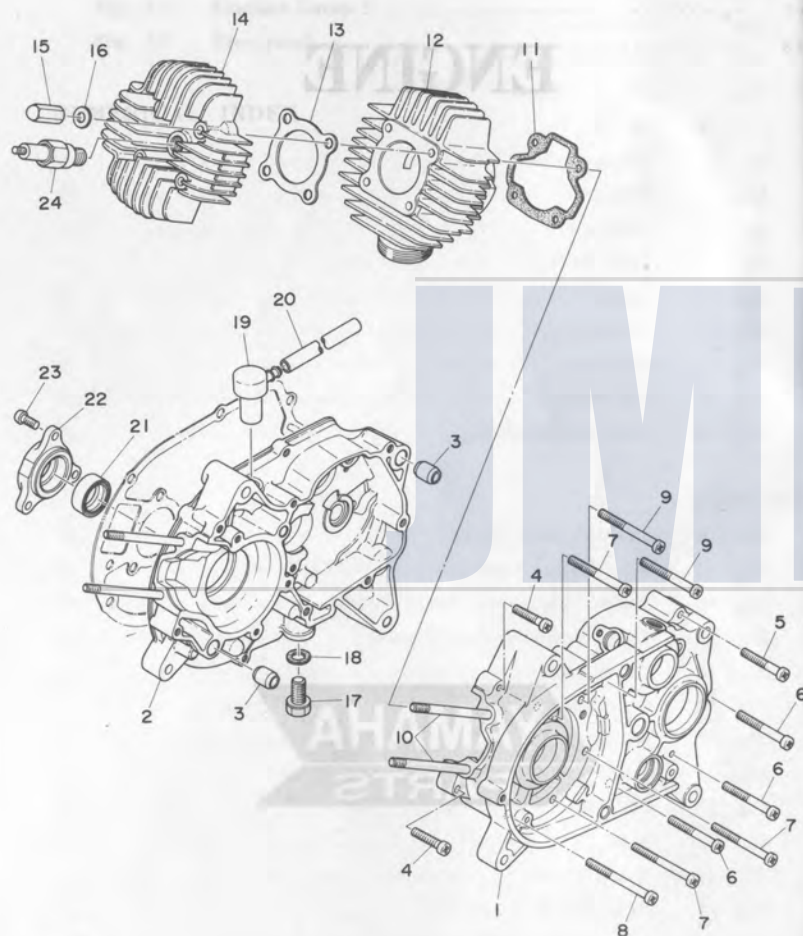
Fig. 1	Crankcase - Cylinder	1
Fig. 2	Crankcase Cover	2
Fig. 3	Crank - Piston	3
Fig. 4	Clutch	4
Fig. 5	Transmission	5
Fig. 6	Shifter 1	6
Fig. 7	Shifter 2	7
Fig. 8	Kick Starter	8
Fig. 9	Intake	9
Fig. 10	Carburetor	10
Fig. 11	Exhaust	11
Fig. 12	Oil Pump	12
Fig. 13	Ignition Magneto	13
Fig. 14	Frame - Side Cover	14
Fig. 15	Rear Arm - Rear Cushion - Chain Case	15
Fig. 16	Stand - Footrest - Brake Pedal	16
Fig. 17	Front Fender - Rear Fender	17
Fig. 18	Front Fork	18
Fig. 19	Steering	19
Fig. 20	Handle - Wire	20
Fig. 21	Fuel Tank	21
Fig. 22	Oil Tank	22
Fig. 23	Seat	23
Fig. 24	Front Wheel	24
Fig. 25	Rear Wheel	25
Fig. 26	Head Lamp 1 - Speedometer	26
Fig. 27	Head Lamp 2	27

Ref. No.	Part No.	Description	Qty.	Notes
----------	----------	-------------	------	-------

ENGINE

YAMAHA
PARTS

Fig. 1 CRANKCASE · CYLINDER

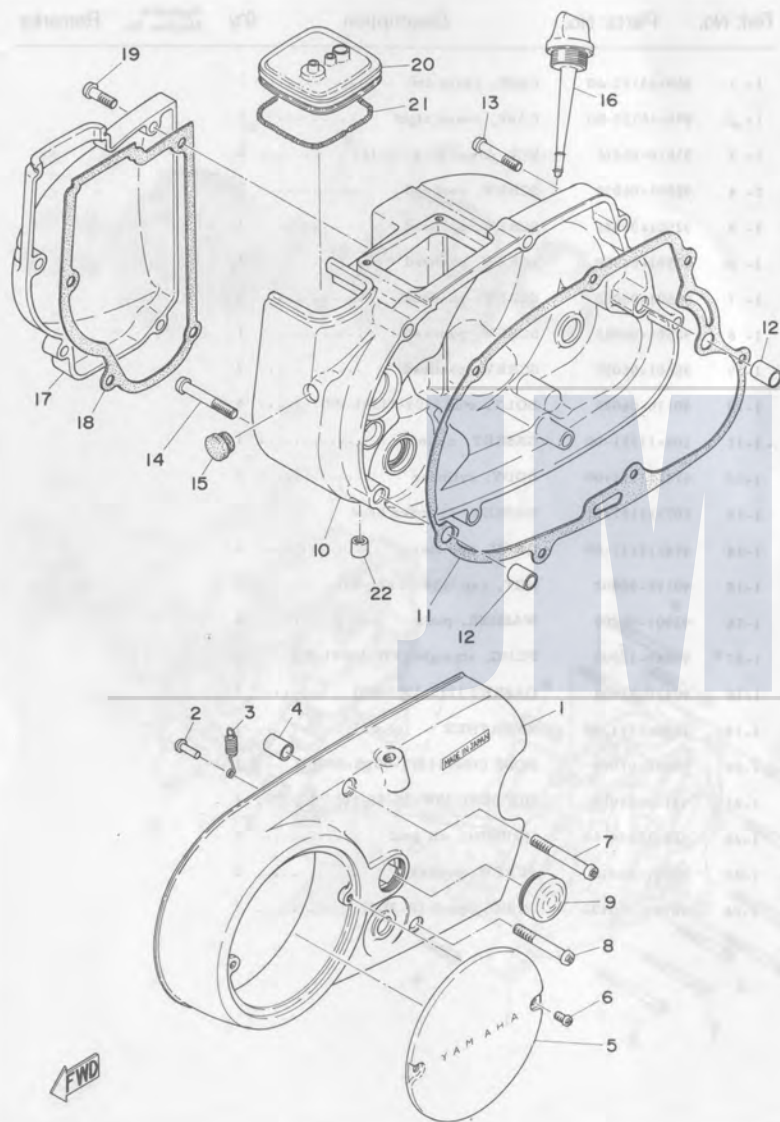


FWD

CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	260-15111-00	CASE, crank left	1		
1- 2	378-15121-60	CASE, crank right	1		
1- 3	91810-05016	PIN, dowel (8.4-12-16)	2		
1- 4	92501-06030	SCREW, panhead	2		
1- 5	92501-06045	SCREW, panhead	1		
1- 6	92501-06050	SCREW, panhead	3		
1- 7	92501-06060	SCREW, panhead	3		
1- 8	92501-06065	SCREW, panhead	1		
1- 9	92501-06055	SCREW, panhead	2		
1-10	90116-06026	BOLT, stud (109-11361-00)	4		
1-11	109-11351-00	GASKET, cylinder	1		
1-12	474-11311-00	BODY, cylinder	1		
1-13	107-11181-01	GASKET, cylinder head	1		
1-14	474-11111-00	HEAD, cylinder	1		
1-15	90176-06002	NUT, cap (126-11171-60)	4		
1-16	92901-06200	WASHER, plain	4		
1-17	90340-12005	PLUG, straight (132-15351-00)	1		
1-18	90430-12038	GASKET (132-1535-00)	1		
1-19	120-15371-00	BREATHER	1		
1-20	90446-07009	HOSE (304-15373-00 5-200)	1		
1-21	93103-25078	OIL SEAL (SW-25-35-10)	1		
1-22	378-15359-60	HOUSING, oil seal	1		
1-23	92501-06015	SCREW, panhead	3		
1-24	94701-00040	PLUG, spark (B-7HS)	1		

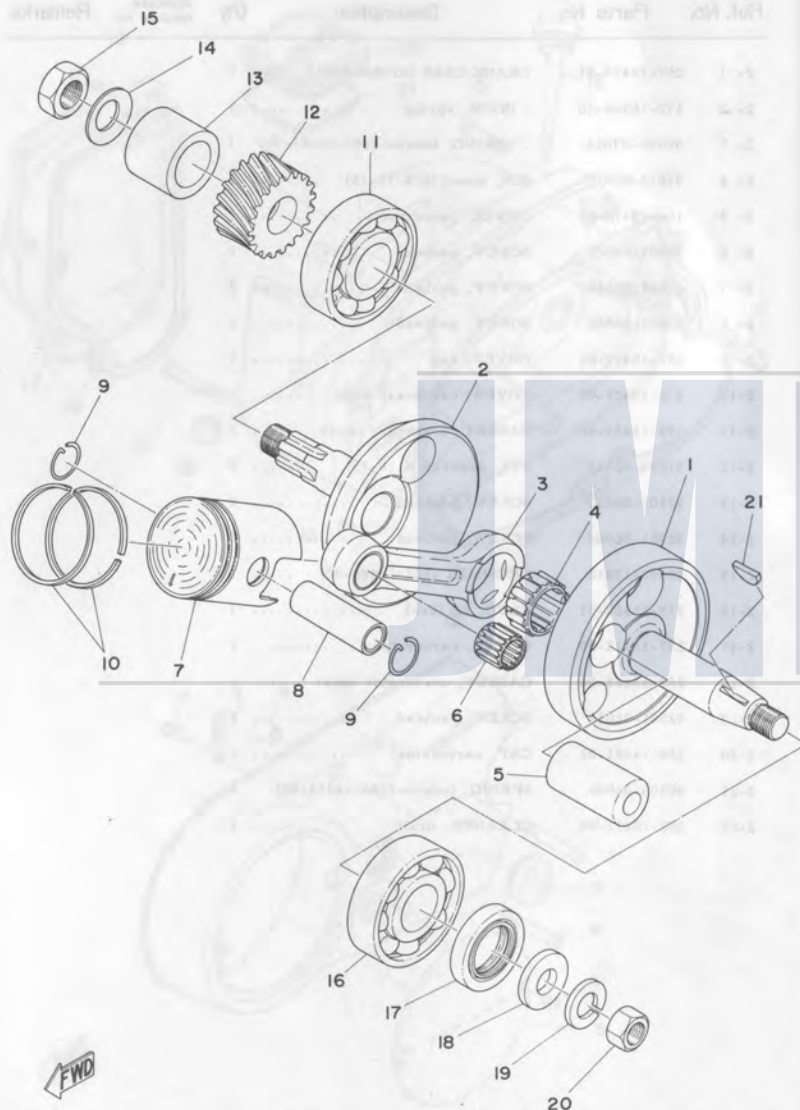
Fig. 2 CRANKCASE COVER



VIC CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	257-15410-01	CRANK CASE COVER ASS'Y, left	1		
2- 2	132-16346-00	. HOOK, spring	1		
2- 3	90506-07066	. SPRING, tension (257-16345-00)	1		
2- 4	91810-02015	PIN, dowel (6.4-10-15)	2		
2- 5	164-15415-00	COVER, generator 1	1		
2- 6	98501-04006	SCREW, panhead	2		
2- 7	92501-06045	SCREW, panhead	2		
2- 8	92501-06050	SCREW, panhead	1		
2- 9	257-15417-01	COVER, cap	1		
2-10	474-15421-00	COVER, crankcase right	1		
2-11	378-15451-60	GASKET, crankcase cover	1		
2-12	91810-02015	PIN, dowel (6.4-10-15)	2		
2-13	92501-06030	SCREW, panhead	6		
2-14	92501-06040	SCREW, panhead	2		
2-15	90480-12012	GROMMET (122-15486-00)	1		
2-16	315-15362-01	PLUG, oil level	1		
2-17	257-15413-00	COVER, carburetor	1		
2-18	257-15463-00	GASKET, carburetor cover	1		
2-19	92501-06018	SCREW, panhead	4		
2-20	288-14481-01	CAP, carburetor	1		
2-21	90506-06095	SPRING, tension (288-14455-00)	1		
2-22	257-15433-00	CLEANER, drain	1		

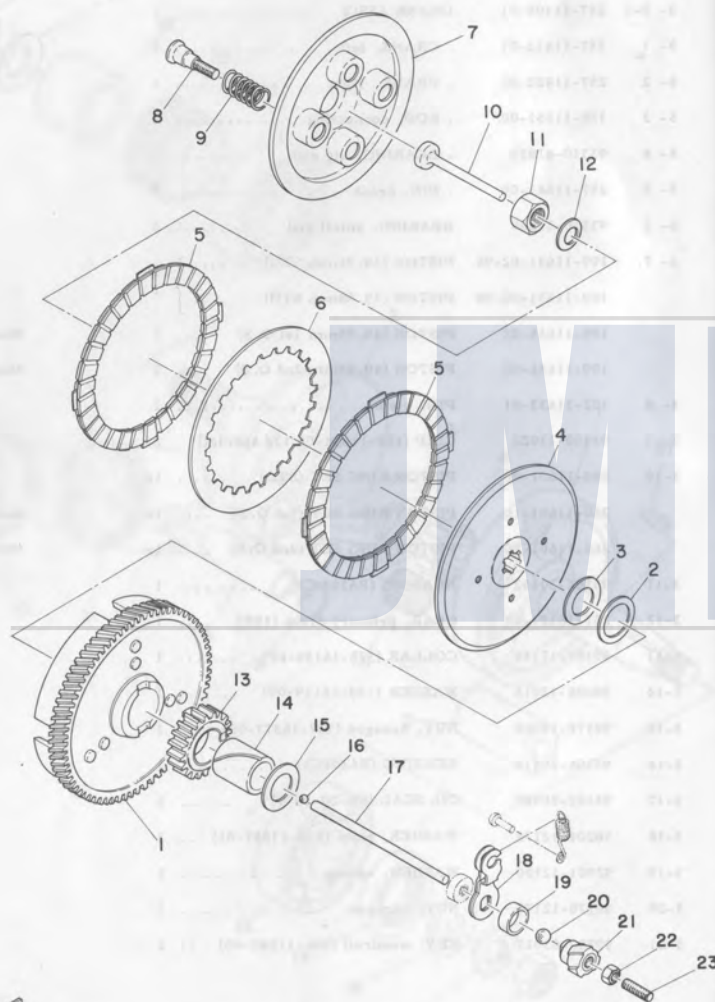
Fig. 3 CRANK · PISTON



CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 0-1	257-11400-01	CRANK ASS'Y	1		
3- 1	257-11412-01	. CRANK, left	1		
3- 2	257-11422-00	. CRANK, right	1		
3- 3	126-11651-00	. ROD, connecting	1		
3- 4	93310-41810	. BEARING, big end	1		
3- 5	257-11681-00	. PIN, crank	1		
3- 6	93310-11268	BEARING, small end	1		
3- 7	109-11631-02-96	PISTON (39.96mm STD)	1	U.R.	
	109-11631-02-98	PISTON (39.98mm STD)	1		
	109-11635-02	PISTON (40.25mm 1st O.S)	1		Alternate Parts
	109-11636-02	PISTON (40.55mm 2nd O.S)	1		Alternate Parts
3- 8	102-11633-01	PIN, piston	1		
3- 9	93450-13022	CLIP (132-11634-00.13φ special)	2		
3-10	260-11601-00	PISTON RING SET (STD)	1s		
	260-11601-10	PISTON RING SET (1st O.S)	1s		Alternate Parts
	260-11601-20	PISTON RING SET (2nd O.S)	1s		Alternate Parts
3-11	93306-30302	BEARING (B6303 C3)	1		
3-12	257-16111-00	GEAR, primary drive (19T)	1		
3-13	90387-17139	COLLAR (378-16136-60)	1		
3-14	90208-12015	WASHER (164-16119-00)	1		
3-15	90170-12060	NUT, hexagon (137-16377-00)	1		
3-16	93306-20414	BEARING (B6204C3)	1		
3-17	93102-20009	OIL SEAL (SD-20-35-7)	1		
3-18	90201-12178	WASHER, plate (214-11557-01)	1		
3-19	92901-12100	WASHER, spring	1		
3-20	90170-12175	NUT, hexagon	1		
3-21	90280-03017	KEY, woodruff (146-11545-00)	1		

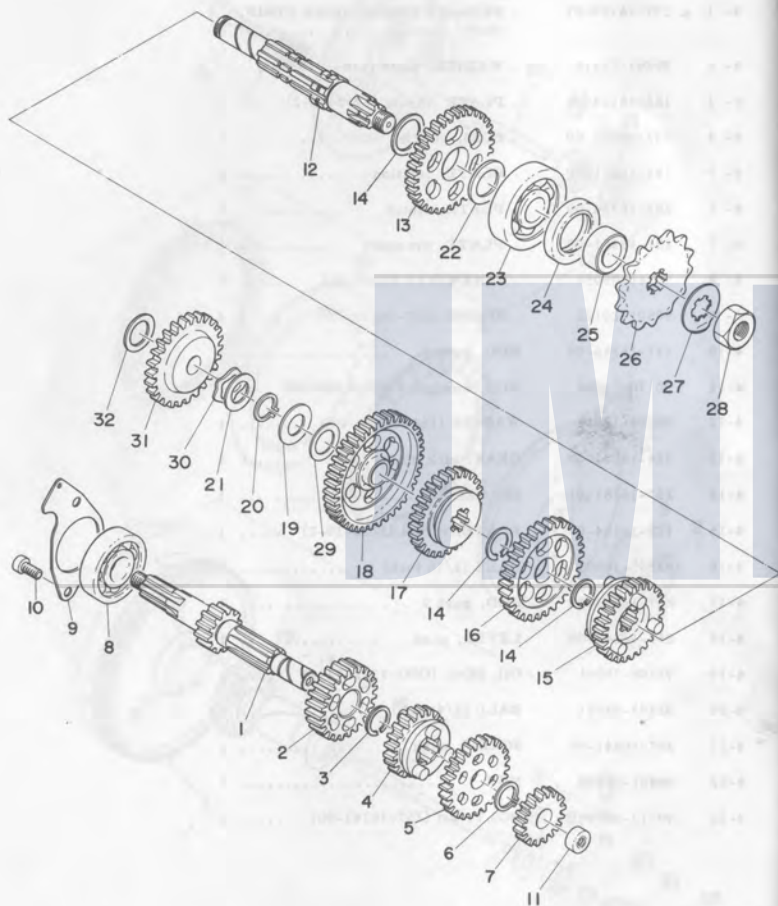
Fig. 4 CLUTCH



CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 0-1	257-16301-01	CLUTCH ASS'Y	1		
4- 1	257-16150-01	. PRIMARY DRIVEN GEAR COMP. (74T)	1		
4- 2	90201-23315	. WASHER, plate (116-16153-00)	1		
4- 3	122-16164-00	. PLATE thrust (17.2-30-2)	1		
4- 4	257-16371-00	. BOSS, clutch	1		
4- 5	131-16321-00	. PLATE, friction	2		
4- 6	257-16324-00	. PLATE, clutch	1		
4- 7	257-16351-00	. PLATE, pressure	1		
4- 8	90149-05057	. SCREW (137-16337-01)	4		
4- 9	90501-20122	. SPRING (137-16333-00)	4		
4-10	137-16356-00	ROD, push 1	1		
4-11	90170-12060	NUT, hexagon (137-16377-00)	1		
4-12	90208-12015	WASHER (164-16119-00)	1		
4-13	254-15631-00	GEAR, kick pinion (18T)	1		
4-14	257-16181-01	SPACER	1		
4-15	122-16164-00	PLATE, thrust (17.2-30-2)	1		
4-16	93503-16003	BALL (3/16 inch)	1		
4-17	257-16357-00	ROD, push 2	1		
4-18	257-16342-00	LEVER, push	1		
4-19	93108-15001	OIL SEAL (OSO-15.3-22-7)	1		
4-20	93501-04011	BALL (1/4 inch)	1		
4-21	257-16341-00	SCREW, push	1		
4-22	98801-06300	NUT	1		
4-23	90113-06009	BOLT, set (257-16343-00)	1		

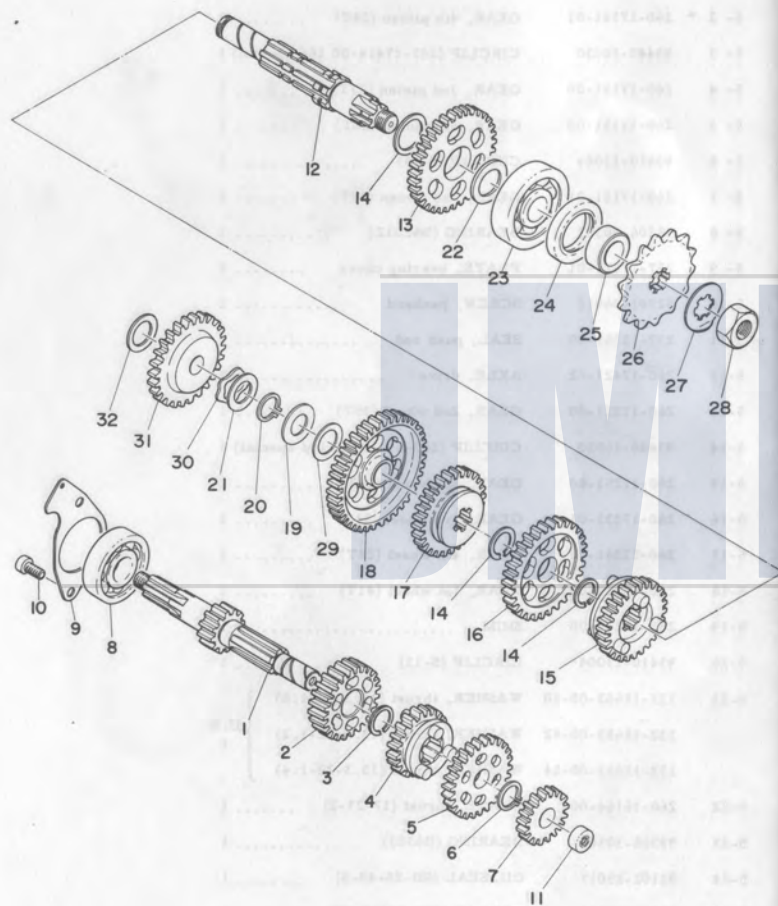
Fig. 5 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	260-17411-01	AXLE, main (12T)	1		
5- 2	260-17141-01	GEAR, 4th pinion (24T)	1		
5- 3	93440-16030	CIRCLIP (257-17414-00 16 ϕ special)	1		
5- 4	260-17131-00	GEAR, 3rd pinion (21T)	1		
5- 5	260-17151-00	GEAR, 5th pinion (26T)	1		
5- 6	93410-13004	CIRCLIP (S-13)	1		
5- 7	260-17121-01	GEAR, 2nd pinion (17T)	1		
5- 8	93306-20303	BEARING (B6203Z)	1		
5- 9	257-17471-01	PLATE, bearing cover	1		
5-10	92501-06012	SCREW, panhead	2		
5-11	257-15389-00	SEAL, push rod	1		
5-12	260-17421-02	AXLE, drive	1		
5-13	260-17221-00	GEAR, 2nd wheel (35T)	1		
5-14	93440-16030	CIRCLIP (257-17414-00 16 ϕ special)	3		
5-15	260-17251-00	GEAR, 5th wheel (26T)	1		
5-16	260-17231-01	GEAR, 3rd wheel (31T)	1		
5-17	260-17241-00	GEAR, 4th wheel (28T)	1		
5-18	260-17211-00	GEAR, 1st wheel (41T)	1		
5-19	257-17219-00	SHIM	1		
5-20	93410-13004	CIRCLIP (S-13)	1		
5-21	132-15653-00-10	WASHER, thrust (13.3-22-1.0)	1	U.R	
	132-15653-00-12	WASHER, thrust (13.3-22-1.2)			
	132-15653-00-14	WASHER, thrust (13.3-22-1.4)			
5-22	260-16164-00	PLATE, thrust (17-27-2)	1		
5-23	93306-30305	BEARING (B6303)	1		
5-24	93102-25017	OIL SEAL (SD-25-40-5)	1		
5-25	90387-17137	COLLAR (257-17462-00)	1		

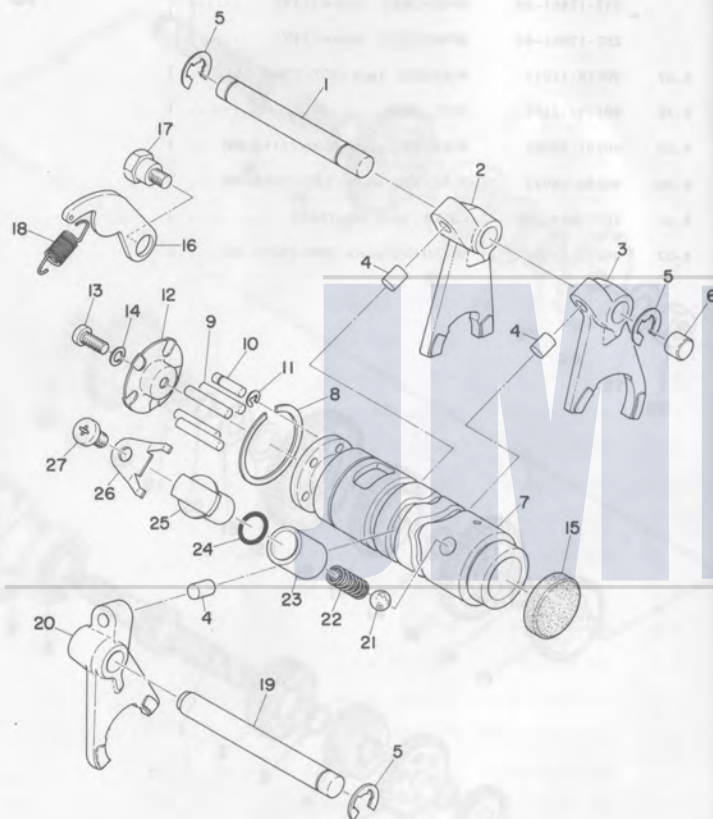
Fig. 5 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-26	257-17461-20	SPROCKET, drive (12T)		U.R 1	STD
	257-17461-30	SPROCKET, drive (13T)			
	257-17461-40	SPROCKET, drive (14T)			
5-27	90215-13019	WASHER, lock (257-17464-00)	.. 1		
5-28	90179-12181	NUT, lock	 1		
5-29	90201-16242	WASHER, plate (260-17116-00)	.. 1		
5-30	90206-15021	WASHER, wave (137-15643-00)	.. 1		
5-31	257-15651-01	GEAR, kick idle (26T)	 1		
5-32	90201-13202	WASHER, plate (201-15653-00)	.. 1		

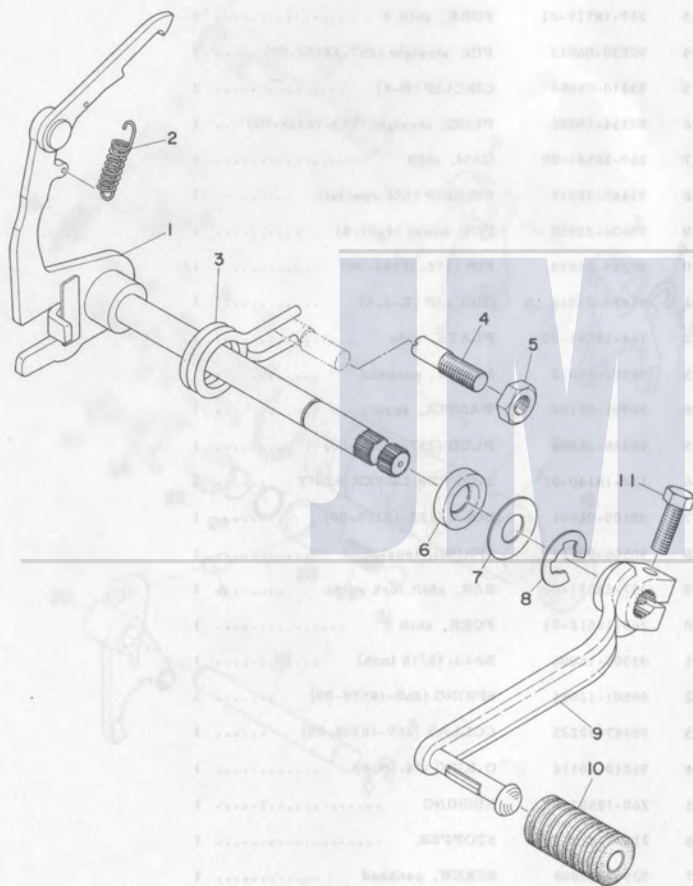
Fig. 6 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	257-18534-00	BAR, shift fork guide	1		
6- 2	260-18513-01	FORK, shift 3	1		
6- 3	257-18511-01	FORK, shift 1	1		
6- 4	90250-06013	PIN, straight (257-18552-00)	3		
6- 5	93430-08006	CIRCLIP (E-8)	3		
6- 6	90334-10006	PLUG, straight (150-18328-00)	1		
6- 7	260-18541-00	CAM, shift	1		
6- 8	93440-32017	CIRCLIP (32 special)	1		
6- 9	93604-22050	PIN, dowel (4-21.8)	4		
6-10	90249-04039	PIN (174-18544-00)	1		
6-11	93430-03014	CIRCLIP (E-2.5)	1		
6-12	164-18561-00	PLATE, side	1		
6-13	98501-05012	SCREW, panhead	1		
6-14	92901-05100	WASHER, spring	1		
6-15	90338-26008	PLUG (257-18589-00)	1		
6-16	132-18140-01	STOPPER LEVER ASS'Y	1		
6-17	90109-06001	BOLT (132-18177-00)	1		
6-18	90506-09112	SPRING, tension	1		
6-19	257-18531-00	BAR, shift fork guide	1		
6-20	260-18512-01	FORK, shift 2	1		
6-21	93505-16006	BALL (5/16 inch)	1		
6-22	90501-12084	SPRING (260-18558-00)	1		
6-23	90387-12225	COLLAR (260-18598-00)	1		
6-24	93210-10118	O-RING (14.-9.8)	1		
6-25	260-18587-00	BUSHING	1		
6-26	214-17812-00	STOPPER	1		
6-27	92501-06008	SCREW, panhead	1		

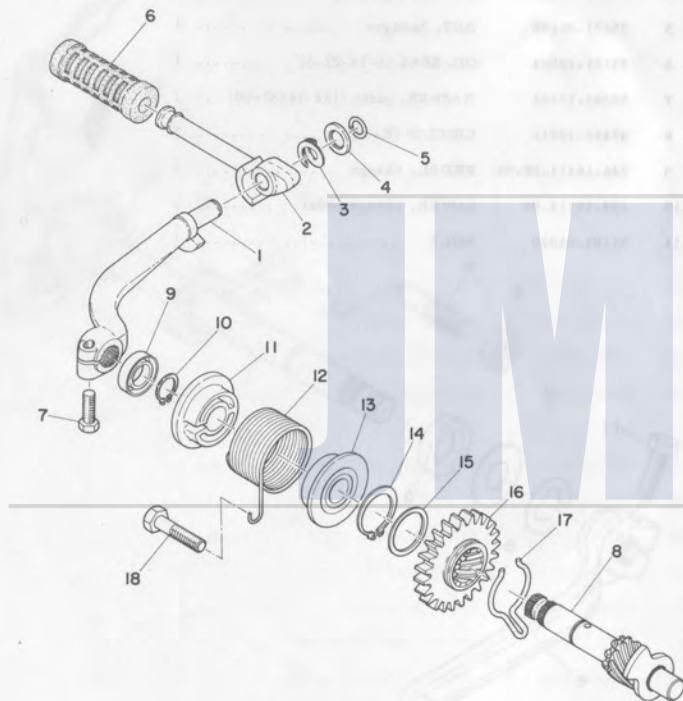
Fig. 7 SHIFTER 2



SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	257-18101-01	CHANGE SHAFT ASS'Y	1		
7- 2	90506-09009	, SPRING, tension (132-18123-00)	1		
7- 3	90508-32207	SPRING, tension (132-18124-00)	1		
7- 4	90149-08094	SCREW, adjusting	1		
7- 5	95301-08600	NUT, hexagon	1		
7- 6	93101-12004	OIL SEAL (S-12-22-5)	1		
7- 7	90201-12183	WASHER, plate (132-18137-00)	1		
7- 8	93430-10016	CIRCLIP (E-10)	1		
7- 9	248-18111-00-93	PEDAL, change	1		
7-10	132-18113-01	COVER, change pedal	1		
7-11	91101-06020	BOLT	1		

Fig. 8 KICK STARTER

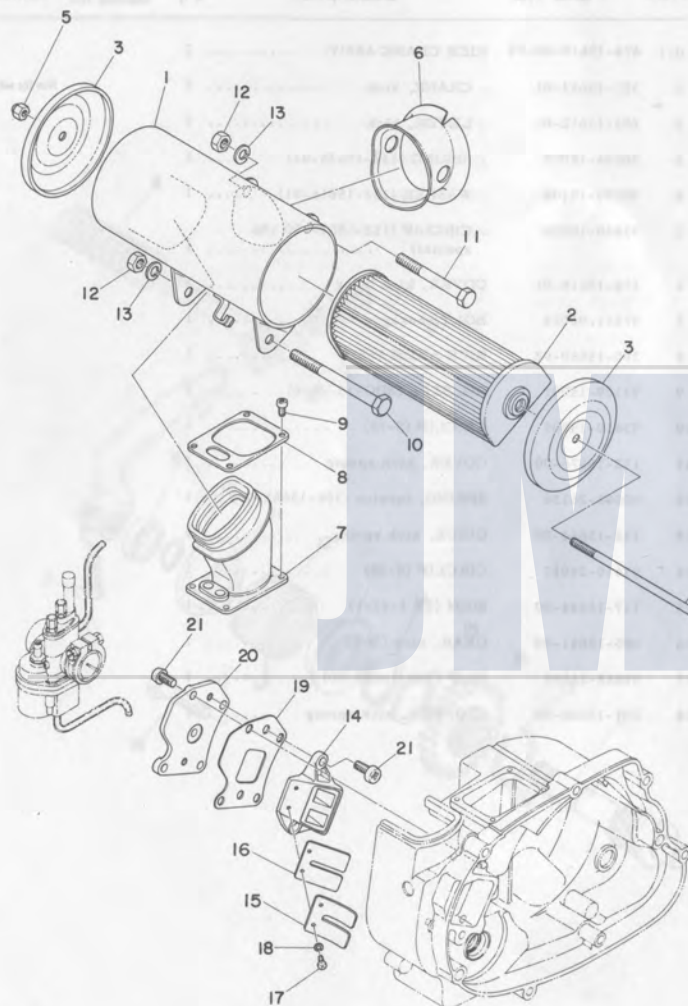


FWD

KICK STARTER

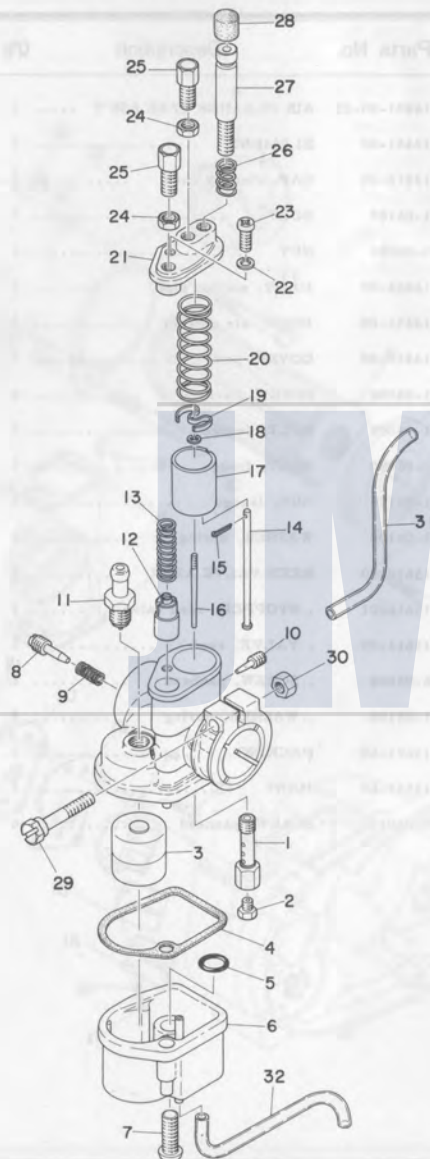
Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
8- 0-1	474-15610-00-93	KICK CRANK ASS'Y	1		
8- 1	357-15611-01	. CRANK, kick	1		Not for sale
8- 2	205-15612-01	. LEVER, kick	1		
8- 3	90504-18005	. SPRING (132-15625-01)	1		
8- 4	90209-10108	. WASHER (132-15616-01)	1		
8- 5	93440-10028	. CIRCLIP (132-15617-00 10 ϕ special)	1		
8- 6	156-15618-01	COVER, kick lever	1		
8- 7	97311-06025	BOLT, hexagon	1		
8- 8	305-15660-02	KICK AXLE ASS'Y	1		
8- 9	93109-15001	OIL SEAL (SDO-15-26-6)	1		
8-10	93410-15005	CIRCLIP (S-15)	1		
8-11	132-15676-00	COVER, kick spring	1		
8-12	90508-26136	SPRING, torsion (304-15665-00)	1		
8-13	132-15664-00	GUIDE, kick spring	1		
8-14	93410-25017	CIRCLIP (S-25)	1		
8-15	117-15644-00	SHIM (25.1-32-1)	1		
8-16	305-15641-00	GEAR, kick (26T)	1		
8-17	90468-26048	CLIP (315-15687-00)	1		
8-18	257-15668-00	STOPPER, kick spring	1		

Fig. 9 INTAKE



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	257-14401-00-35	AIR CLEANER CASE ASS'Y	1		Silver
9- 2	257-14451-00	ELEMENT	1		
9- 3	122-14412-00	CAP, cleaner case	2		
9- 4	91201-06187	BOLT	1		
9- 5	98803-06700	NUT	1		
9- 6	257-14454-00	JOINT, suction pipe	1		
9- 7	257-14453-00	JOINT, air cleaner	1		
9- 8	257-14417-00	COVER, joint	1		
9- 9	98501-04008	SCREW, panhead	4		
9-10	95821-08095	BOLT, frange	1		
9-11	95821-08080	BOLT, frange	1		
9-12	95701-08100	NUT, frange	2		
9-13	92901-08100	WASHER, spring	2		
9-14	474-13610-00	REED VALVE ASS'Y	1		
9-15	314-13616-01	STOPPER, reed valve	1		
9-16	314-13613-00	VALVE, reed	1		
9-17	98512-03008	SCREW, panhead	2		
9-18	92901-03100	WASHER, spring	2		
9-19	378-13621-60	PACKING	1		
9-20	474-13555-60	JOINT	1		
9-21	92501-06015	SCREW, panhead	6		

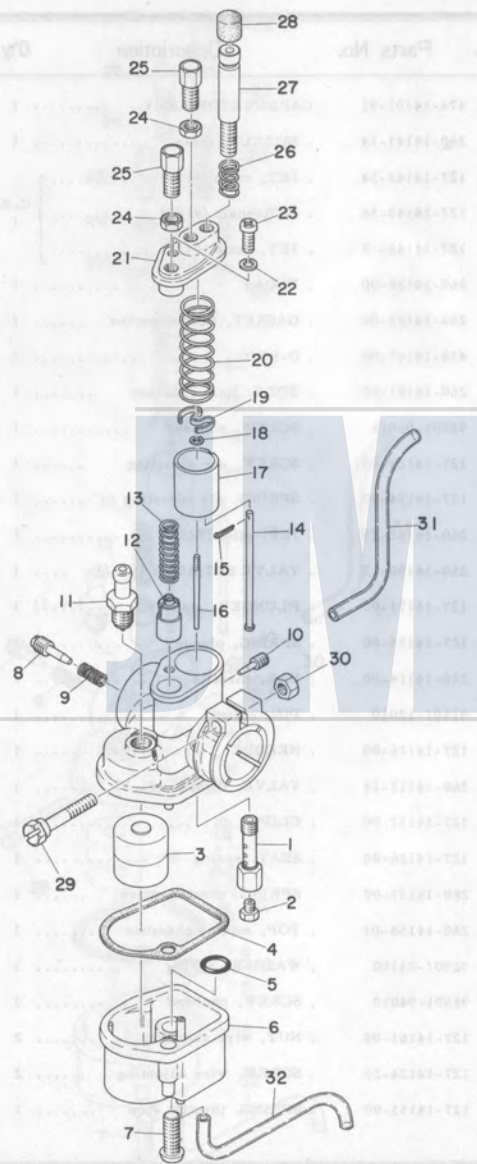
Fig. 10 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 0-1	474-14101-91	CARBURETOR ASS'Y	1		
10- 1	260-14141-14	. NOZZLE, main	1		
10- 2	127-14143-34	. JET, main (#170)	1	U, R	STD
	127-14143-36	. JET, main (#180)			
	127-14143-38	. JET, main (#190)			
10- 3	260-14185-00	. FLOAT	1		
10- 4	260-14184-00	. GASKET, float chamber	1		
10- 5	474-14147-00	. O-RING	1		
10- 6	260-14181-00	. BODY, float chamber	1		
10- 7	92501-06018	. SCREW, panhead	1		
10- 8	127-14123-00	. SCREW, air adjusting	1		
10- 9	127-14134-00	. SPRING, air adjusting	1		
10-10	260-14142-25	. JET, pilot (#25)	1		
10-11	260-14190-12	. VALVE SET ASS'Y (#1.2)	1		
10-12	127-14171-00	. PLUNGER, starter	1		
10-13	127-14135-00	. SPRING, plunger	1		
10-14	260-14114-00	. BAR, throttle	1		
10-15	91401-12010	. PIN, cotter	1		
10-16	127-14116-09	. NEEDLE	1		
10-17	260-14112-15	. VALVE, throttle (#1.5)	1		
10-18	127-14137-00	. CLIP	1		
10-19	127-14136-00	. SEAT, spring	1		
10-20	260-14131-00	. SPRING, throttle valve	1		
10-21	260-14158-01	. TOP, mixing chamber	1		
10-22	92901-04100	. WASHER, spring	1		
10-23	98501-04010	. SCREW, panhead	1		
10-24	127-14161-00	. NUT, wire adjusting	2		
10-25	127-14124-20	. SCREW, wire adjusting	2		
10-26	127-14133-00	. SPRING, throttle stop	1		

Fig. 10 CARBURETOR

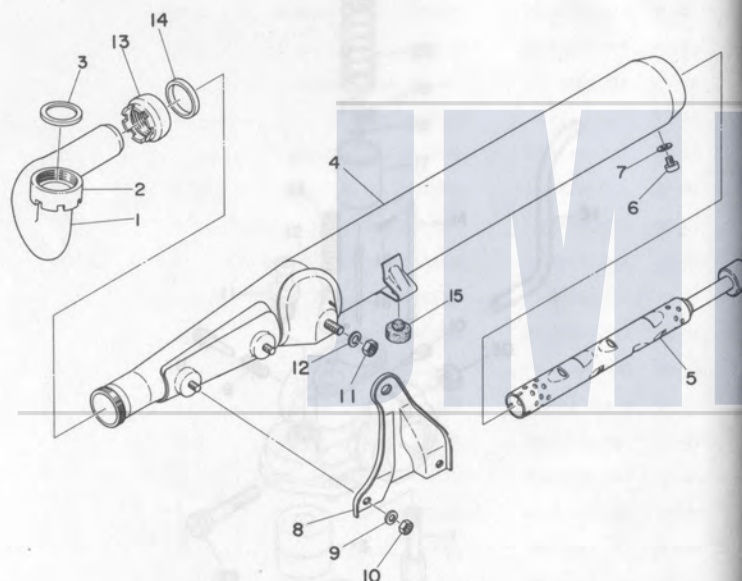


FWD

CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-27	167-14121-00	SCREW, throttle	1		
10-28	167-14119-00	CAP, throttle screw	1		
10-29	127-14125-00	SCREW, body fitting	1		
10-30	98801-05100	NUT	1		
10-31	90445-05015	HOSE (257-14197-00 2.5-200)	1		
10-32	90445-05013	HOSE (137-14197-00 2.5-150)	1		

Fig. 11 EXHAUST

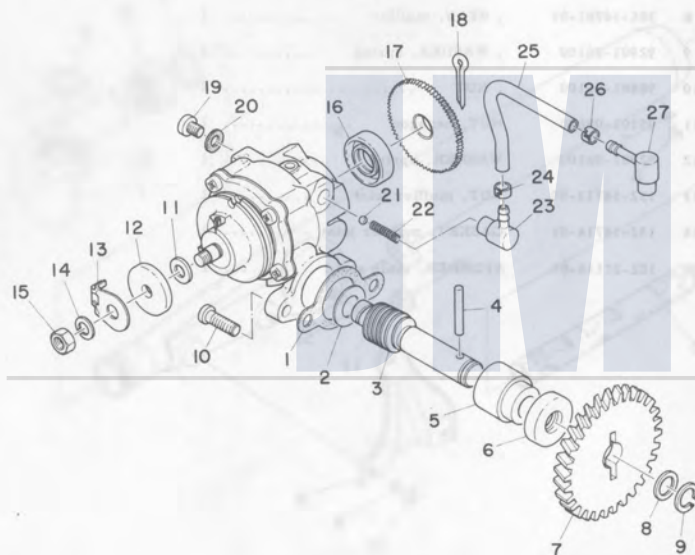


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
----------	-----------	-------------	------	------------------------	---------

11- 1	355-14611-01	PIPE, exhaust	1		
11- 2	122-14612-02	NUT, ring	1		
11- 3	132-14613-00	GASKET, exhaust pipe	1		
11- 4	355-14710-02	MUFFLER ASS'Y	1		
11- 5	293-14753-01	SILENCER	1		
11- 6	98501-05008	SCREW, panhead	1		
11- 7	92901-05100	WASHER, spring	1		
11- 8	355-14781-01	STAY, muffler	1		
11- 9	92901-06100	WASHER, spring	2		
11-10	98801-06100	NUT	2		
11-11	95301-08600	NUT, hexagon	1		
11-12	92901-08100	WASHER, spring	1		
11-13	132-14713-00	NUT, muffler joint	1		
11-14	132-14714-01	GASKET, muffler joint	1		
11-15	102-27114-00	STOPPER, main stand	1		

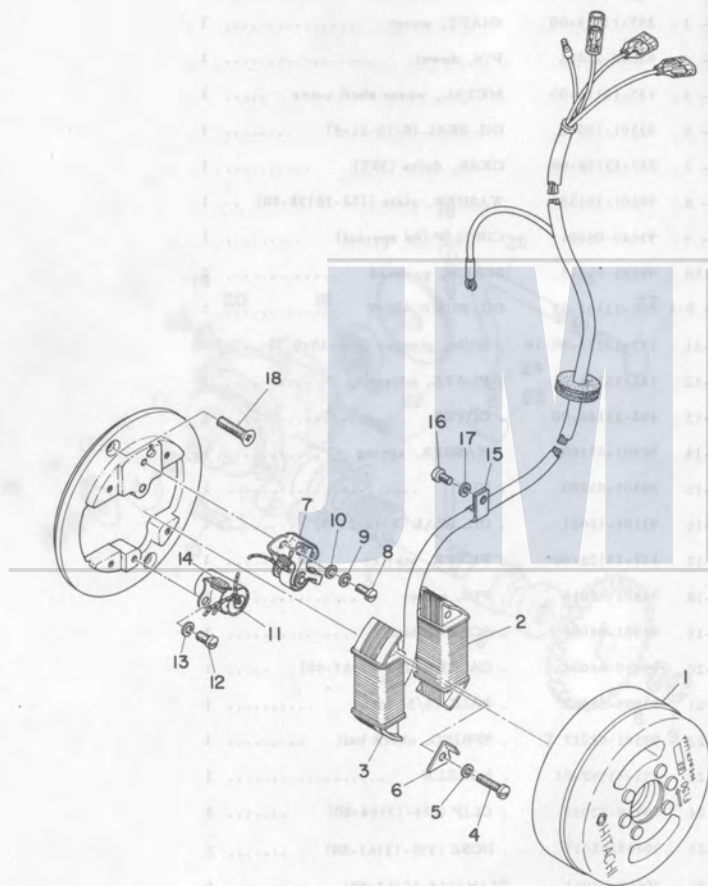
parts

Fig. 12 OIL PUMP



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	126-13116-00	GASKET, pump case	1		
12- 2	256-17837-00	SHIM	1		
12- 3	257-13175-00	SHAFT, worm	1		
12- 4	93603-22028	PIN, dowel	1		
12- 5	137-13176-00	METAL, worm shaft outer	1		
12- 6	93101-10001	OIL SEAL (S-10-21-5)	1		
12- 7	257-13178-00	GEAR, drive (30T)	1		
12- 8	90201-10135	WASHER, plate (102-18138-00)	1		
12- 9	93440-08001	CIRCLIP (8ø special)	1		
12-10	98501-05015	SCREW, panhead	2		
12- 0-1	257-13101-03	OIL PUMP ASS'Y	1		
12-11	137-13137-00-10	SHIM, plunger (5.8-10-0.1)	U.R		
12-12	137-13138-01	PLATE, adjusting	1		
12-13	402-13146-00	COVER	1		
12-14	92901-05100	WASHER, spring	1		
12-15	98801-05200	NUT	1		
12-16	93101-10001	OIL SEAL (S-10-21-5)	1		
12-17	137-13128-00	PLATE, starter	1		
12-18	91401-12018	PIN, cotter	1		
12-19	98901-04008	SCREW, bind	1		
12-20	90430-04004	GASKET (137-13187-00)	1		
12-21	93505-32002	BALL (5/32 inch)	1		
12-22	90501-02217	SPRING, check ball	1		
12-23	353-13552-01	NOZZLE	1		
12-24	90468-02033	CLIP (214-13164-00)	1		
12-25	90445-05019	HOSE (395-13161-00)	1		
12-26	90468-02033	CLIP (214-13164-00)	1		
12-27	474-13552-00	NOZZLE	1		

Fig. 13 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 0-1	260-81300-10	FLYWHEEL MAGNETO ASS'Y ..	1		
13- 1	185-81350-10	. ROTOR ASS'Y	1		
13- 2	185-81312-10	. COIL, source	1		
13- 3	185-81313-10	. COIL, lighting	1		
13- 4	110-81348-20	. SCREW, panhead (4-25)	4		
13- 5	92901-04100	. WASHER, spring	4		
13- 6	185-81332-10	. PLATE, timing	1		
13- 7	207-81321-10	. CONTACT BREAKER ASS'Y ...	1		
13- 8	110-81347-20	. SCREW, panhead (4-12)	1		
13- 9	92901-04100	. WASHER, spring	1		
13-10	92901-04200	. WASHER, plain	1		
13-11	207-81326-10	. CONDENSER	1		
13-12	110-81346-20	. SCREW, panhead (4-10)	1		
13-13	92901-04100	. WASHER, spring	1		
13-14	207-81331-10	. LUBRICATOR	1		
13-15	109-81328-10	. CLAMP, lead	1		
13-16	165-81145-21	. SCREW, panhead (4-8)	1		
13-17	92901-04100	. WASHER, spring	1		
13-18	98701-05015	SCREW, flathead	2		

FWD

CHASSIS

YAMAHA
PARTS

JMPB
parts

Ref. No.	Parts No.	Description	Qty	Remarks
13-0-1	260-81300-10	FLYWHEEL MAGNETO ASSY	1	
13-1	182-81300-10	ROTOR ASSY	1	
13-2	182-81302-10	COIL, SOURCE	1	
13-3	182-81303-10	COIL, LIGHTING	1	
13-4	110-81300-10	SCREW, pinhead (4-25)	4	
13-5	92901-04100	WASHER, spring	2	
13-6	182-81305-10	PLATE, timing	1	
13-7	207-81301-10	CONTACT BREAKER ASSY	1	
13-8	110-81301-10	SCREW, pinhead (4-15)	1	
13-9	92901-04100	WASHER, spring	1	
13-10	92901-04100	WASHER, plate	1	
13-11	207-81301-10	CONTACT BREAKER	1	
13-12	110-81301-10	SCREW, pinhead (4-15)	1	
13-13	92901-04100	WASHER, spring	1	
13-14	207-81301-10	CONTACT BREAKER	1	
13-15	109-81301-10	CONTACT, head	1	
13-16	109-81301-10	SCREW, pinhead (4-15)	1	
13-17	98701-00010	SCREW, pinhead	1	

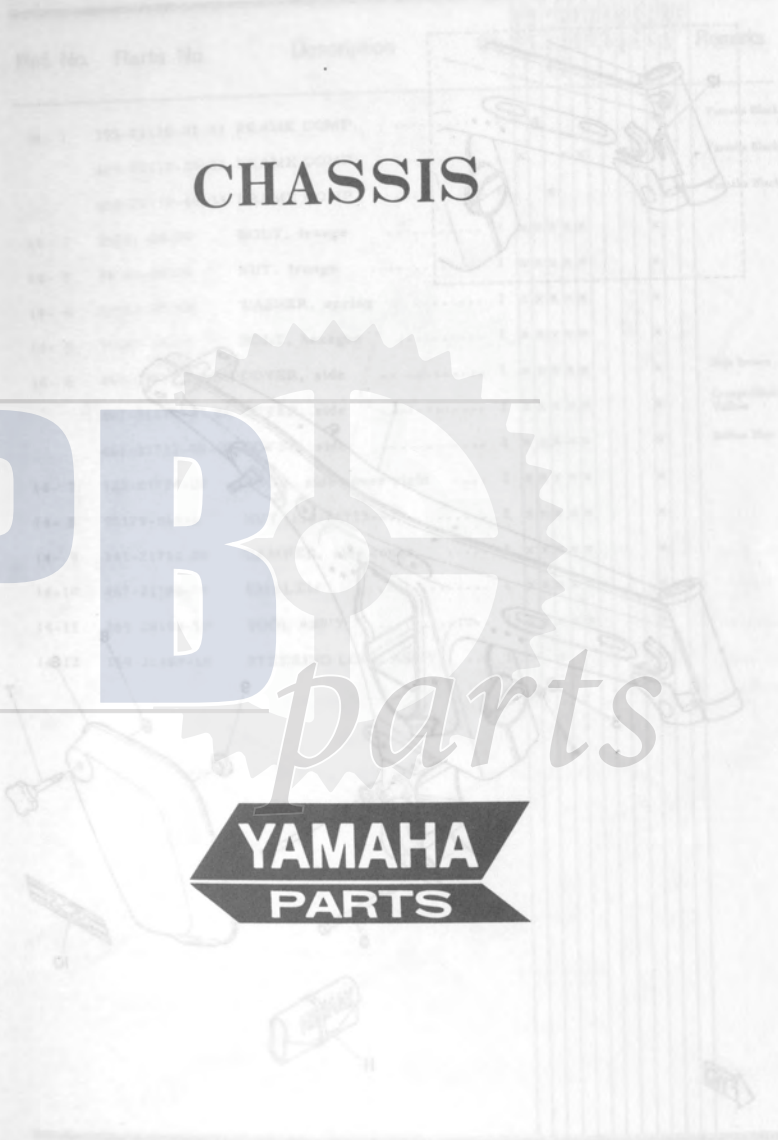
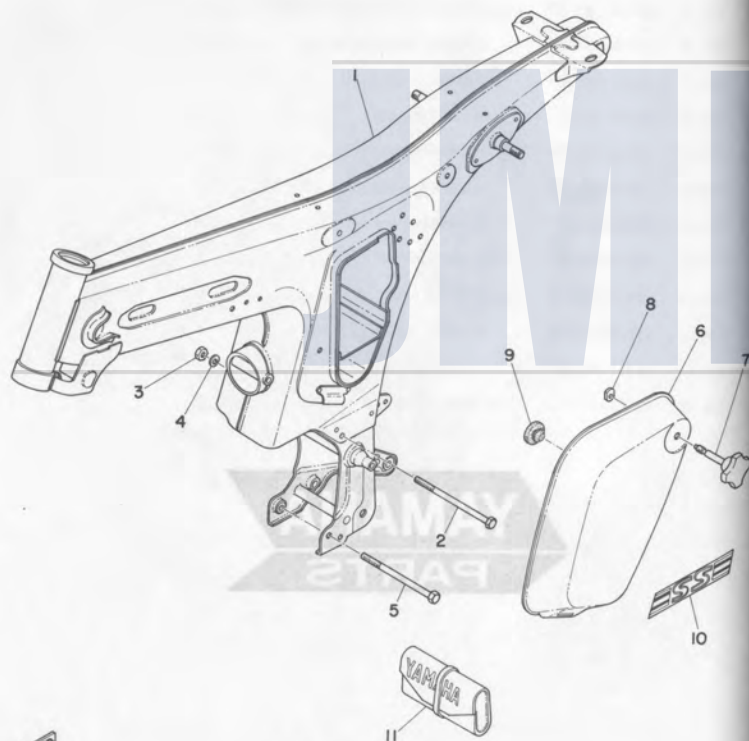
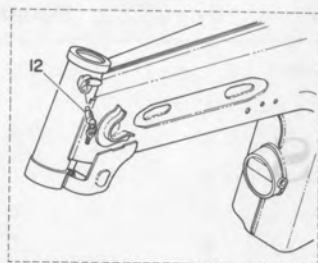


Fig. 14 FRAME · SIDE COVER

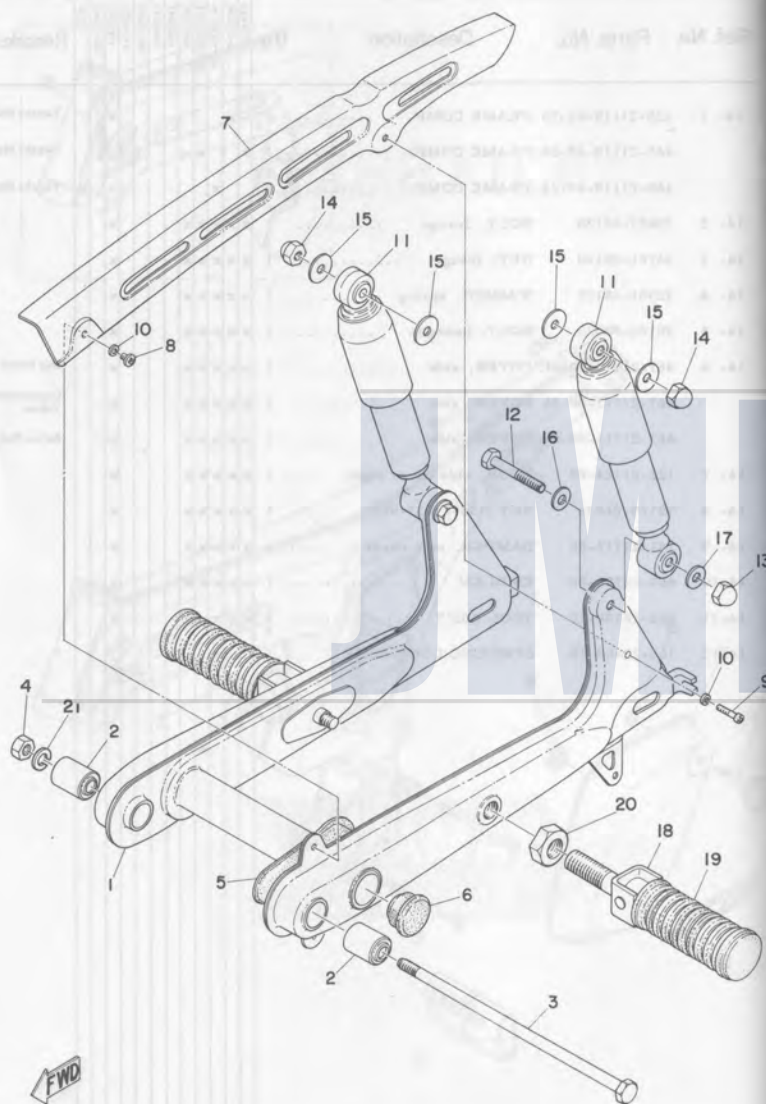


FWD

FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	SWITZERLAND	GERMANY	FINLAND	NETHERLANDS	AUSTRIA	ENGLAND	ITALY	Remarks
14- 1	355-21110-01-33	FRAME COMP.	1	x							x		Yamaha Black
	469-21110-20-33	FRAME COMP.	1	x		x	x						Yamaha Black
	468-21110-40-33	FRAME COMP.	1			x							Yamaha Black
14- 2	95821-08120	BOLT, frange	1	x	x	x	x				x		
14- 3	95701-08100	NUT, frange	1	x	x	x	x				x		
14- 4	92901-08100	WASHER, spring	1	x	x	x	x				x		
14- 5	90105-08025	BOLT, hexagon	1	x	x	x	x				x		
14- 6	467-21711-00-M3	COVER, side	1	x	x	x	x				x		Baja Brown
	467-21711-00-26	COVER, side	1	x	x	x	x				x		Competition Yellow
	467-21711-00-G6	COVER, side	1	x	x	x	x				x		Balboa Blue
14- 7	122-21724-00	KNOB, side cover right	1	x	x	x	x				x		
14- 8	90179-06036	NUT (136-21713-00)	1	x	x	x	x				x		
14- 9	141-21717-00	DAMPER, side cover	1	x	x	x	x				x		
14-10	467-21786-00	EMBLEM	1	x	x	x	x				x		
14-11	260-28100-10	TOOL ASS'Y	1	x	x	x	x				x		
14-12	169-23480-10	STEERING LOCK ASS'Y	1		x								

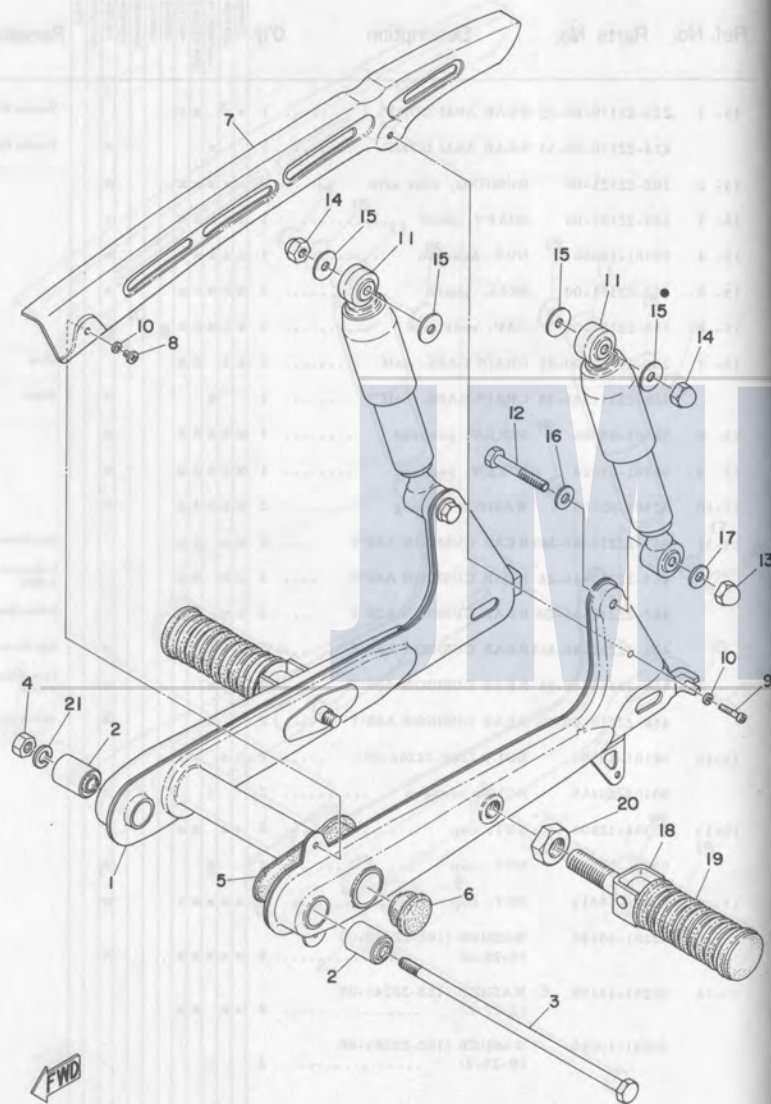
Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty	ITALY	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	FINLAND	DENMARK	AUSTRIA	ENGLAND	REMARKS
15-1	220-22110-00-33	REAR ARM COMP.	1	x	x	x	x						Yamaha Black
	474-22110-00-33	REAR ARM COMP.	1		x							x	Yamaha Black
15-2	102-22123-00	BUSHING, rear arm	2	x	x	x	x	x				x	
15-3	109-22141-00	SHAFT, pivot	1	x	x	x	x	x				x	
15-4	95301-10600	NUT, hexagon	1	x	x	x	x	x				x	
15-5	122-22151-00	SEAL, guard	1	x	x	x	x	x				x	
15-6	180-22117-00	CAP, rear arm	1	x	x	x	x	x				x	
15-7	260-22311-00-35	CHAIN CASE, half	1	x	x	x	x						Silver
	468-22311-40-35	CHAIN CASE, half	1		x							x	Silver
15-8	98501-05008	SCREW, panhead	1	x	x	x	x	x				x	
15-9	98501-05020	SCREW, panhead	1	x	x	x	x	x				x	
15-10	92901-05100	WASHER, spring	2	x	x	x	x	x				x	
15-11	467-22210-40-M3	REAR CUSHION ASS'Y	2	x	x	x	x						Baja Brown
	467-22210-40-26	REAR CUSHION ASS'Y	2	x	x	x	x						Competition Yellow
	467-22210-40-G6	REAR CUSHION ASS'Y	2	x	x	x	x						Balboa Blue
	468-22210-40-M3	REAR CUSHION ASS'Y	2		x							x	Baja Brown
	468-22210-40-26	REAR CUSHION ASS'Y	2		x							x	Competition Yellow
	468-22210-40-G6	REAR CUSHION ASS'Y	2		x							x	Balboa Blue
15-12	90101-12090	BOLT (220-22242-00)	2	x	x	x	x						
	90101-10255	BOLT, hexagon	2		x							x	
15-13	95304-12800	NUT, cap	2	x	x	x	x						
	90176-10013	NUT, cap	2		x							x	
15-14	90176-10013	NUT, cap	2	x	x	x	x	x				x	
15-15	90201-10140	WASHER (102-22243-00 10-25-2)	4	x	x	x	x	x				x	
15-16	90201-12190	WASHER (122-22243-00 12-27-2)	2	x	x	x	x	x					
	90201-10140	WASHER (102-22243-00 10-25-2)	2		x							x	

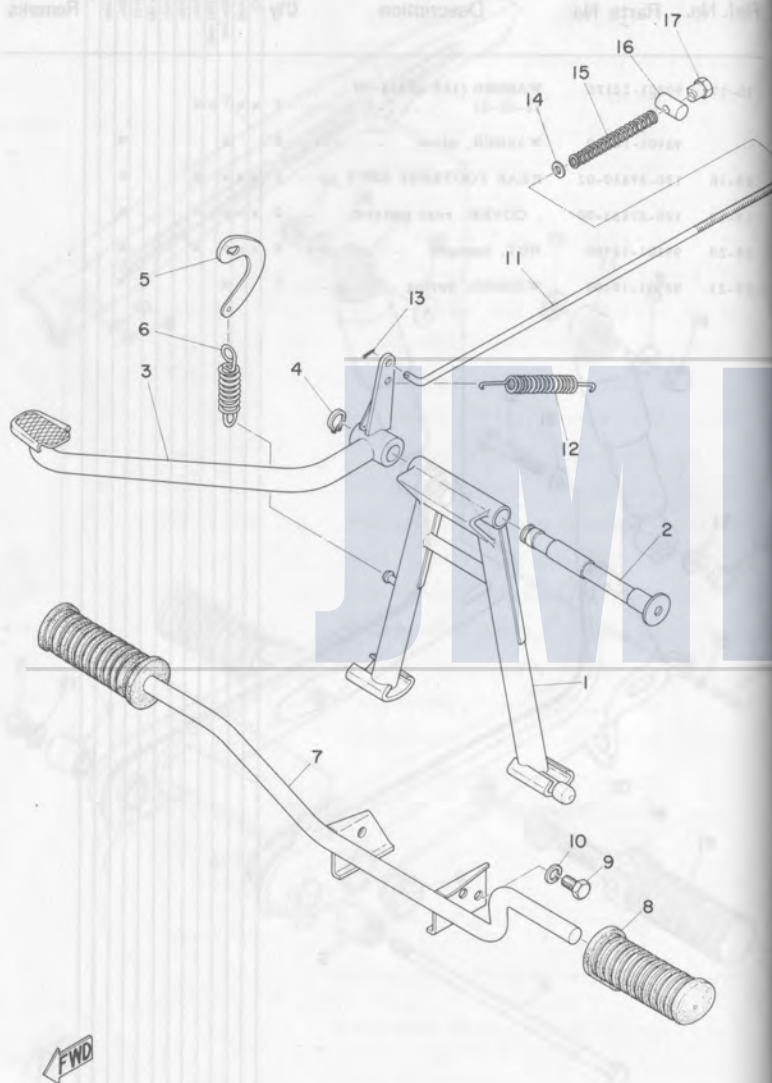
Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	NETHERLANDS	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
15-17	90201-12175	WASHER (122-22244-00 12-22-2)	2	x	x	x	x							
	92901-10200	WASHER, plane	2		x								x	
15-18	120-27430-02	REAR FOOTREST ASS'Y	2	x	x	x	x					x		
15-19	120-27433-00	COVER, rear footrest	2	x	x	x	x					x		
15-20	95301-12700	NUT, hexagon	2	x	x	x	x					x		
15-21	92901-10100	WASHER, spring	1		x								x	

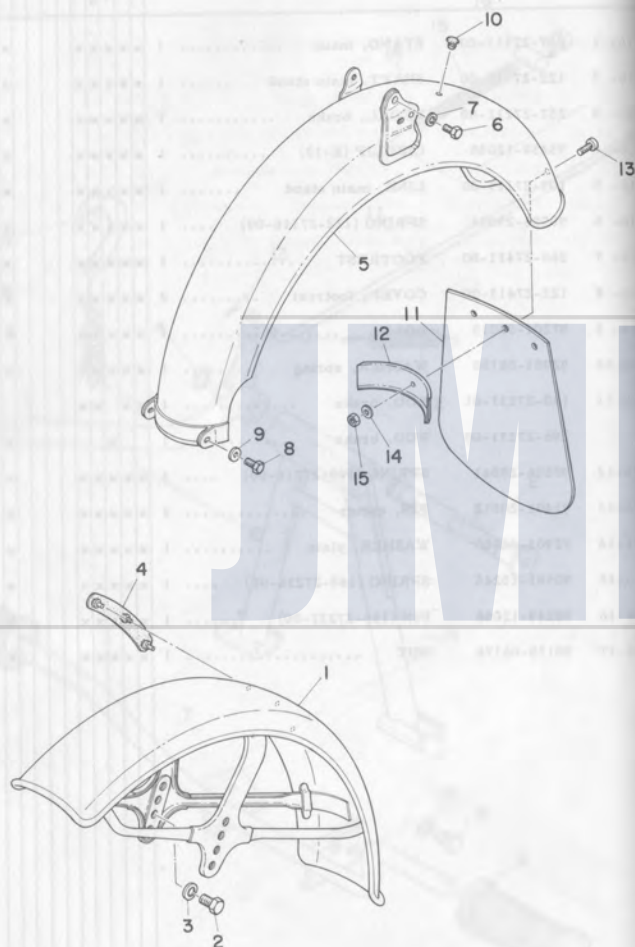
Fig.16 STAND · FOOTREST · BRAKE PEDAL



STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	SWEDEN	FINLAND	ITALY	Remarks
16- 1	207-27111-00	STAND, main	1	x	x	x	x	x		x	
16- 2	122-27112-00	SHAFT, main stand	1	x	x	x	x	x		x	
16- 3	257-27211-00	PEDAL, brake	1	x	x	x	x	x		x	
16- 4	93430-12008	CIRCLIP (E-12)	1	x	x	x	x	x		x	
16- 5	109-27115-00	LINK, main stand	1	x	x	x	x	x		x	
16- 6	90506-29054	SPRING (122-27116-00)	1	x	x	x	x	x		x	
16- 7	260-27411-00	FOOTREST	1	x	x	x	x	x		x	
16- 8	122-27413-00	COVER, footrest	2	x	x	x	x	x		x	
16- 9	97201-08015	BOLT	1	x	x	x	x	x		x	
16-10	92901-08100	WASHER, spring	1	x	x	x	x	x		x	
16-11	180-27231-01	ROD, brake	1	x	x		x				
	296-27231-00	ROD, brake	1		x						
16-12	90506-20041	SPRING (109-27216-00)	1	x	x	x	x	x		x	
16-13	91401-20012	PIN, cotter	1	x	x	x	x	x		x	
16-14	92901-06600	WASHER, plain	1	x	x	x	x	x		x	
16-15	90501-10245	SPRING (180-27236-00)	1	x	x	x	x	x		x	
16-16	90249-12008	PIN (156-27237-00)	1	x	x	x	x	x		x	
16-17	90179-06176	NUT	1	x	x	x	x	x		x	

Fig. 17 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	ITALY	Remarks
17- 1	260-21510-00-93	FRONT FENDER COMP.	1	x	x	x	x	x	x	
17- 2	97301-08012	BOLT	4	x	x	x	x	x	x	
17- 3	92901-08100	WASHER, spring	4	x	x	x	x	x	x	
17- 4	122-21517-00	PAD, wire	1	x	x	x	x	x	x	
17- 5	471-21610-00-93	REAR FENDER COMP.	1	x	x	x	x	x	x	
	468-21610-40-93	REAR FENDER COMP.	1	x					x	
17- 6	97201-08015	BOLT	2	x	x	x	x	x	x	
17- 7	92901-08100	WASHER, spring	2	x	x	x	x	x	x	
17- 8	91101-06015	BOLT	2	x	x	x	x	x	x	
17- 9	92901-06200	WASHER, plain	2	x	x	x	x	x	x	
17-10	90338-07043	PLUG (288-83319-00)	1	x	x		x			
17-11	441-21521-00	FLAP, front fender	1				x			
17-12	471-21623-00	BAND, flap	1				x			
17-13	92501-06012	SCREW, panhead	1				x			
17-14	98801-06200	NUT	1				x			
17-15	92901-06100	WASHER, spring	1				x			

Fig. 18. FRONT FORK

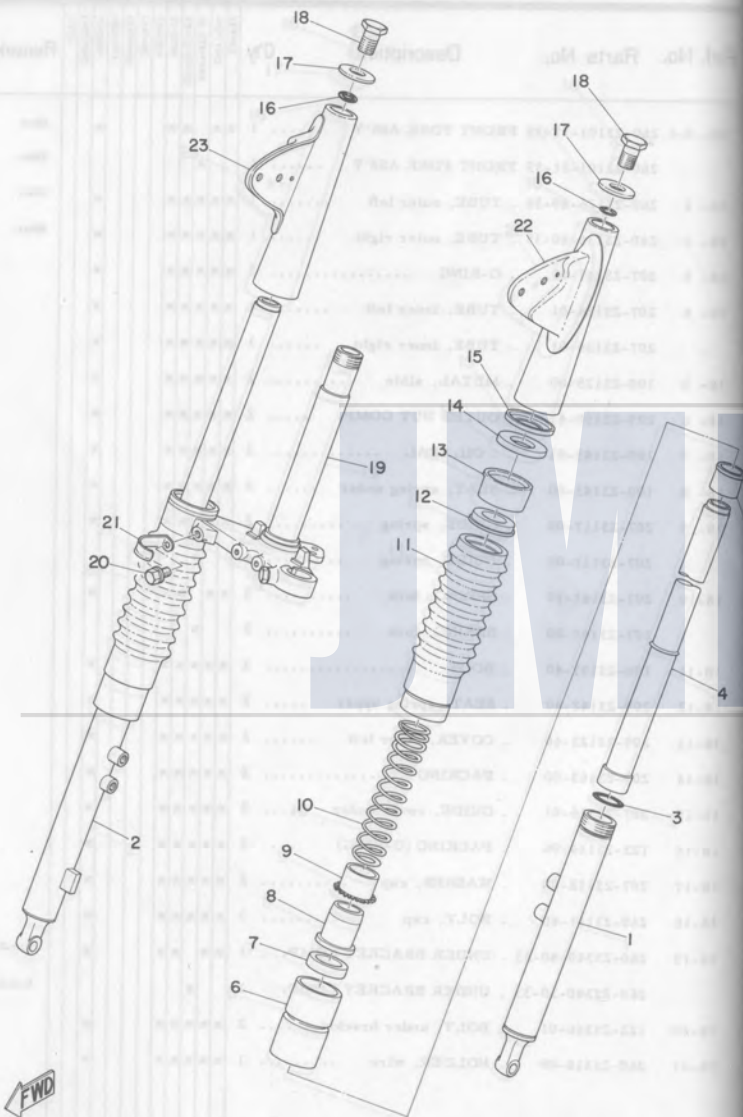


FRONT FORK



YAMAHA MOTOR CO., LTD.

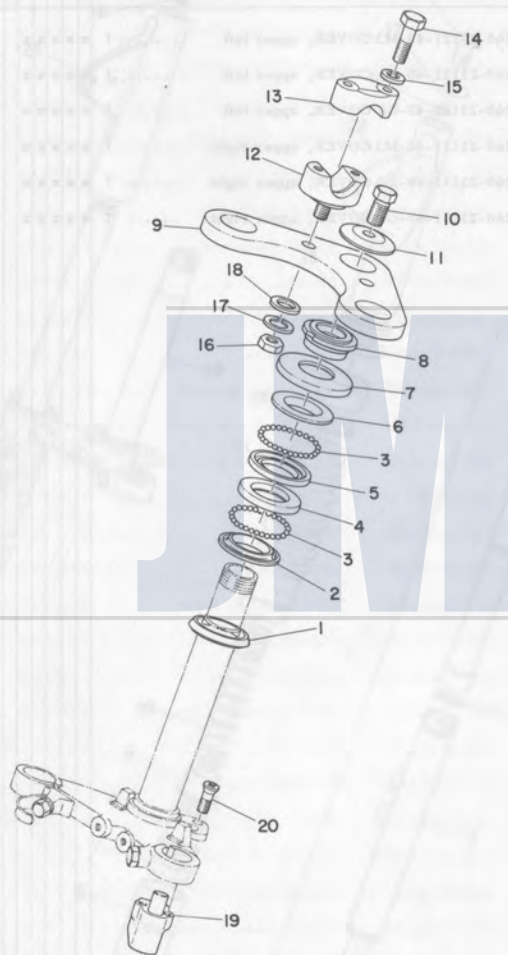
Fig. 18 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	NETHERLANDS	AUSTRIA	ITALY	Remarks
18-22	260-23121-40-M3 COVER, upper left	 1	x	x	x	x	x	x	x	x		Baja Brown
	260-23121-40-26 COVER, upper left	 1	x	x	x	x	x	x	x	x		Competition Yellow
	260-23121-40-G6 COVER, upper left	 1	x	x	x	x	x	x	x	x		Balboa Blue
18-23	260-23131-40-M3 COVER, upper right	 1	x	x	x	x	x	x	x	x		Baja Brown
	260-23131-40-26 COVER, upper right	 1	x	x	x	x	x	x	x	x		Competition Yellow
	260-23131-40-G6 COVER, upper right	 1	x	x	x	x	x	x	x	x		Balboa Blue

Fig. 19 STEERING



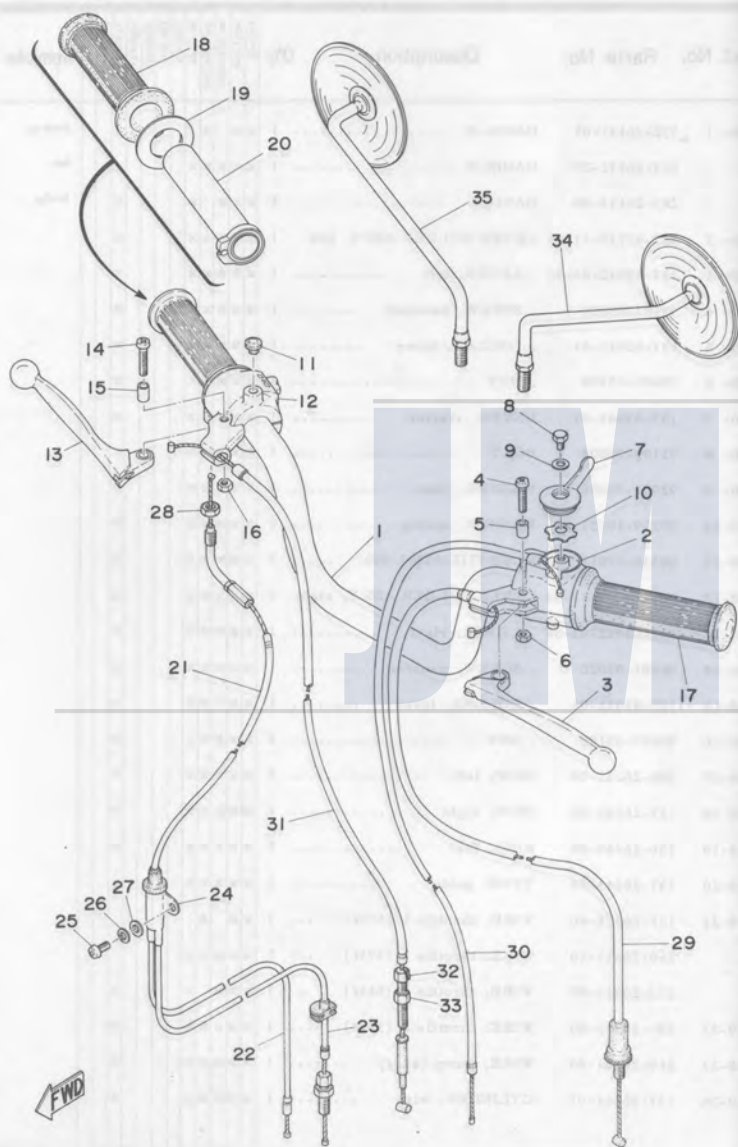
FWD

STEERING

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	BELOW	FINLAND	SWEDEN	ITALY	ENGLAND	ASIA	REMARKS
19- 1	164-23462-00	SEAL, dust	1	x	x	x	x	x	x	x	x	x	x	
19- 2	156-23411-00	RACE, ball 1	1	x	x	x	x	x	x	x	x	x	x	
19- 3	93501-04011	BALL (1/4 inch)	38	x	x	x	x	x	x	x	x	x	x	
19- 4	156-23412-00	RACE, ball 2	1	x	x	x	x	x	x	x	x	x	x	
19- 5	183-23412-00	RACE, ball 2	1	x	x	x	x	x	x	x	x	x	x	
19- 6	183-23411-00	RACE, ball 1	1	x	x	x	x	x	x	x	x	x	x	
19- 7	136-23415-00	COVER, ball race	1	x	x	x	x	x	x	x	x	x	x	
19- 8	90179-25051	NUT (122-23453-00)	1	x	x	x	x	x	x	x	x	x	x	
19- 9	185-23435-00-98	CROWN, handle	1	x	x	x	x	x	x	x	x	x	x	Frosting Black
19-10	90105-10006	BOLT (122-23451-00)	1	x	x	x	x	x	x	x	x	x	x	
19-11	90209-10021	WASHER (122-23443-00)	1	x	x	x	x	x	x	x	x	x	x	
19-12	122-23442-02	HOLDER, handle under	2	x	x	x	x	x	x	x	x	x	x	
19-13	122-23441-00	HOLDER, handle upper	2	x	x	x	x	x	x	x	x	x	x	
19-14	91214-06035	BOLT	4	x	x	x	x	x	x	x	x	x	x	
19-15	92901-06600	WASHER, spring	4	x	x	x	x	x	x	x	x	x	x	
19-16	95301-10600	NUT	2	x	x	x	x	x	x	x	x	x	x	
19-17	92901-10100	WASHER, spring	2	x	x	x	x	x	x	x	x	x	x	
19-18	92901-10600	WASHER, plain	2	x	x	x	x	x	x	x	x	x	x	
19-19	467-23480-00	STEERING LOCK ASS'Y	1	x	x	x	x	x	x	x	x	x	x	
19-20	98601-05012	SCREW, ovalhead	2	x	x	x	x	x	x	x	x	x	x	

Ref. No.	Parts No.	Description	Q'ty	ENGINE	LAND	INTERNATIONAL	GERMANY	FRANCE	ITALY	Remarks
20- 1	132-26111-01	HANDLE	1	x	x	x				Semi up
	183-26111-20	HANDLE	1	x	x	x	x			Bar
	283-26111-00	HANDLE	1	x	x	x	x		x	Bridge
20- 2	137-82710-11-94	LEVER HOLDER ASS'Y, left	1	x	x	x	x	x	x	
20- 3	137-83912-02-38	. LEVER, left	1	x	x	x	x	x	x	
20- 4	98501-05020	. SCREW, panhead	1	x	x	x	x	x	x	
20- 5	137-83913-01	. COLLAR, lever	1	x	x	x	x	x	x	
20- 6	95601-05100	. NUT	1	x	x	x	x	x	x	
20- 7	137-83941-01	LEVER, starter	1	x	x	x	x	x	x	
20- 8	91103-06008	BOLT	1	x	x	x	x	x	x	
20- 9	92901-06200	WASHER, plain	1	x	x	x	x	x	x	
20-10	90209-10131	WASHER, spring	1	x	x	x	x	x	x	
20-11	90338-07011	PLUG (116-83931-00)	1	x	x	x	x	x	x	
20-12	109-82820-11-94	LEVER HOLDER ASS'Y, right	1	x	x	x	x	x	x	
20-13	137-83922-02-38	. LEVER, right	1	x	x	x	x	x	x	
20-14	98501-05020	. SCREW, panhead	1	x	x	x	x	x	x	
20-15	137-83913-01	. COLLAR, lever	1	x	x	x	x	x	x	
20-16	95601-05100	. NUT	1	x	x	x	x	x	x	
20-17	136-26241-00	GRIP, left	1	x	x	x	x	x	x	
20-18	137-26242-60	GRIP, right	1	x	x	x	x	x	x	
20-19	150-26249-00	RING, leaf	1	x	x	x	x	x	x	
20-20	137-26243-60	TUBE, guide	1	x	x	x	x	x	x	
20-21	137-26311-60	WIRE, throttle 1 (500 <i>l</i>) ...	1	x	x	x	x			
	260-26311-20	WIRE, throttle 1 (395 <i>l</i>) ...	1	x	x	x	x	x		
	212-26311-00	WIRE, throttle 1 (545 <i>l</i>) ...	1	x	x	x	x	x	x	
20-22	207-26312-00	WIRE, throttle 2 (305 <i>l</i>) ...	1	x	x	x	x	x	x	
20-23	260-26321-00	WIRE, pump (400 <i>l</i>)	1	x	x	x	x	x	x	
20-24	137-26261-01	CYLINDER, wire	1	x	x	x	x	x	x	

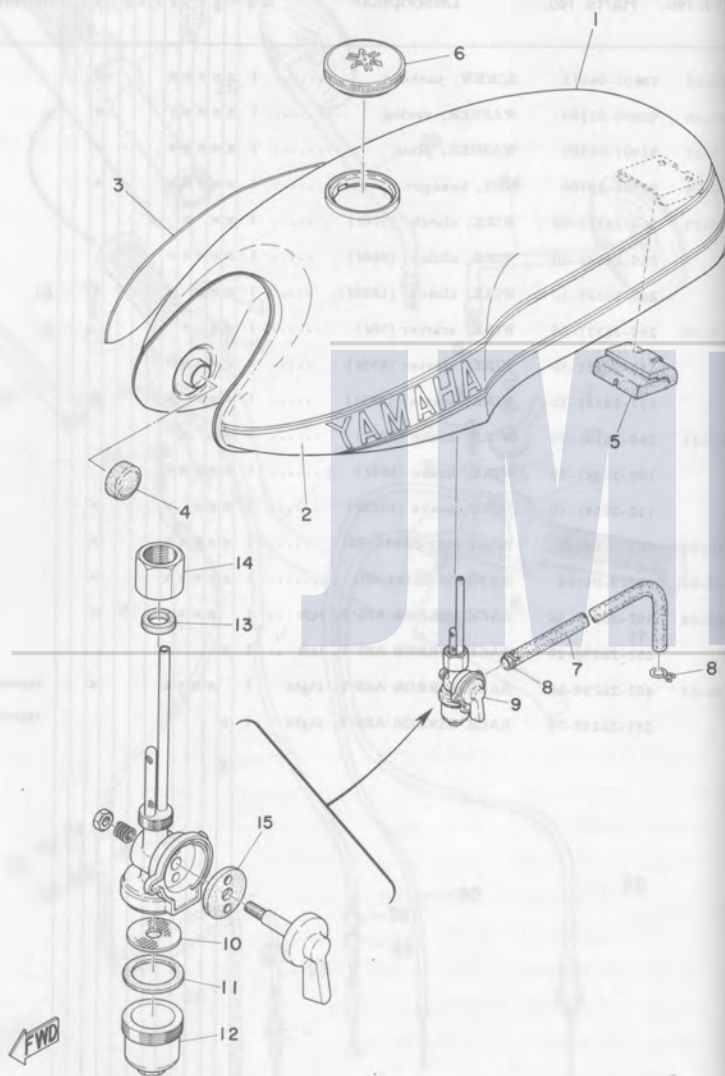
Fig. 20 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Qty	ITALY	ENGLAND	AUSTRIA	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWEDEN	SWITZERLAND	UNITED STATES	Other	Remarks
20-25	92501-06012	SCREW, panhead	1	x	x	x	x	x	x	x	x	x	x	x	
20-26	92901-06100	WASHER, spring	1	x	x	x	x	x	x	x	x	x	x	x	
20-27	92901-06200	WASHER, plain	1	x	x	x	x	x	x	x	x	x	x	x	
20-28	95301-10700	NUT, hexagon	1	x	x	x	x	x	x	x	x	x	x	x	
20-29	260-26335-00	WIRE, clutch (970l)	1	x	x	x	x	x	x	x	x	x	x	x	
	260-26335-20	WIRE, clutch (860l)	1	x	x	x	x	x	x	x	x	x	x	x	
	260-26335-10	WIRE, clutch (1030l)	1	x	x	x	x	x	x	x	x	x	x	x	
20-30	260-26331-00	WIRE, starter (90l)	1	x	x	x	x	x	x	x	x	x	x	x	
	137-26331-30	WIRE, starter (835l)	1	x	x	x	x	x	x	x	x	x	x	x	
	137-26331-11	WIRE, starter (985l)	1	x	x	x	x	x	x	x	x	x	x	x	
20-31	260-26341-00	WIRE, brake (970l)	1	x	x	x	x	x	x	x	x	x	x	x	
	109-26341-20	WIRE, brake (885l)	1	x	x	x	x	x	x	x	x	x	x	x	
	132-26341-10	WIRE, brake (1020l)	1	x	x	x	x	x	x	x	x	x	x	x	
20-32	90123-06011	BOLT (109-26345-00)	1	x	x	x	x	x	x	x	x	x	x	x	
20-33	90179-06143	NUT (109-26344-00)	1	x	x	x	x	x	x	x	x	x	x	x	
20-34	407-26290-50	BACK MIRROR ASS'Y, left	1	x	x	x	x	x	x	x	x	x	x	x	Optional Parts
	257-26290-20	BACK MIRROR ASS'Y, left	1	x	x	x	x	x	x	x	x	x	x	x	Optional Parts
20-35	407-26290-60	BACK MIRROR ASS'Y, right	1	x	x	x	x	x	x	x	x	x	x	x	Optional Parts
	257-26290-70	BACK MIRROR ASS'Y, right	1	x	x	x	x	x	x	x	x	x	x	x	Optional Parts

Fig. 21 FUEL TANK

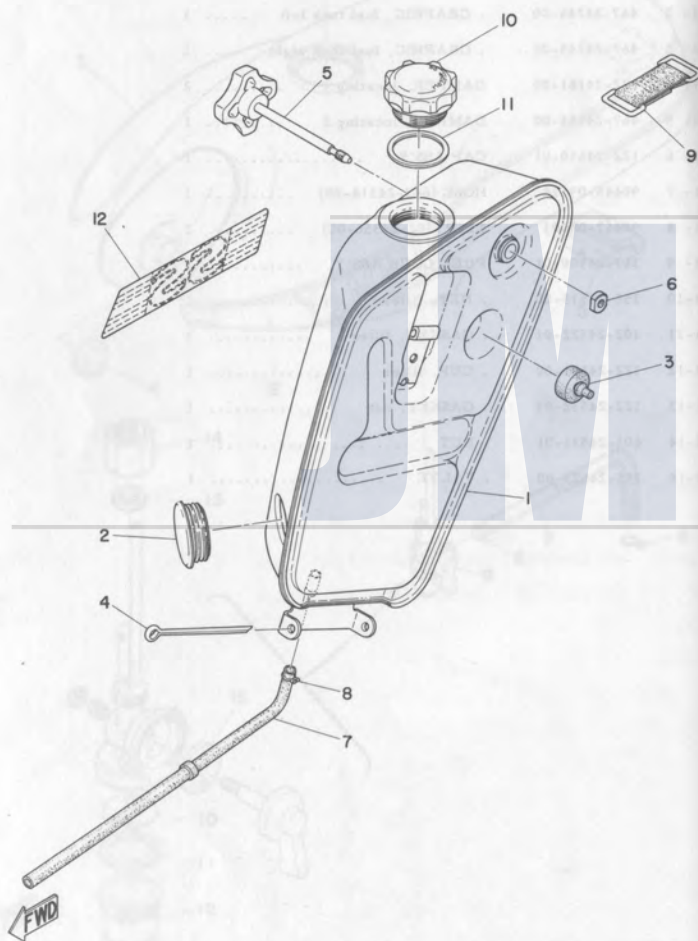


FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	467-24110-00-01	FUEL TANK COMP.	1		Baja Brown
	467-24110-00-05	FUEL TANK COMP.	1		Competition Yellow
	467-24110-00-06	FUEL TANK COMP.	1		Balboa Blue
21- 2	467-24244-00	. GRAPHIC, fuel tank left	1		
21- 3	467-24245-00	. GRAPHIC, fuel tank right	1		
21- 4	122-24181-00	DAMPER, locating 1	2		
21- 5	467-24184-00	DAMPER, locating 2	1		
21- 6	122-24610-01	CAP ASS'Y	1		
21- 7	90445-09114	HOSE (647-24314-00)	1		
21- 8	90467-08003	CLIP (101-24356-00)	2		
21- 9	367-24500-01	FUEL COCK ASS'Y	1		
21-10	355-24515-00	. NET, filter	1		
21-11	102-24522-01	. GASKET, filter	1		
21-12	122-24521-00	. CUP, filter	1		
21-13	122-24532-00	. GASKET, nut	1		
21-14	603-24531-01	. NUT	1		
21-15	355-24523-00	. VALVE	1		

parts

Fig. 22 OIL TANK

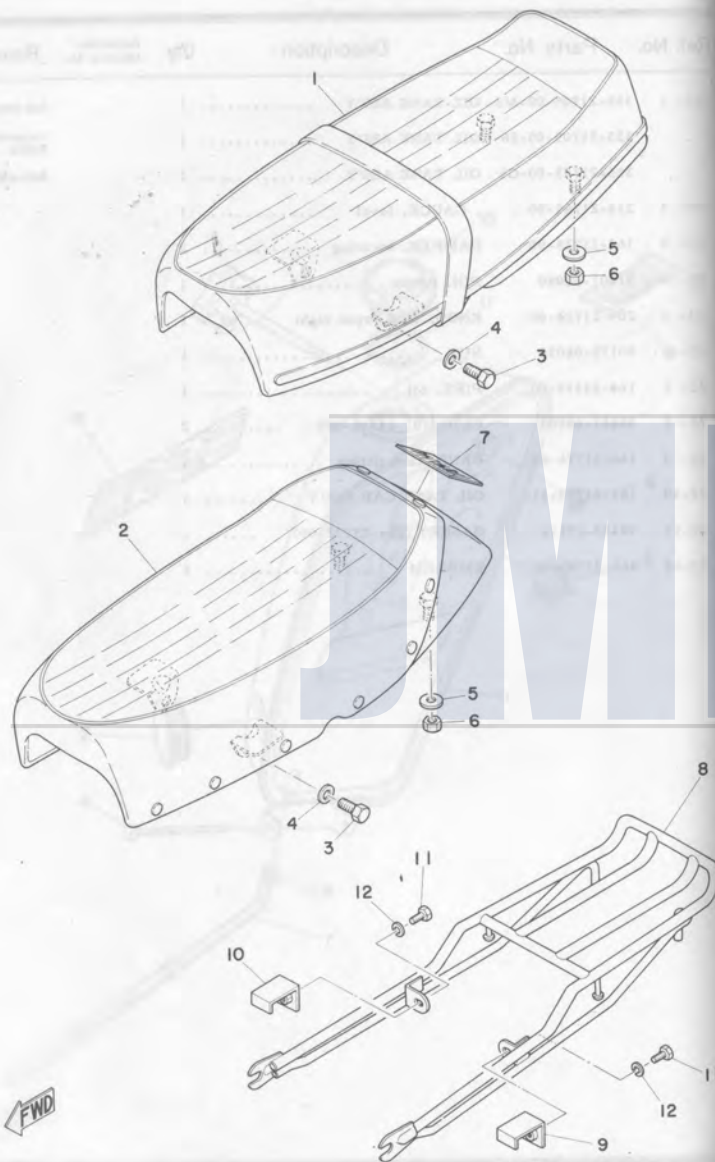


OIL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	355-21705-00-M3	OIL TANK ASS'Y	1		Baja Brown
	355-21705-00-26	OIL TANK ASS'Y	1		Competition Yellow
	355-21705-00-G6	OIL TANK ASS'Y	1		Balboa Blue
22- 2	214-21761-00	. GAUGE, level	1		
22- 3	164-21778-00	DAMPER, locating	2		
22- 4	91401-50080	PIN, cotter	1		
22- 5	209-21724-00	KNOB, side cover right	1		
22- 6	90179-06036	NUT	1		
22- 7	164-24319-00	PIPE, oil	1		
22- 8	90467-08003	CLIP (101-24356-00)	2		
22- 9	164-21776-00	BAND, tank fitting	1		
22-10	183-21770-11	OIL TANK CAP ASS'Y	1		
22-11	90430-29114	GASKET (214-21772-00)	1		
22-12	467-21787-00	EMBLEM	1		

parts

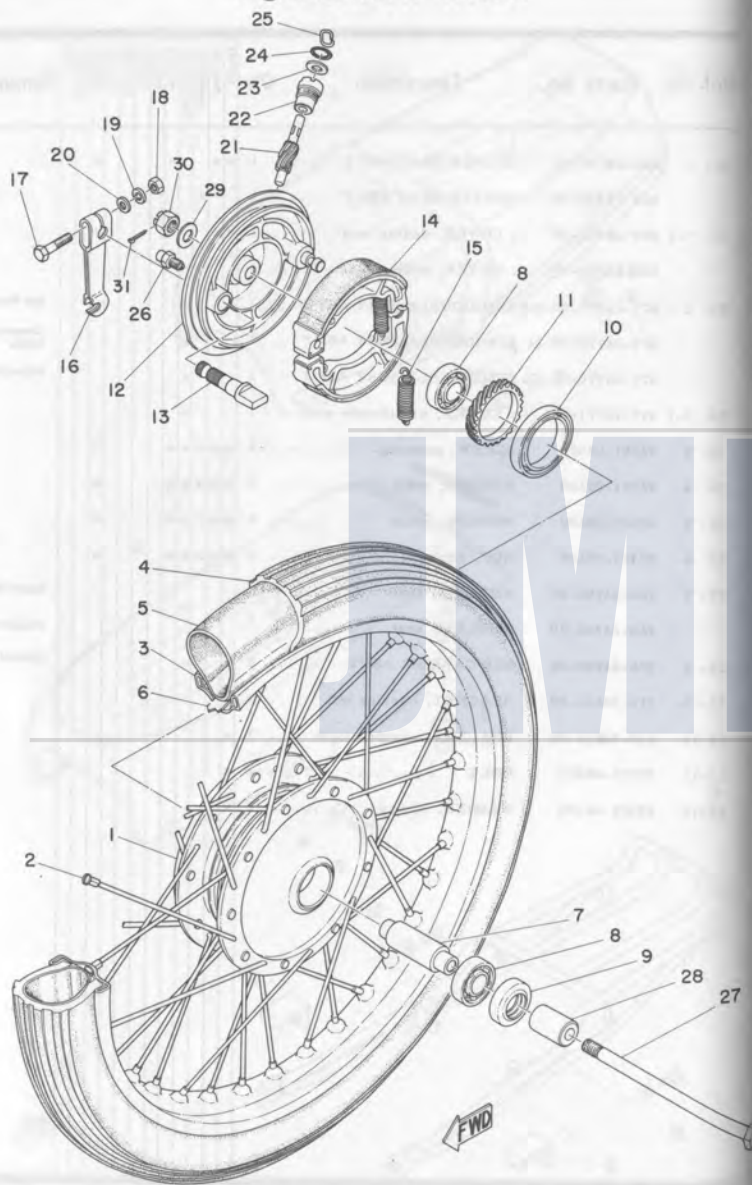
Fig. 23 SEAT



SEAT

Ref. No.	Rarts No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BEIJING	FINLAND	GERMANY	NORWAY	AUSTRIA	ITALY	Remarks
23- 1	467-24730-00	DOUBLE SEAT ASS'Y	 1	x	x		x					x		
	468-24730-00	DOUBLE SEAT ASS'Y	 1			x								
23- 1-1	467-24731-00	. COVER, double seat	 1	x	x		x					x		
	468-24731-00	. COVER, double seat	 1			x								
23- 2	471-24770-00-M3	SEMIDouble SEAT ASS'Y	.. 1				x							Baja Brown
	471-24770-00-26	SEMIDouble SEAT ASS'Y	.. 1				x							Competition Yellow
	471-24770-00-G6	SEMIDouble SEAT ASS'Y	.. 1				x							Balboa Blue
23- 2-1	471-24771-00	. COVER, semidouble seat	.. 1				x							
23- 3	92501-08015	SCREW, panhead	 2	x	x	x	x	x				x		
23- 4	92901-08200	WASHER, plain	 2	x	x	x	x	x				x		
23- 5	92901-08600	WASHER, plain	 2	x	x	x	x	x				x		
23- 6	95301-08600	NUT, hexagon	 2	x	x	x	x	x				x		
23- 7	260-24786-00	EMBLEM, seat	 1				x							Marine Blue
	260-24786-10	EMBLEM, seat	 1											Mandarin Orange
23- 8	206-24830-00	SUB CARRIER ASS'Y	 1	x										Optional Parts
23- 9	212-24832-00	BRACKET, carrier left	 1	x										
23-10	212-24833-00	BRACKET, carrier right	 1	x										
23-11	97201-08015	BOLT	 2	x										
23-12	92901-08100	WASHER, spring	 2	x										

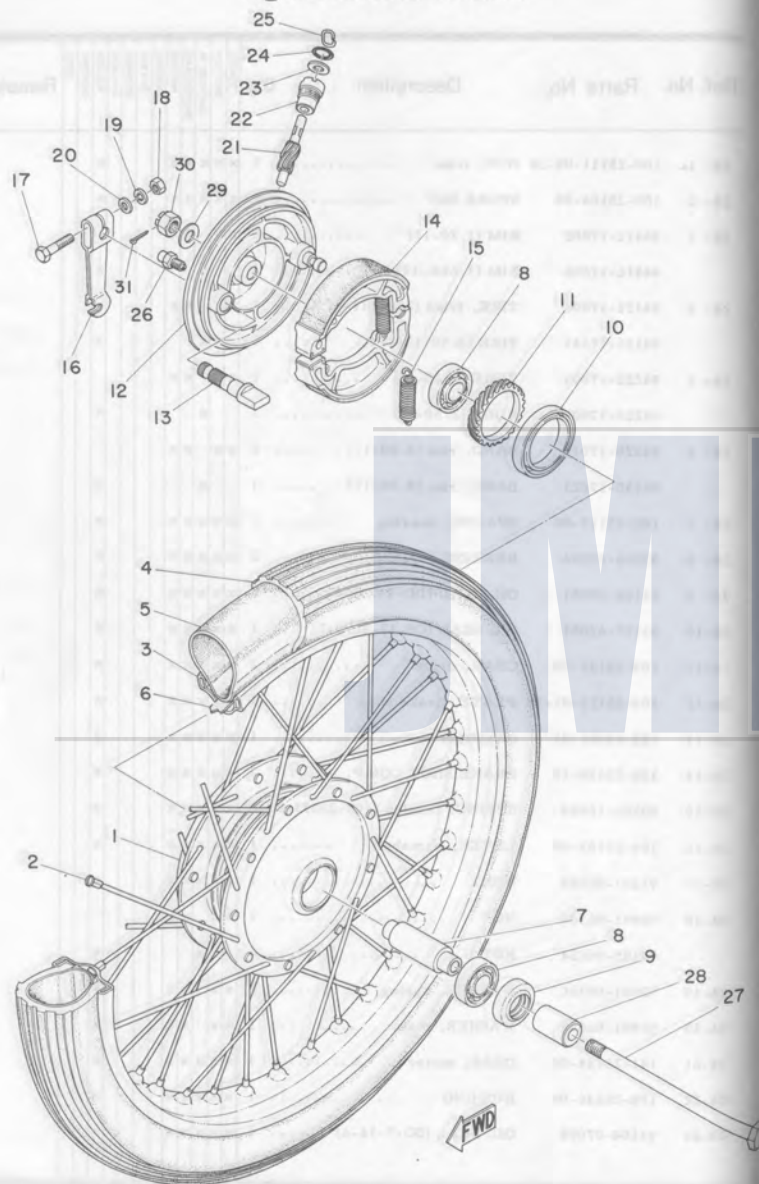
Fig. 24 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	FINLAND	DENMARK	SWEDEN	IRELAND	UNITED KINGDOM	ITALY	Remarks
24- 1	109-25111-00-38	HUB, front	1	x	x	x	x	x	x	x	x	x	x	x	
24- 2	109-25104-00	SPOKE SET	18	x	x	x	x	x	x	x	x	x	x	x	
24- 3	94412-17002	RIM (1.20-17)	1	x	x	x	x	x	x	x	x	x	x	x	
	94416-17096	RIM (1.60A-17)	1	x	x	x	x	x	x	x	x	x	x	x	
24- 4	94122-17008	TIRE, front (2.25-17-4PR)	1	x	x	x	x	x	x	x	x	x	x	x	
	94125-17141	TIRE (2.50-17-4PR)	1	x	x	x	x	x	x	x	x	x	x	x	
24- 5	94222-17003	TUBE (2.25-17)	1	x	x	x	x	x	x	x	x	x	x	x	
	94225-17005	TUBE (2.50-17)	1	x	x	x	x	x	x	x	x	x	x	x	
24- 6	94320-17019	BAND, rim (2.00-17)	1	x	x	x	x	x	x	x	x	x	x	x	
	94330-17023	BAND, rim (3.00-17)	1	x	x	x	x	x	x	x	x	x	x	x	
24- 7	102-25117-00	SPACER, bearing	1	x	x	x	x	x	x	x	x	x	x	x	
24- 8	93306-20204	BEARING (B6202Z)	2	x	x	x	x	x	x	x	x	x	x	x	
24- 9	93106-20001	OIL SEAL (DD-20-35-7)	1	x	x	x	x	x	x	x	x	x	x	x	
24-10	93107-42001	OIL SEAL (OS-42-52.5-7)	1	x	x	x	x	x	x	x	x	x	x	x	
24-11	109-25135-00	GEAR, drive	1	x	x	x	x	x	x	x	x	x	x	x	
24-12	109-25121-01-38	PLATE, brake shoe	1	x	x	x	x	x	x	x	x	x	x	x	
24-13	122-25351-01	CAMSHAFT	1	x	x	x	x	x	x	x	x	x	x	x	
24-14	326-25330-10	BRAKE SHOE COMP.	2	x	x	x	x	x	x	x	x	x	x	x	
24-15	90506-16034	SPRING, tension (102-25333-00)	2	x	x	x	x	x	x	x	x	x	x	x	
24-16	109-25155-00	LEVER, camshaft	1	x	x	x	x	x	x	x	x	x	x	x	
24-17	91201-06030	BOLT	1	x	x	x	x	x	x	x	x	x	x	x	
24-18	98801-06100	NUT	1	x	x	x	x	x	x	x	x	x	x	x	
	90185-06034	NUT U	1	x	x	x	x	x	x	x	x	x	x	x	
24-19	92901-06100	WASHER, spring	1	x	x	x	x	x	x	x	x	x	x	x	
24-20	92901-06600	WASHER, plain	1	x	x	x	x	x	x	x	x	x	x	x	
24-21	141-25138-00	GEAR, meter	1	x	x	x	x	x	x	x	x	x	x	x	
24-22	109-25136-00	BUSHING	1	x	x	x	x	x	x	x	x	x	x	x	
24-23	93104-07003	OIL SEAL (SO-7-14-4)	1	x	x	x	x	x	x	x	x	x	x	x	

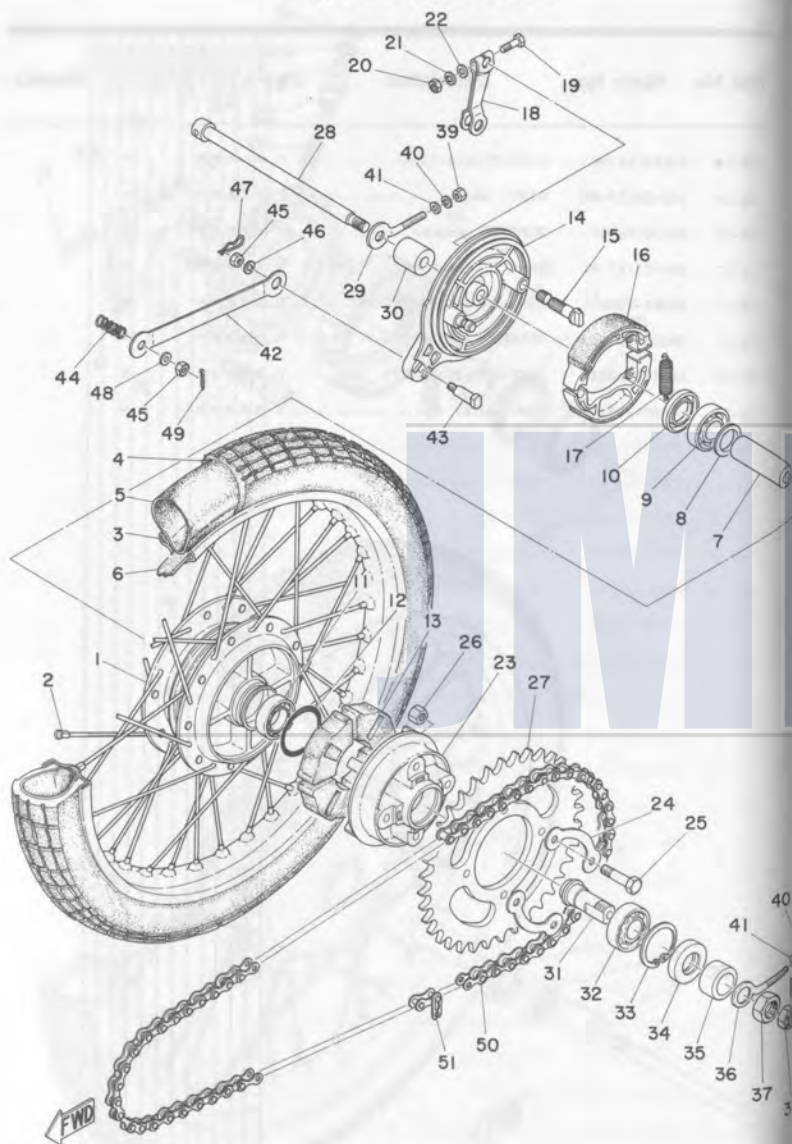
Fig. 24 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	GERMANY	ITALY	NETHERLANDS	SPAIN	SWEDEN	SWITZERLAND	UNITED KINGDOM	USA	REMARKS
24-24	93210-14104	O-RING (2.4-13.8)	1	x	x	x	x	x	x	x	x	x	
24-25	102-25137-00	RING, stop	1	x	x	x	x	x	x	x	x	x	
24-26	93700-06001	NIPPLE, grease	1	x	x	x	x	x	x	x	x	x	
24-27	451-25181-01	SHAFT, wheel	1	x	x	x	x	x	x	x	x	x	
24-28	90387-10081	COLLAR (128-25183-00)	1	x	x	x	x	x	x	x	x	x	
24-29	90201-10123	WASHER, plate (256-21715-01)	1	x	x	x	x	x	x	x	x	x	
24-30	90171-10004	NUT (353-25182-00)	1	x	x	x	x	x	x	x	x	x	
24-31	91401-20020	PIN, cotter	1	x	x	x	x	x	x	x	x	x	

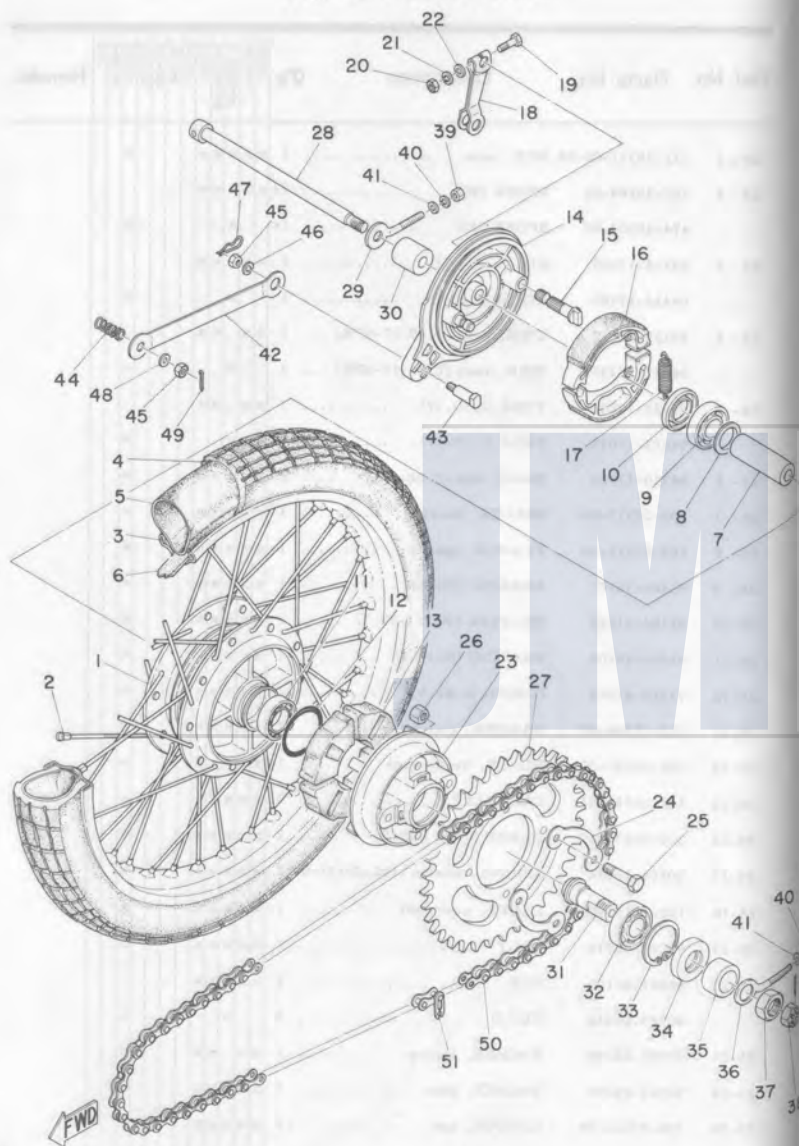
Fig. 25 REAR WHEEL



REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	IRELAND	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
25- 1	132-25311-00-38	HUB, rear	1	x	x	x	x	x	x					
25- 2	122-25304-00	SPOKE SET	1s	x	x	x	x	x						
	474-25304-00	SPOKE SET	1s			x								
25- 3	94414-17003	RIM (1.40-17)	1	x	x	x	x							
	94418-17109	RIM (1.85B-17)	1			x								
25- 4	94125-17012	TIRE, rear (2.50-17-4PR)	1	x	x	x	x							
	94127-17137	TIRE, rear (2.75-17-6PR)	1			x								
25- 5	94225-17005	TUBE (2.50-17)	1	x	x	x	x							
	94227-17032	TUBE (2.75-17)	1			x								
25- 6	94330-17023	BAND, rim (3.00-17)	1	x	x	x	x							
25- 7	102-25317-00	SPACER, bearing	1	x	x	x	x							
25- 8	102-25315-00	FLANGE, spacer	1	x	x	x	x							
25- 9	93306-30101	BEARING (B6301)	1	x	x	x	x							
25-10	93104-21016	OIL SEAL (SO-21-37-7)	1	x	x	x	x							
25-11	93306-30103	BEARING (B63018)	1	x	x	x	x							
25-12	93210-41041	O-RING (4-40.5)	1	x	x	x	x							
25-13	132-25364-00	DAMPER, clutch	4	x	x	x	x							
25-14	102-25321-00-38	PLATE, brake shoe	1	x	x	x	x							
25-15	122-25351-01	CAMSHAFT	1	x	x	x	x							
25-16	326-25330-10	BRAKE SHOE COMP.	2	x	x	x	x							
25-17	90506-16034	SPRING, tension (102-25333-00)	2	x	x	x	x							
25-18	122-25355-00	LEVER, camshaft	1	x	x	x	x							
25-19	91201-06030	BOLT	1	x	x	x	x							
25-20	98801-06100	NUT	1	x	x	x	x							
	90185-06034	NUT U	1			x								
25-21	92901-06100	WASHER, spring	1	x	x	x	x							
25-22	92901-06600	WASHER, plain	1	x	x	x	x							
25-23	132-25366-01	CLUTCH, hub	1	x	x	x	x							

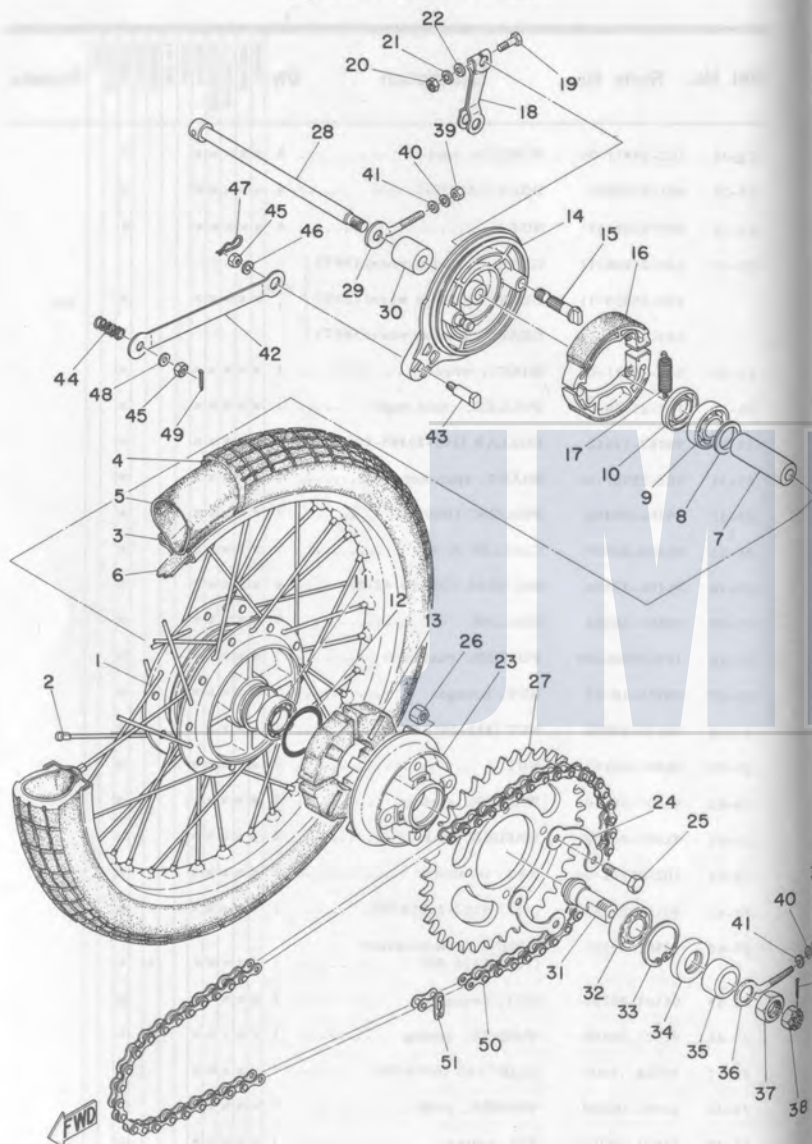
Fig. 25 REAR WHEEL



REAR WHEEL

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	BELOW	FINLAND	DENMARK	NETHERLANDS	IRELAND	ITALY	Remarks
25-24	102-25412-00	WASHER, lock	2	x	x	x	x	x	x	x	x	x	x	
25-25	90109-08057	BOLT (102-25411-01)	4	x	x	x	x	x	x	x	x	x	x	
25-26	90170-08157	NUT	4	x	x	x	x	x	x	x	x	x	x	
25-27	122-25438-11	GEAR, sprocket wheel (38T)	U.R. 1	x	x	x	x	x	x	x	x	x	x	STD
	122-25439-11	GEAR, sprocket wheel (39T)		x	x	x	x	x	x	x	x	x	x	
	122-25440-11	GEAR, sprocket wheel (40T)		x	x	x	x	x	x	x	x	x	x	
25-28	357-25381-00	SHAFT, wheel	1	x	x	x	x	x	x	x	x	x	x	
25-29	102-25389-00	PULLER, chain right	1	x	x	x	x	x	x	x	x	x	x	
25-30	90387-12412	COLLAR (102-25383-00)	1	x	x	x	x	x	x	x	x	x	x	
25-31	102-25387-02	SHAFT, sprocket	1	x	x	x	x	x	x	x	x	x	x	
25-32	93306-00406	BEARING (B6004Z)	1	x	x	x	x	x	x	x	x	x	x	
25-33	93420-42007	CIRCLIP (R-42)	1	x	x	x	x	x	x	x	x	x	x	
25-34	93106-30004	OIL SEAL (DD-30-42-8)	1	x	x	x	x	x	x	x	x	x	x	
25-35	90387-18143	COLLAR	1	x	x	x	x	x	x	x	x	x	x	
25-36	127-25388-00	PULLER, chain left	1	x	x	x	x	x	x	x	x	x	x	
25-37	90170-18165	NUT, hexagon	1	x	x	x	x	x	x	x	x	x	x	
25-38	90171-10004	NUT (353-25182-00)	1	x	x	x	x	x	x	x	x	x	x	
25-39	98801-06100	NUT	2	x	x	x	x	x	x	x	x	x	x	
25-40	92901-06100	WASHER, spring	2	x	x	x	x	x	x	x	x	x	x	
25-41	92901-06600	WASHER, plain	2	x	x	x	x	x	x	x	x	x	x	
25-42	102-25371-00	BAR, tension	1	x	x	x	x	x	x	x	x	x	x	
25-43	90109-08183	BOLT (102-25373-00)	1	x	x	x	x	x	x	x	x	x	x	
25-44	90501-20129	SPRING, compression (102-25374-00)	1	x	x	x	x	x	x	x	x	x	x	
25-45	95301-08700	NUT, hexagon	2	x	x	x	x	x	x	x	x	x	x	
25-46	92901-08100	WASHER, spring	1	x	x	x	x	x	x	x	x	x	x	
25-47	90468-12007	CLIP (102-25375-00)	1	x	x	x	x	x	x	x	x	x	x	
25-48	92901-08600	WASHER, plain	1	x	x	x	x	x	x	x	x	x	x	
25-49	91401-20012	PIN, cotter	1	x	x	x	x	x	x	x	x	x	x	

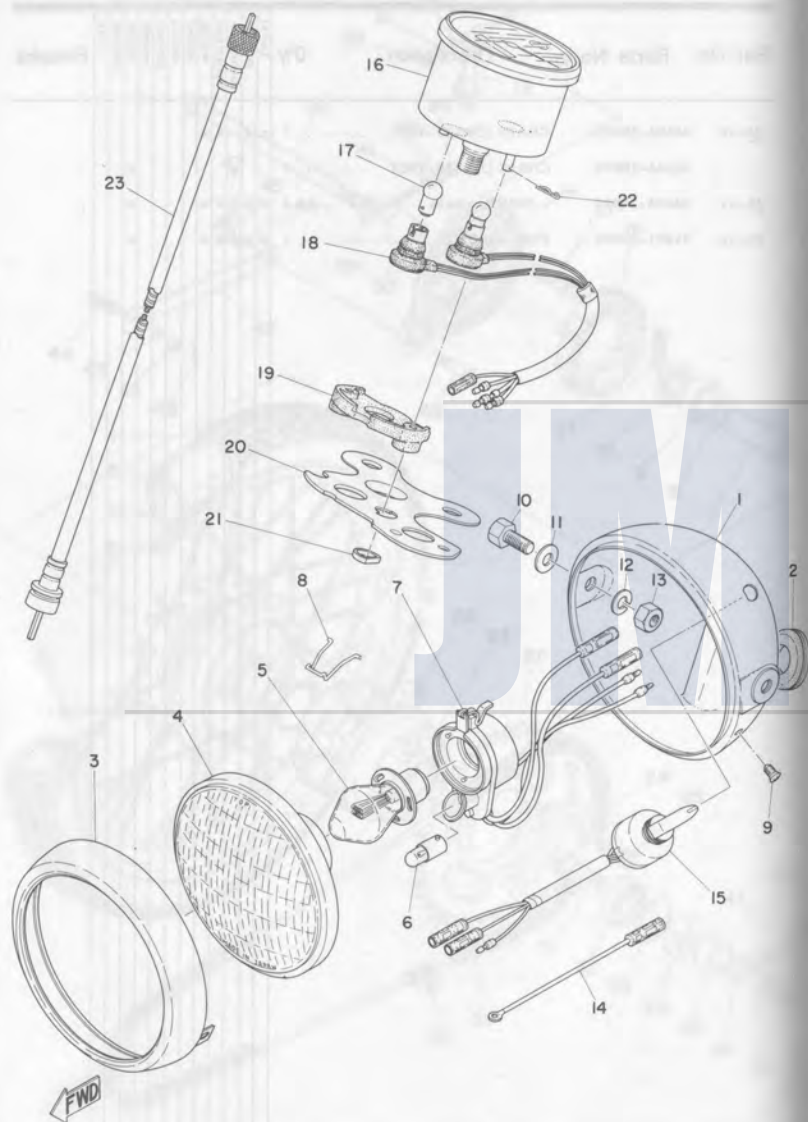
Fig. 25 REAR WHEEL



REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	DENMARK	FINLAND	IRELAND	ITALY	REMARKS
25-50	94504-20095	CHAIN (DK420-95L)	1	x	x	x	x						
	94504-20099	CHAIN (DK420-99L)	1				x						
25-51	94604-20001	JOINT, chain	1	x	x	x	x	x					
25-52	91401-20020	PIN, cotter	1	x	x	x	x	x					

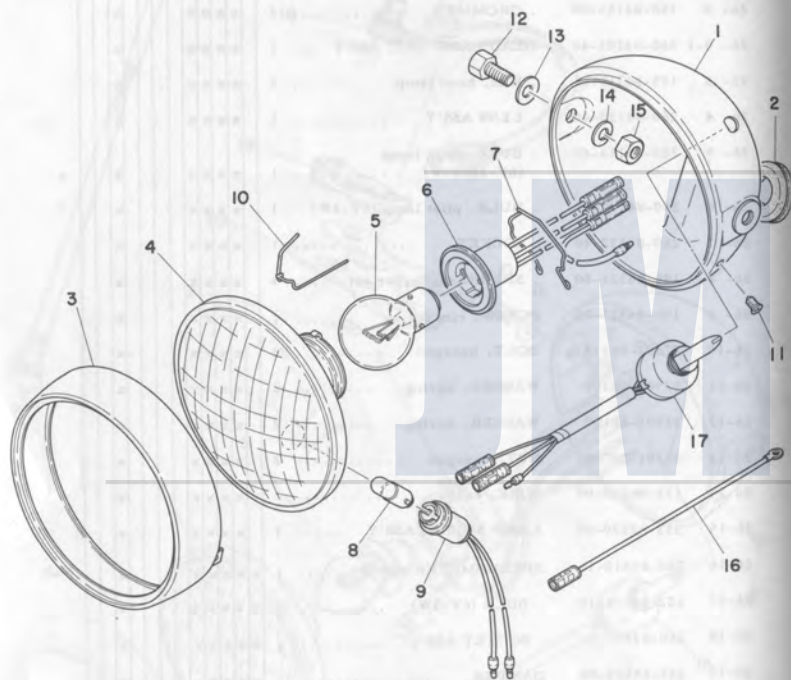
Fig. 26 HEAD LAMP 1 · SPEEDOMETER



HEAD LAMP 1 · SPEEDOMETER

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	FINLAND	NETHERLANDS	AUSTRIA	ENGLAND	ITALY	Remarks
26- 1	260-84130-40-M3 BODY ASS'Y		1	x	x	x	x				x		Baja Brown
	260-84130-40-26 BODY ASS'Y		1	x	x	x	x				x		Competition Yellow
	260-84130-40-G6 BODY ASS'Y		1	x	x	x	x				x		Balboa Blue
26- 2	150-84153-00	. GROMMET	2	x	x	x	x				x		
26- 0-1	260-84103-40	HEAD LAMP UNIT ASS'Y	1	x	x	x	x				x		
26- 3	195-84315-01	. RIM, head lamp	1	x	x	x	x				x		
26- 4	260-84120-40	. LENS ASS'Y	1	x	x	x	x				x		
26- 5	260-84114-40	. BULB, head lamp (6V-25/25W)	1	x	x	x	x				x		*
26- 6	260-84147-40	. BULB, pilot lamp (6V-4W)	1	x	x	x	x				x		*
26- 7	260-84112-40	. SOCKET	1	x	x	x	x				x		
26- 8	195-84324-00	. SPRING, reflector set	3	x	x	x	x				x		
26- 9	195-84325-00	SCREW, rim fitting	1	x	x	x	x				x		
26-10	97303-08018	BOLT, hexagon	2	x	x	x	x				x		
26-11	92903-08200	WASHER, spring	2	x	x	x	x				x		
26-12	92901-08100	WASHER, spring	2	x	x	x	x				x		
26-13	95301-08700	NUT, hexagon	2	x	x	x	x				x		
26-14	173-84313-00	WIRE, earth	1	x	x	x	x				x		
26-15	353-82520-80	LAMP SWITCH ASS'Y	1	x	x	x	x				x		
26-16	260-83510-11	SPEEDOMETER ASS'Y	1	x	x	x	x				x		Km/h
26-17	122-83516-10	. BULB (6V-3W)	2	x	x	x	x				x		
26-18	260-83520-11	. SOCKET ASS'Y	1	x	x	x	x				x		
26-19	237-83523-00	DAMPER	1	x	x	x	x				x		
26-20	467-83519-00-98	BRACKET, meter	1	x	x	x	x				x		Frosting Black
26-21	90209-05029	WASHER (214-83524-00)	2	x	x	x	x				x		
26-22	90468-10050	CLIP (156-83525-00)	2	x	x	x	x				x		
26-23	260-83550-00	SPEEDOMETER CABLE ASS'Y	1	x	x	x	x				x		

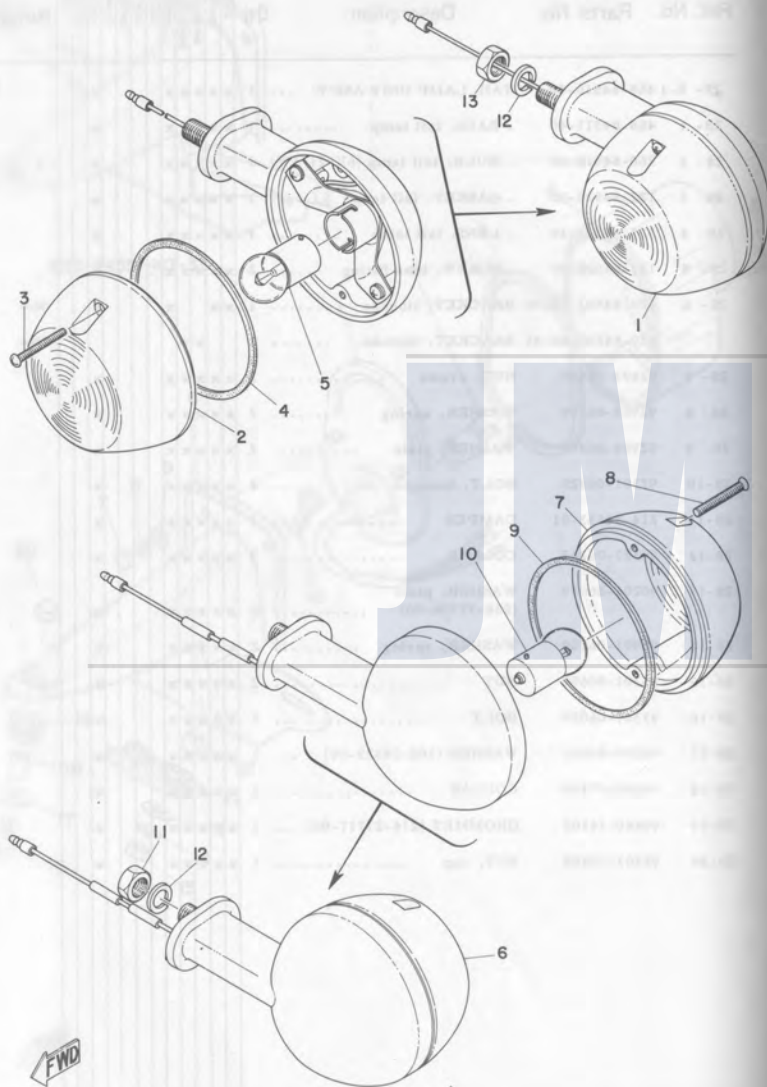
Fig. 27 HEAD LAMP 2



HEAD LAMP 2

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	SPAIN	ITALY	PORTUGAL	GREECE	TURKEY	YUGOSLAVIA	CROATIA	SLOVENIA	CZECH REPUBLIC	POLAND	HUNGARY	ROMANIA	BULGARIA	ALBANIA	MACEDONIA	SERBIA	FINLAND	DENMARK	NORWAY	SWEDEN	IRELAND	UNITED KINGDOM	Remarks
27- 1	260-84130-40-M3 BODY ASS'Y		1	x																											Baja Brown
	260-84130-40-26 BODY ASS'Y		1	x																											Competition Yellow
	260-84130-40-G6 BODY ASS'Y		1	x																											Balboa Blue
27- 2	150-84153-00	. GROMMET	2	x																											
27- 0-1	290-84103-21	HEAD LAMP UNIT ASS'Y	1	x																											
27- 3	290-84115-21	. RIM, head lamp	1	x																											*
27- 4	290-84120-21	. LENS ASS'Y	1	x																											
27- 5	290-84114-21	. BULB, head lamp (6V-25/25W)	1	x																											*
27- 6	290-84112-21	. SOCKET	1	x																											
27- 7	308-84135-21	. SPRING	1	x																											
27- 8	260-84147-40	. BULB, pilot lamp (6V-4W)	1	x																											
27- 9	306-84346-40	. SOCKET CORD ASS'Y	1	x																											
27-10	290-84124-21	. SPRING, reflector set	3	x																											
27-11	195-84325-00	SCREW, rim fitting	1	x																											
27-12	97303-08018	BOLT, hexagon	2	x																											
27-13	92903-08200	WASHER, plain	2	x																											
27-14	92901-08100	WASHER, spring	2	x																											
27-15	95301-08700	NUT, hexagon	2	x																											
27-16	173-84313-00	WIRE, earth	1	x																											
27-17	353-82520-80	LAMP SWITCH ASS'Y	1	x																											

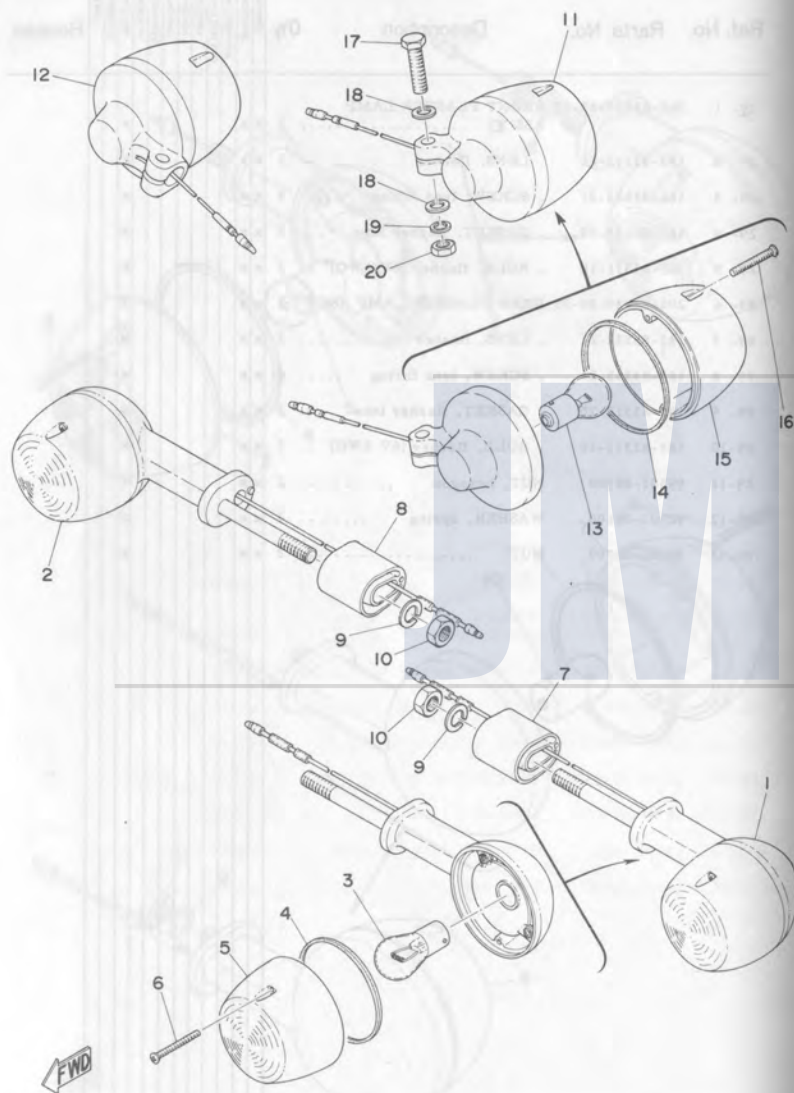
Fig. 29 FLASHER LAMP 1



FLASHER LAMP 1

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	BRITAIN	SPAIN	IRELAND	NETHERLANDS	GERMANY	ITALY	ENGLAND	REMARKS
29- 1	260-83310-35-93	FRONT FLASHER LAMP ASS'Y	2	x	x										
29- 2	183-83332-21	. LENS, flasher	2	x	x										
29- 3	183-83333-21	. SCREW, lens fitting	4	x	x										
29- 4	183-83313-70	. GASKET, flasher lens	2	x	x										
29- 5	185-83311-10	. BULB, flasher (6V-8WG)	2	x	x										
29- 6	206-83330-35-93	REAR FLASHER LAMP ASS'Y	2	x	x										
29- 7	183-83332-21	. LENS, flasher	2	x	x										
29- 8	183-83333-21	. SCREW, lens fitting	4	x	x										
29- 9	183-83313-70	. GASKET, flasher lens	2	x	x										
29-10	185-83311-10	. BULB, flasher (6V-8WG)	2	x	x										
29-11	95301-08700	NUT, hexagon	2	x	x										
29-12	92901-08100	WASHER, spring	4	x	x										
29-13	95303-08700	NUT	2	x	x										

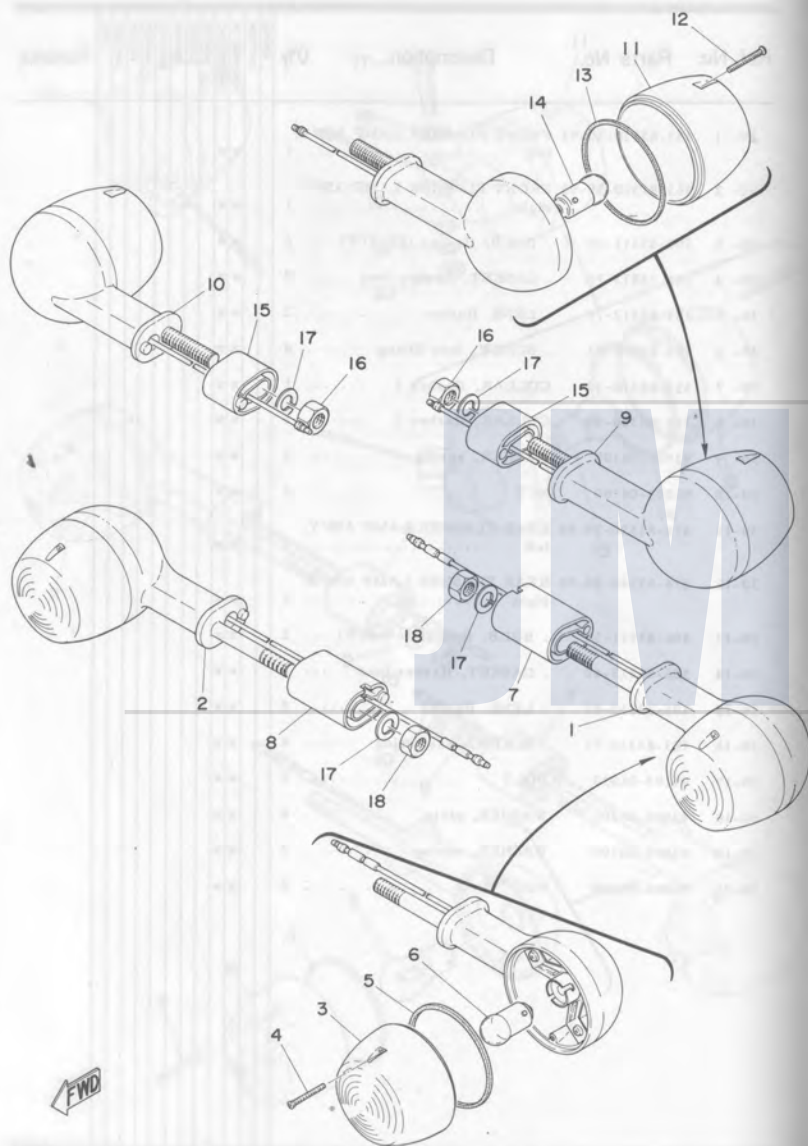
Fig. 30 FLASHER LAMP 2



FLASHER LAMP 2

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	ENGLAND	ITALY	Remarks
30- 1	353-83310-30-93	FRONT FLASHER LAMP ASS'Y, left	1	x	x					
30- 2	353-83320-30-93	FRONT FLASHER LAMP ASS'Y right	1	x	x					
30- 3	308-83311-30	. BULB, flasher (6V-21W) ..	2	x	x					
30- 4	183-83313-70	. GASKET, flasher lens ...	2	x	x					
30- 5	183-83312-70	. LENS, flasher	2	x	x					
30- 6	183-83333-71	. SCREW, lens fitting	4	x	x					
30- 7	353-83316-30	COLLAR, flasher 1	1	x	x					
30- 8	353-83326-30	COLLAR, flasher 2	1	x	x					
30- 9	92901-08100	WASHER, spring	2	x	x					
30-10	95303-08700	NUT	2	x	x					
30-11	474-83330-30-93	REAR FLASHER LAMP ASS'Y, left	1	x	x					
30-12	474-83340-30-93	REAR FLASHER LAMP ASS'Y, right	1	x	x					
30-13	308-83311-30	. BULB, flasher (6V-21W) ..	2	x	x					
30-14	306-83313-40	. GASKET, flasher lens ...	2	x	x					
30-15	306-83332-40	. LENS, flasher	2	x	x					
30-16	183-83333-71	. SCREW, lens fitting	4	x	x					
30-17	91103-06030	BOLT	2	x	x					
30-18	92903-06200	WASHER, plain	4	x	x					
30-19	92903-06100	WASHER, spring	2	x	x					
30-20	98803-06200	NUT	2	x	x					

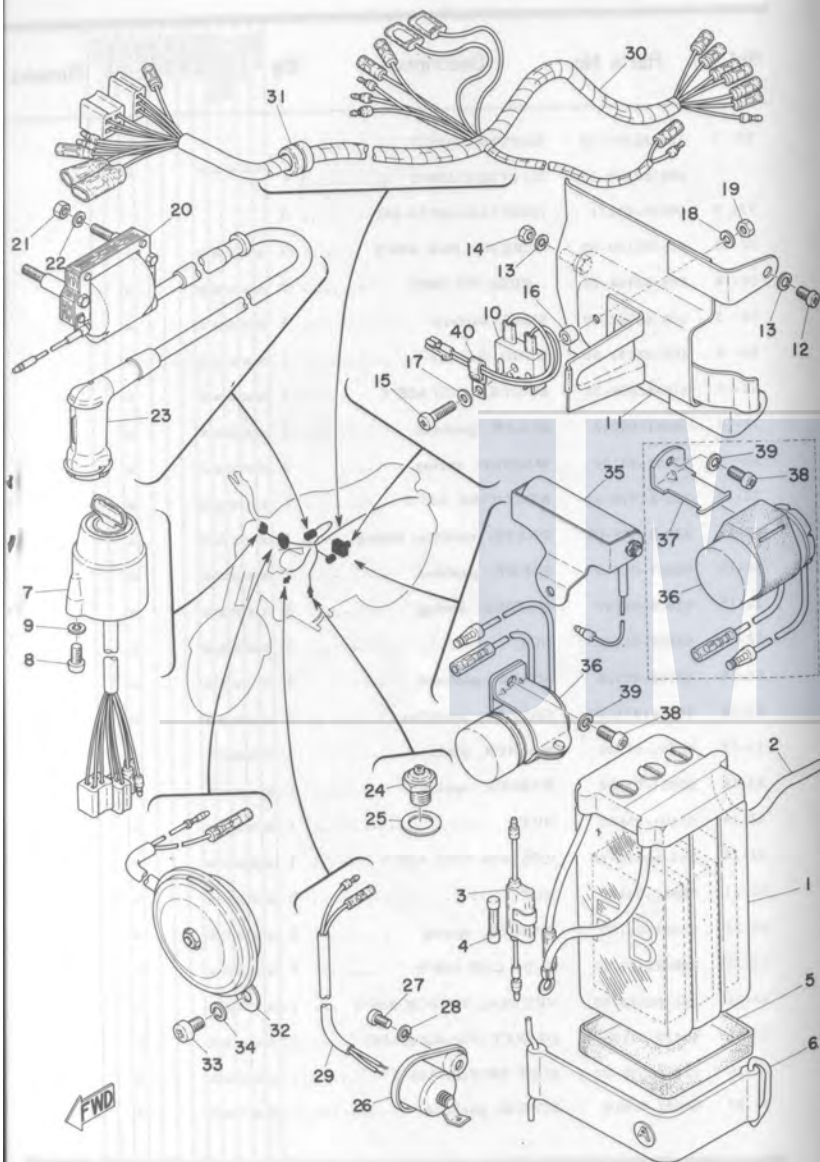
Fig. 31 FLASHER LAMP 3



FLASHER LAMP 3

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	NETHERLANDS	FINLAND	SWEDEN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
31- 1	420-83310-30-93	FLASHER LAMP ASS'Y, left	1							x						
31- 2	420-83320-30-93	FLASHER LAMP ASS'Y, right	1							x						
31- 3	183-83332-21	. LENS, flasher	2							x						
31- 4	183-83333-21	. SCREW, lens fitting	4							x						
31- 5	183-83313-70	. GASKET, flasher lens	2							x						
31- 6	185-83311-10	. BULB, flasher (6V-8WG)	2							x						
31- 7	353-83316-30	COLLAR, flasher 1	1							x						
31- 8	353-83326-30	COLLAR, flasher 2	1							x						
31- 9	206-83330-85-93	REAR FLASHER LAMP ASS'Y, left	1							x						
31-10	206-83340-85-93	REAR FLASHER LAMP ASS'Y, right	1							x						
31-11	183-83332-21	. LENS, flasher	2							x						
31-12	183-83333-21	. SCREW, lens fitting	4							x						
31-13	183-83313-70	. GASKET, flasher lens	2							x						
31-14	185-83311-10	. BULB, flasher (6V-8WG)	2							x						
31-15	249-83316-95-93	COLLAR, flasher lamp	2							x						
31-16	95301-08700	NUT	2							x						
31-17	92901-08100	WASHER, spring	4							x						
31-18	95303-08700	NUT	2							x						

Fig. 32 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	GERMANY	NETHERLANDS	SWITZERLAND	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
32-28	92901-05100	WASHER, spring	1	x	x	x	x	x					x	
32-29	471-82531-00	WIRE, read	1	x	x	x	x	x					x	
32-30	469-82590-20	WIRE HARNESS ASS'Y	1	x	x	x	x	x					x	
32-31	90480-13016	GROMMET (136-82598-00)	1	x	x	x	x	x					x	
32-32	420-83371-41	HORN	1	x	x			x					x	
	260-83371-12	HORN	1					x	x					
32-33	92501-06010	SCREW, panhead	2	x	x	x	x	x					x	
32-34	92901-06100	WASHER, spring	2	x	x	x	x	x					x	
32-35	260-85370-02	RESISTOR ASS'Y	1	x	x	x	x	x					x	
32-36	260-83350-10	FLASHER RELAY ASS'Y	1	x	x			x					x	
	375-83350-30	FLASHER RELAY ASS'Y	1					x	x					
32-37	474-83352-00	BRACKET, flasher relay	1					x	x					
32-38	92501-06012	SCREW, panhead	1	x	x	x	x	x					x	
32-39	92901-06100	WASHER, spring	1	x	x	x	x	x					x	
32-40	90465-06038	CLAMP (650-82326-00)	1	x	x	x	x	x					x	

NUMERICAL INDEX

YAMAHA
PARTS

NUMERICAL INDEX

Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.
3- 8	102-11633-01	32- 3	116-82150-00	10-26	127-14133-00
15- 2	102-22123-00	32- 4	116-82151-00	10- 9	127-14134-00
21-11	102-24522-01	8-15	117-15644-00	10-13	127-14135-00
24- 7	102-25117-00	1-19	120-15371-00	10-19	127-14136-00
24-25	102-25137-00	15-18	120-27430-02	10-18	127-14137-00
25- 8	102-25315-00	15-19	120-27433-00	10- 2	127-14143-34
25- 7	102-25317-00	9- 3	122-14412-00	10- 2	127-14143-36
25-14	102-25321-00-38	11- 2	122-14612-02	10- 2	127-14143-38
25-42	102-25371-00	4- 3	122-16164-00	10-24	127-14161-00
25-31	102-25387-02	4-15	122-16164-00	10-12	127-14171-00
25-29	102-25389-00	17- 4	122-21517-00	25-36	127-25388-00
25-24	102-25412-00	14- 7	122-21724-00	28- 5	127-84524-30
11-15	102-27114-00	15- 5	122-22151-00	4- 5	131-16321-00
32- 1	104-82110-10	18-16	122-23114-00	11- 3	132-14613-00
32- 1	104-82110-20	18-20	122-23346-01	11-13	132-14713-00
32- 5	104-82122-00	19-13	122-23441-00	11-14	132-14714-01
1-13	107-11181-01	19-12	122-23442-02	5-21	132-15653-00-10
1-11	109-11351-00	21- 4	122-24181-00	5-21	132-15653-00-12
3- 7	109-11631-02-96	21-12	122-24521-00	5-21	132-15653-00-14
3- 7	109-11631-02-98	21-13	122-24532-00	8-13	132-15664-00
3- 7	109-11635-02	21- 6	122-24610-01	8-11	132-15676-00
3- 7	109-11636-02	25- 2	122-25304-00	2- 2	132-16346-00
15- 3	109-22141-00	24-13	122-25351-01	7-10	132-18113-01
18- 5	109-23125-00	25-15	122-25351-01	6-16	132-18140-01
18- 8	109-23143-00	25-18	122-25355-00	25- 1	132-25311-00-38
18- 7	109-23145-01	25-27	122-25438-11	25-13	132-25364-00
24- 2	109-25104-00	25-27	122-25439-11	25-23	132-25366-01
24- 1	109-25111-00-38	25-27	122-25440-11	20- 1	132-26111-01
24-12	109-25121-01-38	16- 2	122-27112-00	20-31	132-26341-10
24-11	109-25135-00	16- 8	122-27413-00	19- 7	136-23415-00
24-22	109-25136-00	32-26	122-82530-00	20-17	136-26241-00
24-16	109-25155-00	26-17	122-83516-10	32-24	136-82540-00
20-31	109-26341-20	28- 3	122-84523-30	12-17	137-13128-00
16- 5	109-27115-00	3- 3	126-11651-00	12-11	137-13137-00-10
13-15	109-81328-10	12- 1	126-13116-00	12-12	137-13138-01
20-12	109-82820-11-94	10-16	127-14116-09	12- 5	137-13176-00
13-12	110-81346-20	10- 8	127-14123-00	4-10	137-16356-00
13- 8	110-81347-20	10-25	127-14124-20	20-18	137-26242-60
13- 4	110-81348-20	10-29	127-14125-00	20-20	137-26243-60

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
20-24	137-26261-01	29- 9	183-83313-70	18-10	207-23141-00
20-21	137-26311-60	30- 4	183-83313-70	18-10	207-24141-10
20-30	137-26331-11	31- 5	183-83313-70	18- 3	207-23147-00
20-30	137-26331-30	31-13	183-83313-70	18-14	207-23163-00
20- 2	137-82710-11-94	29- 2	183-83332-21	20-22	207-26312-00
20- 3	137-83912-02-38	29- 7	183-83332-21	16- 1	207-27111-00
20- 5	137-83913-01	31- 3	183-83332-21	13- 7	207-81321-10
20-15	137-83913-01	31-11	183-83332-21	13-11	207-81326-10
20-13	137-83922-02-38	29- 3	183-83333-21	13-14	207-81331-10
20- 7	137-83941-01	29- 8	183-83333-21	22- 5	209-21724-00
14- 9	141-21717-00	31- 4	183-83333-21	18-13	209-23122-40
24-21	141-25138-00	31-12	183-83333-21	18-12	209-23142-40
20-19	150-26249-00	30- 6	183-83333-71	18- 6	209-23150-40
26- 2	150-84153-00	30-16	183-83333-71	23- 9	212-24832-00
27- 2	150-84153-00	19- 9	185-23435-00-98	23-10	212-24833-00
8- 6	156-15618-01	29- 5	185-83311-10	20-21	212-26311-00
19- 2	156-23411-00	29-10	185-83311-10	6-26	214-17812-00
19- 4	156-23412-00	31- 6	185-83311-10	22- 2	214-21761-00
2- 5	164-15415-00	31-14	185-83311-10	28-11	214-84553-01
6-12	164-18561-00	13- 2	185-81312-10	15- 1	220-22110-00-33
22- 9	164-21776-00	13- 3	185-81313-10	32-11	220-81975-00
22- 3	164-21778-00	13- 6	185-81332-10	26-19	237-83523-00
19- 1	164-23462-00	13- 1	185-81350-10	7- 9	248-18111-00-93
22- 7	164-24319-00	26- 3	195-84315-01	31-15	249-83316-95-93
32- 6	164-82131-00	26- 8	195-84324-00	4-13	254-15631-00
13-16	165-81145-21	26- 9	195-84325-00	12- 2	256-17837-00
10-28	167-14119-00	27-11	195-84325-00	3- 0-1	257-11400-01
10-27	167-14121-00	18-11	196-23191-40	3- 1	257-11412-01
14-12	169-23480-10	8- 2	205-15612-01	3- 2	257-11422-00
26-14	173-84313-00	23- 8	206-24830-00	3- 5	257-11681-00
27-16	173-84313-00	29- 6	206-83330-35-93	12- 0-1	257-13101-03
15- 6	180-22117-00	31- 9	206-83330-85-93	12- 3	257-13175-00
16-11	180-27231-01	30- 6	206-83340-35-93	12- 7	257-13178-00
22-10	183-21770-11	31-10	206-83340-85-93	9- 1	257-14401-00-35
19- 6	183-23411-00	18-17	207-23112-00	9- 8	257-14417-00
19- 5	183-23412-00	18-15	207-23116-01	9- 2	257-14451-00
20- 1	183-26111-20	18- 9	207-23117-00	9- 7	257-14453-00
30- 5	183-83312-70	18- 4	207-23124-01	9- 6	257-14454-00
29- 4	183-83313-20	18- 4	207-23134-01	5-11	257-15389-00

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
2- 1	257-15410-01	10- 4	260-14184-00	20-23	260-26321-00
2-17	257-15413-00	10- 3	260-14185-00	20-30	260-26331-00
2- 9	257-15417-01	10-11	260-14190-12	20-29	260-26335-00
2-22	257-15433-00	1- 1	260-15111-00	20-29	260-26335-10
2-18	257-15463-00	5-22	260-16164-00	20-29	260-26335-20
5-31	257-15651-01	5- 7	260-17121-01	20-31	260-26341-00
8-18	257-15668-00	5- 4	260-17131-00	16- 7	260-27411-00
3-12	257-16111-00	5- 2	260-17141-01	14-11	260-28100-10
4- 1	257-16150-01	5- 5	260-17151-00	13- 0-1	260-81300-10
4-14	257-16181-01	5-18	260-17211-00	29- 1	260-83310-35-93
4- 0-1	257-16301-01	5-13	260-17221-00	32-36	260-83350-10
4- 6	257-16324-00	5-16	260-17231-01	32-32	260-83371-12
4-21	257-16341-00	5-17	260-17241-00	26-16	260-83510-11
4-18	257-16342-00	5-15	260-17251-00	26-18	260-83520-11
4- 7	257-16351-00	5- 1	260-17411-01	26-23	260-83550-00
4-17	257-16357-00	5-12	260-17421-02	26- 0-1	260-84103-40
4- 4	257-16371-00	6-20	260-18512-01	26- 7	260-84112-40
5-19	257-17219-00	6- 2	260-18513-01	26- 5	260-84114-40
5-26	257-17461-20	6- 7	260-18541-00	26- 4	260-84120-40
5-26	257-17461-30	6-25	260-18587-00	26- 1	260-84130-40-26
5-26	257-17461-40	17- 1	260-21510-00-93	26- 1	260-84130-40-G6
5- 9	257-17471-01	15- 7	260-22311-00-35	26- 1	260-84130-40-M3
7- 1	257-18101-01	18- 0-1	260-23101-11-35	27- 1	260-84130-40-26
6- 3	257-18511-01	18- 0-1	260-23101-31-35	27- 1	260-84130-40-G6
6-19	257-18531-00	18-18	260-23111-40	27- 1	260-84130-40-M3
6- 1	257-18534-00	18-22	260-23121-40-26	26- 6	260-84147-40
20-34	257-26290-20	18-22	260-23121-40-G6	27- 8	260-84147-40
20-35	257-26290-70	18-22	260-23121-40-M3	28- 2	260-84514-40
16- 3	257-27211-00	18- 1	260-23126-40-35	32-35	260-85370-02
3-10	260-11601-00	18-23	260-23131-40-26	20- 1	283-26111-00
3-10	260-11601-10	18-23	260-23131-40-G6	2-20	288-14481-01
3-10	260-11601-20	18-23	260-23131-40-M3	27- 0-1	290-84103-21
10-17	260-14112-15	18- 2	260-23136-40-35	27- 6	290-84112-21
10-14	260-14114-00	18-21	260-23318-40	27- 5	290-84114-21
10-20	260-14131-00	18-19	260-23340-30-33	27- 3	290-84115-21
10- 1	260-14141-14	18-19	260-23340-40-33	27- 4	290-84120-21
10-10	260-14142-25	23- 7	260-24786-00	27-10	290-84124-21
10-21	260-14158-01	23- 7	260-24786-10	11- 5	293-14753-01
10- 6	260-14181-00	20-21	260-26311-20	16-11	296-27231-00

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
8-16	305-15641-00	1- 2	378-15121-60	28- 0-1	468-84510-40
8- 8	305-15660-02	1-22	378-15359-60	28- 1	468-84511-40
30-14	306-83313-40	2-11	378-15451-60	14- 1	469-21110-20-33
30-15	306-83332-40	12-13	402-13146-00	32-30	469-82590-20
30- 3	308-83311-30	20-34	407-26290-50	17- 5	471-21610-00-93
30-13	308-83311-30	20-35	407-26290-60	17-12	471-21623-00
27- 7	308-84135-21	31- 1	420-83310-30-93	23- 2	471-24770-00-26
9-16	314-13613-00	31- 2	420-83320-30-93	23- 2	471-24770-00-G6
9-15	314-13616-01	32-32	420-83371-41	23- 2	471-24770-00-M3
2-16	315-15362-01	28- 6	420-84551-40-35	23- 2-1	471-24771-00
24-14	326-25330-10	28- 6	420-84551-50-35	32-29	471-82531-00
25-16	326-25330-10	17-11	441-21521-00	1-14	474-11111-00
12-23	353-13552-01	24-27	451-25181-01	1-12	474-11311-00
32-10	353-81970-61	14- 6	467-21711-00-26	12-27	474-13552-00
26-15	353-82520-80	14- 6	467-21711-00-G6	9-20	474-13555-60
27-17	353-82520-80	14- 6	467-21711-00-M3	9-14	474-13610-00
30- 1	353-83310-30-93	14-10	467-21786-00	10- 0-1	474-14101-91
30- 7	353-83316-30	22-12	467-21787-00	10- 5	474-14147-00
31- 7	353-83316-30	15-11	467-22210-40-26	2-10	474-15421-00
30- 2	353-83320-30-93	15-11	467-22210-40-G6	8- 0-1	474-15610-00-93
30- 8	353-83326-30	15-11	467-22210-40-M3	22-12	474-21781-00
31- 8	353-83326-30	19-19	467-23480-00	15- 1	474-22110-00-33
11- 1	355-14611-01	21- 1	467-24110-00-01	25- 2	474-25304-00
11- 4	355-14710-02	21- 1	467-24110-00-05	32- 7	474-82508-21
11- 8	355-14781-01	21- 1	467-24110-00-06	30-11	474-83330-30-93
14- 1	355-21110-01-33	21- 5	467-24184-00	30-12	474-83340-30-93
22- 1	355-21705-00-26	21- 2	467-24244-00	32-37	474-83352-00
22- 1	355-21705-00-G6	21- 3	467-24245-00	21-14	603-24531-01
22- 1	355-21705-00-M3	23- 1	467-24730-00	32-23	808-82370-10
21-10	355-24515-00	23- 1-1	467-24731-00	15-12	90101-10255
21-15	355-24523-00	26-20	467-83519-00-98	15-12	90101-12090
32-16	355-81973-00	14- 1	468-21110-40-33	14- 5	90105-08025
32-20	355-82310-30	17- 5	468-21610-40-93	19-10	90105-10006
8- 1	357-15611-01	15-11	468-22210-40-26	6-17	90109-06001
25-28	357-25381-00	15-11	468-22210-40-G6	25-25	90109-08056
21- 9	367-24500-01	15-11	468-22210-40-M3	25-43	90109-08183
32-36	375-83350-30	15- 7	468-22311-40-35	4-23	90113-06009
28- 4	375-84521-40	23- 1	468-24730-00	20-32	90123-06011
9-19	378-13621-60	23- 1-1	468-24731-00	1-10	90116-06026

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
4- 8	90149-05057	20-10	90209-10131	28-19	90480-14102
7- 4	90149-08057	5-27	90215-13019	12-22	90501-02217
25-26	90170-08157	6-10	90249-04039	16-25	90501-10245
3-15	90170-12060	16-16	90249-12008	6-22	90501-12084
4-11	90170-12060	6- 4	90250-06013	4- 9	90501-20122
3-20	90170-12175	3-21	90280-03017	25-44	90501-20129
25-37	90170-18165	6- 6	90334-10006	8- 3	90504-18005
24-30	90171-10004	20-11	90338-07011	2-21	90506-06095
25-38	90171-10004	17-10	90338-07043	2- 3	90506-07066
1-15	90176-06002	6-15	90338-26008	7- 2	90506-09009
15-13	90176-10013	1-17	90340-12005	6-18	90506-09112
15-14	90176-10013	28-12	90387-06241	24-15	90506-16034
14- 8	90179-06036	28-18	90387-07390	25-17	90506-16034
22-16	90179-06036	24-28	90387-10081	16-12	90506-20041
20-33	90179-06143	6-23	90387-12225	16- 6	90506-29054
16-17	90179-06176	25-30	90387-12412	8-12	90508-26136
5-28	90179-12181	5-25	90387-17137	7- 3	90508-32207
19- 8	90179-25051	3-13	90387-17139	17- 8	91101-06015
24-18	90185-06034	25-35	90387-18143	7-11	91101-06020
25-20	90185-06034	12-20	90430-04004	20- 8	91130-06008
28-13	90201-06059	32-23	90430-11103	30-17	91103-06030
24-29	90201-10123	1-18	90430-12038	24-17	91201-06030
12- 8	90201-10135	22-14	90430-29114	25-19	91201-06030
15-15	90201-10140	10-32	90445-05013	9- 4	91201-06187
15-16	90201-10140	10-31	90445-05015	19-14	91214-06035
15-17	90201-12175	12-25	90445-05019	10-15	91401-12010
3-18	90201-12178	32- 2	90445-08171	12-18	91401-12018
7- 7	90201-12183	21- 7	90445-09114	16-13	91401-20012
15-16	90201-12190	1-20	90446-07009	25-49	91401-20012
5-32	90201-13202	32-40	90465-06038	24-31	91401-20020
5-29	90201-16242	21- 8	90467-08003	25-52	91401-20020
4- 2	90201-23315	22- 8	90467-08003	22- 4	91401-50080
5-30	90206-15021	12-24	90468-02033	2- 4	91810-02015
3-14	90208-12015	12-26	90468-02033	2-12	91810-02015
4-12	90208-12015	26-22	90468-10050	1- 3	91810-05016
26-21	90209-05029	25-47	90468-12007	6-27	92501-06008
28-17	90209-06095	8-17	90468-26048	32-12	92501-06010
19-11	90209-10021	2-15	90480-12012	32-33	92501-06010
8- 4	90209-10108	32-31	90480-13016	5-10	92501-06012

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
17-13	92501-06012	25-40	92901-06100	30-18	92903-06200
20-25	92501-06012	28-14	92901-06100	26-11	92903-08200
32-38	92501-06012	32-13	92901-06100	27-13	92903-08200
1-23	92501-06015	32-22	92901-06100	12- 6	93101-10001
9-21	92501-06015	32-34	92901-06100	12-16	93101-10001
2-19	92501-06018	32-39	92901-06100	7- 6	93101-12004
10- 7	92501-06018	1-16	92901-06200	3-17	93102-20009
1- 4	92501-06030	17- 9	92901-06200	5-24	93102-25017
2-13	92501-06030	20- 9	92901-06200	1-21	93103-25078
2-14	92501-06040	20-27	92901-06200	24-23	93104-07003
1- 5	92501-06045	16-14	92901-06600	25-10	93104-21016
2- 7	92501-06045	19-15	92901-06600	24- 9	93106-20001
1- 6	92501-06050	24-20	92901-06600	25-34	93106-30004
2- 8	92501-06050	25-22	92901-06600	24-10	93107-42001
1- 9	92501-06055	25-41	92901-06600	4-19	93108-15001
1- 7	92501-06060	9-13	92901-08100	8- 9	93109-15001
1- 8	92501-06065	11-12	92901-08100	6-24	93210-10118
23- 3	92501-08015	14- 4	92901-08100	24-24	93210-14104
28- 7	92803-06700	16-10	92901-08100	25-12	93210-41041
9-18	92901-03100	17- 3	92901-08100	25-32	93306-00406
10-22	92901-04100	17- 7	92901-08100	24- 8	93306-20204
13- 5	92901-04100	23-12	92901-08100	5- 8	93306-20303
13- 9	92901-04100	25-46	92901-08100	3-16	93306-20414
13-13	92901-04100	26-12	92901-08100	25- 9	93306-30101
13-17	92901-04100	27-14	92901-08100	25-11	93306-30103
13-10	92901-04200	29-12	92901-08100	3-11	93306-30302
6-14	92901-05100	30- 9	92901-08100	5-23	93306-30305
11- 7	92901-05100	31-17	92901-08100	3- 6	93310-11268
12-14	92901-05100	23- 4	92901-08200	3- 4	93310-41810
15-10	92901-05100	23- 5	92901-08600	5- 6	93410-13004
32- 9	92901-05100	25-48	92901-08600	5-20	93410-13004
32-18	92901-05100	15-21	92901-10100	8-10	93410-15005
32-28	92901-05100	19-17	92901-10100	8-14	93410-25017
32-17	92901-05200	15-17	92901-10200	25-33	93420-42007
11- 9	92901-06100	19-18	92901-10600	6-11	93430-03014
17-15	92901-06100	3-19	92901-12100	6- 5	93430-08006
20-26	92901-06100	28- 8	92903-06100	7- 8	93430-10016
24-19	92901-06100	30-19	92903-06100	16- 4	93430-12008
25-21	92901-06100	28- 9	92903-06200	12- 9	93440-08001

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
8- 5	93440-10028	27-15	95301-08700	20-14	98501-05020
5- 3	93440-16030	29-11	95301-08700	32-15	98501-05025
5-14	93440-16030	31-16	95301-08700	9-17	98512-03008
6- 8	93440-32017	15- 4	95301-10600	19-20	98601-05012
3- 9	93450-13022	19-16	95301-10600	13-18	98701-05015
4-20	93501-04011	20-28	95301-10700	10-30	98801-05100
19- 3	93501-04011	15-20	95301-12700	12-15	98801-05200
4-16	93503-16003	28-20	95303-06800	11-10	98801-06100
6-21	93505-16006	29-13	95303-08700	24-18	98801-06100
12-21	93505-32002	30-10	95303-08700	25-20	98801-06100
12- 4	93603-22028	31-18	95303-08700	25-39	98801-06100
6- 9	93604-22050	15-13	95304-12800	32-14	98801-06100
24-26	93700-06001	20- 6	95601-05100	32-21	98801-06100
24- 4	94122-17008	20-16	95601-05100	17-14	98801-06200
25- 4	94125-17012	9-12	95701-08100	4-22	98801-06300
24- 4	94125-17141	14- 3	95701-08100	30-20	98803-06200
25- 4	94127-17137	9-11	95821-08080	9- 5	98803-06700
24- 5	94222-17003	9-10	95821-08095	12-19	98901-04008
24- 5	94225-17005	14- 2	95821-08120		
25- 5	94225-17005	16- 9	97201-08015		
25- 5	94227-17032	17- 6	97201-08015		
24- 6	94320-17019	23-11	97201-08015		
24- 6	94330-17023	28-10	97301-06025		
25- 6	94330-17023	28-16	97301-06020		
24- 3	94412-17002	17- 2	97301-08012		
25- 3	94414-17003	26-10	97303-08018		
24- 3	94416-17096	27-12	97303-08018		
25- 3	94418-17109	8- 7	97311-06025		
25-50	94504-20095	2- 6	98501-04006		
25-50	94504-20099	9- 9	98501-04008		
25-51	94604-20001	10-23	98501-04010		
1-24	94701-00042	11- 6	98501-05008		
32-19	95301-05600	15- 8	98501-05008		
28-15	95301-06600	32-27	98501-05010		
7- 5	95301-08600	6-13	98501-05012		
11-11	95301-08600	32- 8	98501-05012		
23- 6	95301-08600	12-10	98501-05015		
25-45	95301-08700	15- 9	98501-05020		
26-13	95301-08700	20- 4	98501-05020		

JMPB *parts*



YAMAHA MOTOR CO., LTD.

PRINTED IN JAPAN
Second edition Oct., 1974
(474-28198-E6)